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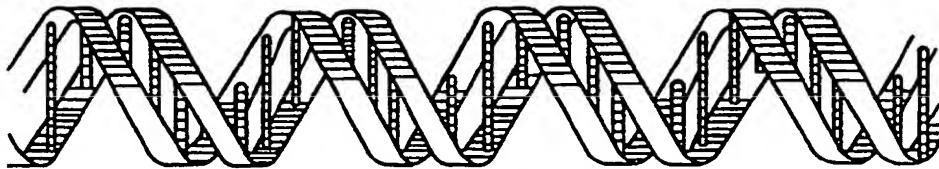
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(54) Title: METHODS AND APPARATUS FOR DNA SEQUENCING



(57) Abstract

The present invention provides a method and apparatus for automated DNA sequencing. The method of the invention includes the steps of: a) using a processive exonuclease to cleave from a single DNA strand the next available single nucleotide of the strand; b) transporting the single nucleotide away from the DNA strand; c) incorporating the single nucleotide in a fluorescence-enhancing matrix; d) irradiating the single nucleotide to cause it to fluoresce; e) detecting the fluorescence; f) identifying the single nucleotide by its fluorescence; and g) repeating steps a) to f) indefinitely (e.g., until the DNA strand is fully cleaved or until a desired length of the DNA is sequenced). The nucleotides are advantageously detected by irradiating the nucleotides with a laser to stimulate their natural fluorescence.

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METHODS AND APPARATUS FOR DNA SEQUENCING1. INTRODUCTION

Considerable interest has been developing in the past few years to sequence the entire human genome (i.e., all of the genetic material in a human cell). The task, however, is enormous because it involves the sequencing of at least 3,000,000,000 base pairs, an effort which is likely to take ten or more years and cost \$3,000,000,000 if undertaken using conventional technology (1993 Edgington, Bio/Technology 11:39-42, which is incorporated herein by reference).

The Committee on Mapping and Sequencing the Human Genome of the National Research Council in their 1988 report entitled, Mapping and Sequencing the Human Genome (which is incorporated herein by reference), stated that, "No foreseeable technology will be able to automate DNA sequencing comprehensively." The present invention is a method and apparatus for comprehensively automating this effort with substantial improvements in speed and cost. The invention is applicable to the sequencing of genetic material from any source, human or otherwise.

2. BACKGROUND OF THE INVENTION2.1. DNA AND RNA

Deoxyribonucleic acid (DNA) is the primary genetic material of most organisms. Ribonucleic acid (RNA) is the primary genetic material in certain viruses. Additionally, a form of RNA known as messenger RNA (mRNA) is found in all cells and comprises copies of portions of the primary genetic information found in the DNA. In its natural state, DNA is found in the form of a pair of complementary chains of nucleotides which are interconnected as a double helix (see Fig. 1). A nucleotide in turn is

composed of a nitrogenous base (see Figs. 2 and 3), which identifies the nucleotide, linked by an N-glycosidic bond to a five-carbon sugar. RNA differs from DNA in that in DNA the nucleotide sugar is 5 deoxyribose, while in RNA, the sugar is ribose. A phosphate group serves to link the nucleotides together, forming the backbone of a single strand of DNA (see Fig. 2). Normally, the nitrogenous base is one of the following: adenine, guanine, thymine and 10 cytosine (respectively denoted A, G, T, and C), or uracil (U) in place of thymidine in RNA (see Fig. 3). The order of the four nucleotides, A, G, T and C, in the chain is often referred to as the sequence of the DNA and can be specified simply by setting down the 15 symbols A, G, T and C in the order in which these four nucleotides appear in the DNA strand.

The two chains (or strands) of a DNA double helix are held together by hydrogen bonding between the nitrogenous bases of their individual nucleotides. 20 This hydrogen bonding is specific in that adenine in one strand must pair with thymine (or uracil in RNA) in the other strand, and guanine with cytosine. The sequence of bases in one strand of DNA is thus complementary to the sequence on the other strand.

25 A DNA chain has polarity: one end of the chain has a free 5'-OH (or phosphate) group (termed "the 5' end") and the other a free 3'-OH (or phosphate) group ("the 3' end"). By convention, the nucleotide sequence is written or read left-to-right 30 in the direction from the 5' end to the 3' end. The two strands of a DNA double helix have opposite polarities. Thus the 5' end of one strand pairs with the 3' end of the other strand and the complementarity of the two strands is revealed by comparing one strand

read in the 5' to 3' direction with the other strand read in the 3' to 5' direction.

Genetic information is encoded in the particular sequence (order of occurrence) of 5 nucleotides along a DNA molecule and DNA sequencing is the process of determining that order in a particular DNA molecule.

2.2. ENZYMES USED IN DNA SEQUENCING

10 Two classes of enzyme activity which have been employed in certain methods used to sequence DNA are DNA polymerase and exonuclease activity.

A DNA polymerase is an enzyme that has the ability to catalytically synthesize new strands of DNA 15 *in vitro*. The DNA polymerase carries out this synthesis by moving along a preexisting single DNA strand ("the template") and creating a new strand, complementary to the preexisting strand, by incorporating single nucleotides one at a time into 20 the new strand following the base-pairing rule described above.

In contrast to polymerase activity, exonuclease activity refers to the ability of an enzyme (an exonuclease) to cleave off a nucleotide at 25 the end of a DNA strand. Enzymes are known which can cleave successive nucleotides in the single DNA strand of a single-chain DNA molecule, working from the 5' end of the strand to the 3' end; such enzymes are termed single-stranded 5' to 3' exonucleases. Other 30 enzymes are known which perform this operation in the opposite direction (single-stranded 3' to 5' exonucleases). There also exist enzymes which can cleave successive nucleotides from the end of a single strand of a double-stranded DNA molecule. These 35 enzymes are termed double-stranded 5' to 3' or 3' to

5' exonucleases, depending on the direction in which they proceed along the strand. Exonucleases are also characterized as being distributive or processive in their action. Distributive exonucleases dissociate 5 from the DNA following each internucleotide bond cleavage, whereas processive exonucleases will hydrolyze many internucleotide bonds without dissociating from the DNA.

10 2.3. SEQUENCING OF DNA

Approaches to DNA sequencing have varied widely. Use of these enzymes or other chemical methods, as described below, has made it possible to sequence small portions of the human genome. Despite 15 these successes, most of the human genome remains unexplored. Of the 3,000,000,000 base pairs in the human genome, only about 20 million base pairs have been sequenced (GenBank® Release 74 - December 1992).

20 2.3.1. SEQUENCING LADDER METHODS

Many techniques for sequencing DNA have involved generating fragments of labeled DNA, the lengths of which are sequence-dependent, and separating the fragments according to their lengths by 25 electric field-induced migration in a gel, so as to be able to discern the DNA sequence from the appearance of the separated fragments. Such a pattern of sequence-dependent fragment lengths is known as a sequencing ladder. The fragments can be generated by 30 either: (a) cleaving the DNA in a base-specific manner (see Fig. 4), or (b) synthesizing a copy of the DNA wherein the synthesized strand terminates in a base-specific manner (see Fig. 5).

The Maxam-Gilbert technique for sequencing 35 (Maxam and Gilbert, 1977, Proc. Natl. Acad. Sci. USA

74:560, which is incorporated herein by reference) involves the specific chemical cleavage of DNA. According to this technique, four samples of the same labeled DNA are each subjected to a different chemical reaction to effect preferential cleavage of the DNA molecule at one or two nucleotides of a specific base identity. By adjusting the conditions to obtain only partial cleavage, DNA fragments are thus generated in each sample whose lengths are dependent upon the position within the DNA base sequence of the nucleotide(s) which are subject to such cleavage. Thus, after partial cleavage is performed, each sample contains DNA fragments of different lengths each of which ends with the same one or two of the four nucleotides. In particular, in one sample each fragment ends with a C, in another sample each fragment ends with a C or a T, in a third sample each ends with a G, and in a fourth sample each ends with an A or a G. The fragments so generated are then separated from one another by electric field-induced migration in a polyacrylamide gel. The four individual sets of fragments produced by cleavage using chemical reactions of different specificity are run side-by-side, in separate lanes of the gel. The DNA fragments are then visualized, and sequence is determined by the observing the position in the gel of the generated fragments.

Fig. 4 schematically depicts the visualization of DNA fragments that are generated by cleaving the labelled DNA having the sequence 5'-AAGTACT-3'-label. The fragments from the four samples are run side-by-side in the four lanes of the gel identified by G, A+G, C, T+C where G identifies the sample in which all the fragments end with guanine nucleotides, A+G identifies the sample in which all

the fragments end with either an adenine or a guanine nucleotide, C identifies the sample in which all the fragments end with a cytosine nucleotide, and T+C identifies the sample in which all the fragments end 5 with either a thymine or a cytosine nucleotide. The distance the fragments migrate in the gel is a monotonic function of their length. Thus, after the migrating fragments are visualized, the order of the nucleotides in the labelled DNA molecule can be read 10 directly from the vertical position of the fragments in the gel. The fragments that end with adenine that appear in the A+G lane, and the fragments that end with thymine that appear in the T+C lane, can be distinguished from the fragments in the same lanes 15 that end with guanine and cytosine, respectively, by noting that the fragments that end with guanine and cytosine also appear at the same vertical position in the G and C lanes, respectively.

In the DNA of many organisms, a significant 20 fraction of the cytosines are methylated *in vivo* at the 5 position to give 5-methylcytosine. Such methylation is involved in the regulation of gene expression and in genetic imprinting. Church and Gilbert (1984, Proc. Natl. Acad. Sci. USA 81:1991- 25 1995; incorporated herein by reference) and Saluz and Jost (1987, "A Laboratory Guide to Genomic Sequencing," BioMethods, Vol. 1, Birkhäuser, Boston; incorporated herein by reference) devised a modification of the Maxam and Gilbert chemical cleavage method to provide 30 a means for directly determining the position of 5-methylcytosine in genomic DNA. In this method, genomic DNA is chemically cleaved, then completely digested with a restriction enzyme and separated by gel electrophoresis, resulting in a complex mixture of 35 superimposed sequencing ladders. The DNA bands

forming the rungs of the sequencing ladder are next transferred and cross linked to a nylon membrane. A specific ladder from the mixture is then recognized by hybridizing the membrane with a labeled 5 oligonucleotide probe which uniquely recognizes the sequence immediately adjacent to a particular restriction site. Frommer et al. (1992, Proc. Natl. Acad. Sci. USA 89:1827-1831, which is incorporated herein by reference) have recently developed an 10 alternative genomic DNA sequencing method wherein cytosines in the sample DNA are converted to uracil by bisulfite treatment which leaves 5-methylcytosine unmodified. Comparison of the sequence of modified and unmodified DNA reveals the positions in the 15 sequence of 5-methylcytosine. Such genomic sequencing methods can only be carried out with genomic DNA. The methylation pattern is lost during gene cloning in microorganisms *in vivo*, and during DNA copying or amplification *in vitro*.

20 The plus/minus DNA sequencing method (Sanger and Coulson, 1975, J. Mol. Biol. 94:441-448, which is incorporated herein by reference) involves: (a) use of DNA polymerase to generate complementary ³²P-labeled DNA oligonucleotides of different lengths; (b) (the 25 "minus" system) in four separate reaction vessels, reaction of one half of the generated DNA with DNA polymerase and three out of the four nucleotide precursors; and (c) (the "plus" system) in four separate reaction vessels, reaction of the remaining 30 half of the generated DNA with DNA polymerase and only one of each of the four nucleotide precursors. Each reaction mixture generated in steps (b) and (c) is subjected to a denaturing polyacrylamide gel electrophoresis. The generated fragments are 35 separated from one another by migration in the

polyacrylamide gel; the shorter the fragment, the greater the migration. After visualization of the DNA in the gel by detection of its label, the sequence of the DNA can be determined by observing the position in 5 the gel of the generated fragments.

The dideoxy method of sequencing was published in 1977 by Sanger and his colleagues (Sanger et al., 1977, Proc. Natl. Acad. Sci. USA 74:5463, which is incorporated herein by reference). In 10 contrast to the method of Maxam and Gilbert which relies on specific chemical cleavage to generate fragments with lengths which are sequence-dependent, the Sanger dideoxy method relies on enzymatic activity of a DNA polymerase to synthesize fragments with 15 lengths that are sequence-dependent. The Sanger dideoxy method utilizes an enzymatically active fragment of the DNA polymerase termed *E. coli* DNA polymerase I, to carry out the enzymatic synthesis of new DNA strands. The newly synthesized DNA strands 20 consist of fragments of sequence-dependent length, generated through the use of inhibitors of the DNA polymerase which cause base-specific termination of synthesis. Such inhibitors are dideoxynucleotides which, upon their incorporation by the DNA polymerase, 25 destroy the ability of the enzyme to further elongate the DNA chain due to their lack of a suitable 3'-OH necessary in the elongation reaction. When a dideoxy nucleotide whose base can appropriately hydrogen bond with the template DNA is thus incorporated by the 30 enzyme, synthesis of the growing DNA strand halts. Thus DNA fragments are generated by the DNA polymerase, the lengths of which are dependent upon the position within the DNA base sequence of the nucleotide whose base identity is the same as that of 35 the incorporated dideoxynucleotide. The fragments so

generated can then be separated in a gel as in the Maxam-Gilbert procedure, visualized, and the sequence determined.

For example, for the case of a template DNA 5 molecule having the sequence 5'-GCCATCG-3'-label, Fig. 5 depicts the visualization of the DNA fragments that are generated by the dideoxy method after terminating synthesis at each of the nucleotides G, A, C and T. Since the distance a fragment migrates in the gel is a 10 monotonic function of its length, the sequence of the DNA molecule can be read directly from the gel after the fragments are visualized.

Sanger and colleagues utilized an *E. coli* DNA polymerase I fragment termed the Klenow fragment. 15 After the disclosure of the original Sanger dideoxy technique, the enzyme used in most dideoxy sequencing was the Klenow fragment. Other enzymes with DNA polymerase activity that have been used in sequencing include AMV reverse transcriptase and T7 DNA 20 polymerase (Tabor and Richardson, U.S. Patent No. 4,795,699, which is incorporated herein by reference).

DNA sequencing methods have been automated to varying degrees. In the manual methods, radioactive labels such as ^{32}P are typically used to 25 identify the bands of the sequencing ladder by autoradiographic imaging on X-ray film. Digital imaging systems and pattern recognition software have been developed by several groups for automatic interpretation and data entry from such 30 autoradiographs (Elder et al., 1986, Nucl. Acids Res. 14:417-424, which is incorporated herein by reference). Real-time recording of the sequencing ladder during gel electrophoresis was made possible by positioning β -emission detectors at the bottom of the 35 gel (EG&G Biomolecular ACUGEN™ Sequencer, Acugen™

System Report 88-106, EG&G Biomolecular), or by employing fluorescent labeling techniques in combination with real-time fluorescence detection during electrophoresis. Smith et al. (1986, *Nature* 321:674, which is incorporated herein by reference) disclose a method for partial automation of DNA sequencing, which involves use of four different color fluorophores bound to the primer (Smith et al., 1985, *Nucl. Acids Res.* 13:2399-2412, which is incorporated herein by reference) used for synthesis in one of four reaction vessels, each containing a different dideoxynucleotide in the Sanger dideoxy method. The reaction mixtures are combined and subjected to electrophoresis, during which the separated DNA fragments are identified by a fluorescent detection apparatus, and the sequence information acquired directly by computer. In an alternative approach, the dideoxy nucleotide chain terminators have each been chemically linked to different succinylfluorescein fluorescent dyes which can be distinguished by their fluorescent emission, allowing the four sequencing reactions to be run in a single tube (Prober et al., 1987, *Science* 238:336, which is incorporated herein by reference). Japanese scientists and engineers are participating in the development of a completely automated DNA sequencing system, employing the Sanger dideoxy method of sequencing (Endo et al., 1991, *Nature* 352:89-90; Wada et al., 1987, *Nature* 325:771-772, which are incorporated herein by reference).

Ladder-based sequencing methods are currently the most widely utilized, and variations on the Sanger method of generating the sequencing ladder are used predominantly. The throughput and cost of ladder-based sequencing methods are currently limited by three major factors: (1) the number of resolvable

bases in a single ladder, (2) the time required to separate the fragments and generate the ladder, and (3) the number of ladders which can be run in parallel. Numerous efforts are presently underway to 5 further improve each of these aspects and to thereby enhance the performance of ladder-based sequencing methods. Conventional DNA sequencing gels are typically ~300-500 micrometers thick. With such gels it is usually possible to obtain 300-500 bases of 10 sequence from a single sequencing ladder. The limit depends on the ability to resolve a band containing fragments which are N nucleotides long from those containing fragments which are N+1 or N-1 nucleotides in length. Increased resolution can be achieved by 15 employing thinner gels, typically ~25-100 micrometer, either in ultrathin slab gels (Kostichka et al., 1992, Bio/Technology 10:78-81) or in capillary gels (Drossman et al., 1990, Anal. Chem. 62:900-903, which are incorporated herein by reference). It has 20 recently been demonstrated that such gels are capable of resolving >1,000 bases, and further improvements are projected to achieve ~2,000 bases. One approach to further increase the resolution of the gel is to employ programmed pulse-field techniques (C. Turmel, 25 E. Brassard, R. Forsyth, J. Randell, D. Thomas, J. Noolandi (1992) "Sequencing up to 800 bases manually using pulsed field", IN: Genome Mapping & Sequencing, Cold Spring Harbor Laboratory, Abstract #112; C. Turmel, E. Brassard, J. Noolandi (1992) 30 Electrophoresis (in press), which are incorporated herein by reference). Because ultrathin gels can be cooled more efficiently, they can be operated at much higher voltages per unit length, thereby reducing the time required to effect the separation of the 35 sequencing ladder. Multiple capillaries can be run in

parallel or a greater number of samples can be loaded in slab gels to further increase throughput. Both capillary and ultrathin slab gels have been demonstrated to have some degree of reusability. In 5 order to achieve the improved performance offered by ultrathin gels, it is necessary to reduce the number of DNA molecules loaded onto the gel, which therefore reduces the number of the DNA molecules in each band or rung of the sequencing ladder. This requires more 10 sensitive detection methods which have included the use of sheath-flow cuvette fluorescence techniques (1991 Chen et al., SPIE Vol. 1435, Optical Methods for Ultrasensitive Detection and Analysis: Techniques and Applications, p. 161-167, which is incorporated herein 15 by reference), confocal fluorescence microscopy (1992 Mathies and Huang, "Capillary array electrophoresis: an approach to high-speed, high throughput DNA sequencing," Nature 359:167-169, which is incorporated herein by reference), mass spectrometry (1990 T. 20 Brennan, J. Chakel, P. Bente, M. Field, "New Methods to Sequence DNA by Mass Spectrometry," SPIE Vol. 1206, New Technologies in Cytometry and Molecular Biology, pp. 60-77; 1990 T. Brennan, J. Chakel, P. Bente, M. Field, "New Methods to Sequence DNA by Mass 25 Spectrometry," IN: A.L. Burlingame and J.A. McCloskey (Eds.) Biological Mass Spectrometry, Elsevier, Amsterdam, pp. 159-177, which are incorporated herein by reference), and resonance ionization spectroscopy (RIS) (1979 G.S. Hurst, M.G. Payne, S.D. Kramer, J.P. 30 Young, "Resonance ionization spectroscopy and one-atom detection", Rev. Mod. Phys. 51:767-819; 1991 H.F. Arlinghaus, M.T. Spaar, N. Thonnard, A.W. McMahon, K.B. Jacobson, "Application of resonance ionization spectroscopy for semiconductor, environmental and 35 biomedical analysis, and for DNA sequencing," SPIE

Vol. 1435, Optical Methods for Ultrasensitive Detection and Analysis: Techniques and Applications, pp. 26-35; 1991 K.B. Jacobson, H.F. Arlinghaus, H.W. Schmitt, R.A. Sachleben, G.M. Brown, N. Thonnard, F.V. 5 Sloop, R.S. Foote, F.W. Larimer, R.P. Woychik, M.W. England, K.L. Burchett, D.A. Jacobson, "An Approach to the Use of Stable Isotopes for DNA Sequencing," Genomics 9:51-59, which are incorporated herein by reference).

10 Another improvement which was developed from the original genomic sequencing methods is known as multiplex sequencing (Church and Kieffer-Higgins, 1988, Science 240:185-188, which is incorporated herein by reference). In multiplex sequencing, 15 multiple sequencing reactions are pooled and electrophoresed together in a single gel to generate multiple superimposed sequencing ladders which are then transferred and bound to a nitrocellulose membrane. The membrane is then probed with an 20 oligonucleotide which is specific for only one of the pools in order to reveal the corresponding ladder. By repeatedly stripping the membrane of probe and rehybridizing with different oligonucleotides it is possible to obtain the sequence from each of the 25 individual reactions. Although originally developed using radioactive isotopes to label the probes and therefore requiring lengthy autoradiographic exposures in order to visualize the ladder, newer multiplex sequencing protocols have been devised which employ 30 chemiluminescent detection of the probes (Gillevet, 1990, Nature 348:657-658, which is incorporated herein by reference) or fluorescence detection (Yang and Youvan, 1989, Bio/Technology 7:576-580, which is incorporated herein by reference).

Mass spectrometry offers the potential of further improving ladder-based sequencing by also eliminating the electrophoresis step and replacing it with mass separation of conventional sequencing

5 reaction mixtures using time-of-flight methods which require only milliseconds. Matrix-assisted laser desorption/ionization is currently being explored to generate mass ions as large as ~300,000 daltons without fragmentation which might permit the

10 determination of ~600 bases. (1992 M.C. Fitzgerald, G.R. Parr, L.M. Smith, "DNA Sequence Analysis by Mass Spectrometry?" IN: *Genome Mapping & Sequencing*, Cold Spring Harbor Laboratory, Abstract #113; 1992 G.R. Parr, M.C. Fitzgerald, L.M. Smith, "Matrix-Assisted

15 Laser Desorption/Ionization Mass Spectrometry of Synthetic Oligodeoxyribonucleotides," *Rapid. Commu. Mass. Spec.* 6:369-372, which are incorporated herein by reference.) Such an approach was described by McCormick and Amendola as early as 1978 (in *Theory, 20 Design and Biomedical Applications of Solid State Chemical Sensors*, Cheung et al. (eds.), CRC Press, West Palm Beach, pp. 219-250, which is incorporated herein by reference).

25 2.3.2. SEQUENCING BY HYBRIDIZATION

A fundamentally different approach to sequencing involves the determination of all of the oligonucleotide sequences contained within a longer sequence. The method is based on the ability of short

30 oligonucleotides to match or hybridize perfectly through base-pairing with their complementary sequence in another DNA molecule (Strezoska et al., 1991, *Proc. Natl. Acad. Sci. USA* 88:10089-10093; Bains, 1992, *Bio/Technology* 10:757-58, which are incorporated

35 herein by reference). Under appropriate conditions,

- 15 -

- only perfect matches are formed and even single base differences prevent successful hybridization. The method can be practiced either with the sample DNA immobilized on an appropriate solid support and the 5 hybridizing oligonucleotides in solution, or with the oligonucleotide probes bound to the solid support and the sample DNA in solution. By establishing which oligonucleotides bind perfectly to the DNA, it is possible to reconstruct the sequence of the DNA.
- 10 Repeat sequences in the sample DNA which are longer than the length of the oligonucleotide probes employed result in branch points in the DNA sequence which must be resolved by other methods, therefore limiting the general utility of this method.

15

2.3.3. SEQUENCING BY MICROSCOPY

Beer and Moudrianakis (1962, Proc. Natl.

Acad. Sci. USA 48:409-416, which is incorporated herein by reference) proposed a method for sequencing 20 single DNA molecules, wherein base-specific labeling with heavy elements would allow subsequent electron microscopic observation and identification of the individual bases. Despite almost ten years of subsequent effort, this approach was never 25 successfully reduced to practice. A proposal was made by McCormick and Amendola (1978, in *Theory, Design and Biomedical Applications of Solid State Chemical Sensors*, Cheung et al. (eds.), CRC Press, West Palm Beach, pp. 219-250, which is incorporated herein by 30 reference) to sequence single DNA molecules by transporting a linearly-extended DNA molecule using a microminiature, iterative system of electrostatic quadrupole lenses past a microminiaturized radial array of electron guns and detectors. Such a design 35 was never realized in practice, but presaged the

development of the scanning tunneling microscope (STM) by Binnig and Röhrer (1982, *Phys. Rev. Lett.* 49:57, which is incorporated herein by reference) and its application to sequencing. Binnig and Röhrer

5 themselves were the first to report images of DNA molecules made with the STM (1984, in *Trends in Physics*, J. Janta and J. Pantoflicek (eds.), European Physical Society, The Hague, pp. 38-46, which is incorporated herein by reference), and numerous

10 scientific publications have appeared in the past decade purporting to show images of DNA (Driscoll et al., 1990, *Nature* 346:294-296 and Dunlap and Bustamante, 1989, *Nature* 342:204-206, which are incorporated herein by reference). Many of these

15 reports have recently been shown to have likely been artifacts of the highly ordered pyrolytic graphite substrate (Clemmer and Beebe, 1991, *Science* 251:640-642). Research effort continues on microscopy-based approaches to sequencing, including a wider range of

20 techniques such as atomic force microscopy (Hansma et al., 1991, *J. Vac. Sci. Technol. B* 9:1282-1284, which is incorporated herein by reference) and near-field microscopy (1992 E. Betzig, J.K. Trautman "Near-Field Optics: Microscopy, Spectroscopy, and Surface

25 Modification Beyond the Diffraction Limit," *Science* 257:189-195, which is incorporated herein by reference). X-ray diffraction techniques have also been proposed for use in DNA sequencing (1991 J.W. Gray, J. Trebes, D. Peters, U. Weier, D. Pinkel, T.

30 Yorkey, J. Brase, D. Birdsall, R. Rill, "Investigation of the Utility of X-ray Diffraction in DNA Sequence Analysis," DOE Human Genome Program, Report of the Second Contractor-Grantee Workshop, February 17-20, 1991, Santa Fe, New Mexico, P56, page 80, which is

35 incorporated herein by reference).

2.3.4. BASE-AT-A-TIME METHODS

Nucleotide Incorporation

Melamede (U.S. Patent No. 4,863,849, which is incorporated herein by reference) discloses an automatable process for determining the nucleotide sequence of DNA and RNA involving the determination of whether a specific one of the four nucleotides is incorporated by polymerase at the nucleotide residue 3' of the primer terminus.

10

Nucleotide Cleavage

In an early approach, Cantor et al. (1964, Biopolymers 2:51-63, which is incorporated herein by reference) mathematically analyzed the kinetics of exoenzyme digestion of linear polymers and proposed the use of exonuclease under non steady-state conditions to sequentially remove terminal nucleotides from a population of RNA molecules. By monitoring the evolution of the resulting mononucleotides with time, they calculated that it should be possible to determine the base sequence of oligomers up to 25 nucleotides.

Synchronization

The experimental difficulty with such an approach is that there is no means available for synchronizing the hydrolytic action of the individual exonuclease molecules. The cleavage of an internucleotide bond is a stochastic process and there is therefore a time distribution for cleavage of each bond rather than a discrete time interval. The consequence is that each individual DNA chain is hydrolyzed at a slightly different rate. Even though all of the DNA molecules start with identical terminal nucleotides, they quickly evolve to a mixed population

having different terminal nucleotides as some chains are degraded more slowly or rapidly than others. The ability to derive sequence information by such terminal cleavage is therefore limited by the point at 5 which the terminal nucleotides have become sufficiently random within the population of DNA molecules to mask the signal from those chains which are still synchronous.

One solution to this synchronization problem 10 would be to devise an exonuclease wherein internucleotide bond cleavage is triggered by a very short light pulse. The hydrolytic action of the exonuclease would thus be synchronized to an external source. Enzymes with similar properties are known in 15 the art. Photoreactivating enzyme (EC 4.1.99.3 Deoxyribodipyrimidine photolyase) binds to UV-induced dimers formed between adjacent pyrimidines in DNA, cleaving the cyclobutane dimers upon absorption of near-UV light. Photoinitiated nuclease activity has 20 not been described, but a DNA-binding protein, the trp repressor, has been successfully converted to a site-specific nuclease by chemical modification (Chen and Sigman, 1987, *Science* 237:1197-1201, which is incorporated herein by reference) and oligonucleotides 25 have been chemically modified to incorporate photosensitizers which permit the photoinduced cleavage of DNA (Le Doan et al., 1987, *Nucleic Acids Res.* 15:7749-7760; Praseuth et al., 1988, *Proc. Natl. Acad. Sci. USA* 85:1349-53, which are incorporated 30 herein by reference).

An alternative solution to the synchronization problem would be to avoid the issue altogether by going to the limit of a single DNA molecule, rather than sequencing a population of 35 molecules. In a lecture given at the dedication of

Jadwin and Fine Halls, Princeton University, March 17, 1970, Freeman Dyson outlined a proposed method for rapidly sequencing single DNA molecules one base at a time (1992 Dyson, From Eros to Gaia, Pantheon Books, 5 New York, p. 155, which is incorporated herein by reference). Dyson proposed to isolate a single DNA molecule, attach one end to a solid support, and extend the molecule under the influence of an electric field in vacuo. Single nucleotides are then removed 10 one by one in sequence from the loose end of the chain, ionized and directed into a mass spectrometer which sorts the nucleotides into four channels labeled adenine, cytosine, guanine and thymine. Counters in each channel automatically record the sequence in 15 which the nucleotide arrives. Jett et al. (U.S. Patent No. 4,962,037; 1989, J. Biomolecular Structure and Dynamics 7(2):301-309; 1989, Book of Abstracts, Sixth Conversation in Biomolecular Stereodynamics, SUNY at Albany, June 6-10, 1989, p. 157; and Davis et 20 al., 1991, GATA 8(1):1-7, which are incorporated herein by reference) disclose a quite similar method for DNA or RNA sequencing, involving the sequencing of single nucleic acid molecules containing nucleotides 25 tagged with a fluorescent dye, which molecules are suspended in a flow stream and subjected to exonuclease digestion to liberate single nucleotides sequentially. The nucleotides are transported by the moving flow stream in an orderly train and identified by fluorescent detection methods. Shera et al. (U.S. 30 Patent No. 4,793,705; 1990, Chemical Physics Letters 174(6):553-557, which are incorporated herein by reference) and Soper et al. (1991, Anal. Chem. 63:432-437, which is incorporated herein by reference) describe single molecule detection systems, for use,

- 20 -

e.g., in detecting a fluorescently labeled nucleotide.

2.3.5. REVIEWS

Current methods, prospects for automation,
5 and novel methods of DNA sequencing are reviewed by
Martin and Davies (1986, Bio/Technology 4:890-895), by
Bains (1990, Bio/Technology 8:1251-1256) and by
Hunkapiller et al., (1991, Science, 254:59 which are
incorporated herein by reference).

10

2.4. RNA SEQUENCING METHODS

RNA sequencing methods are also known.
Zimmern and Kaesberg (1978, Proc. Natl. Acad. Sci. USA
75:4257-4261, which is incorporated herein by
15 reference) disclose the use of AMV reverse
transcriptase with dideoxy-nucleotides to sequence
encephalomyocarditis virus RNA. Mills and Kramer
(1979, Proc. Natl. Acad. Sci. USA 76:2232-2235, which
is incorporated herein by reference) describe the use
20 of Q_B replicase and the nucleotide analog inosine for
sequencing RNA in a chain-termination mechanism.
Direct chemical methods for sequencing RNA are also
known (Peattie, 1979, Proc. Natl. Acad. Sci. USA
76:1760-1764, which is incorporated herein by
25 reference). Other methods include those of Donis-
Keller et al. (1977, Nucl. Acids Res. 4:2527-2538),
Simonesits et al. (1977, Nature 269:833-836), Axelrod
et al. (1978, Nucl. Acids Res. 5:3549-3563), and
Kramer et al. (1978, Proc. Natl. Acad. Sci. USA
30 75:5334-5338, which are incorporated herein by
reference).

35

2.5. SINGLE-MOLECULE DETECTION

Interest in analytical techniques for optical detection and measurement of spectral properties of single atoms and molecules goes back 5 more than two decades. Initial success was achieved with very dilute atomic and molecular beams *in vacuo* where background emissions and scattering are most easily minimized. A more challenging problem has been the detection of single molecules in condensed phases.

10

2.5.1. IN VACUO

Initial success in the optical detection of single atoms was reported by Greenlees et al. (1977, Opt. Commun. 23:236-239, which is incorporated herein 15 by reference). Further improvements in optical trapping and laser cooling extended these results to other atomic and ionic systems (Pan et al., 1980, Opt. Lett. 5:459-461; 1980 Neuhauser et al., Phys. Rev. A, 22:1137-1140, which are incorporated herein by 20 reference). By 1986 quantum jumps in single trapped and laser-cooled barium and mercury ions were reported by Nagourney et al. (1986, Phys. Rev. Lett. 56:2797) and by Bergquist et al. (1986, Phys. Rev. Lett. 57:1699-1702, which are incorporated herein by 25 reference). Nagourney reported that the blinking of the fluorescence from a single ion was clearly visible to the naked eye (Robinson, 1986, Science 234:24-25, which is incorporated herein by reference).

30

2.5.2. IN LIQUID

In liquids, fluorescent detection of single molecules is made more difficult by background fluorescence from other molecules present in the excitation volume, and by both Rayleigh and Raman 35 scattering from the solvent molecules in the

excitation volume. One approach to minimizing the background is therefore to reduce the excitation volume. Hirschfeld (1977, SPIE: Multidisciplinary Microscopy 104:16-20, which is incorporated herein by reference) employed the use of attenuated total reflection illumination to limit the dimensions of the excitation volume to the depth of penetration of the evanescent wave field in the sample ($-\lambda/20$). Single molecules of γ -globulin were fluorescently tagged by binding to one molecule of polyethyleneimine (~20,000 MW) with ~80 fluorescein isothiocyanate groups attached (Hirschfeld, U.S. Patent No. 4,166,105, which is incorporated herein by reference) and detected by spreading at a concentration of ~1 molecule/100 μ^2 and recording photon counts collected by a microscope objective which was scanned across the sample (Hirschfeld, 1976, Applied Optics 15:2965-2966, which is incorporated herein by reference). Hirschfeld (U.S. Patent No. 3,872,312, which is incorporated herein by reference) also applied spatial filtering either to the excitation light source or to the fluorescent emission as a means of limiting the excitation volume.

Another approach to minimizing excitation volume is to employ hydrodynamically focused flow in a sheath-flow cuvette in combination with focused laser excitation and spatial filtering of the fluorescent emission. Dovichi et al. (1983, Science 219:845-847, which is incorporated herein by reference) used such an approach to detect ~35,000 molecules of the fluorescent dye Rhodamine 6G, and projected improvements which would permit single molecule detection. Subsequent refinement of the technique (Dovichi et al., 1983, SPIE: Laser-based Ultrasensitive Spectroscopy and Detection V 426:71-73;

Trkula et al., 1984, in *Analytical Chemistry Symposium Series*, Vol. 19, pp. 53-55; Dovichi et al., 1984, *Anal. Chem.* 56:348-354; Zarrin and Dovichi, 1985, *Anal. Chem.* 57:2690-2692; Nguyen et al., 1987, *J. Opt. Soc. Am. B* 4:138-143; Mathies and Stryer, 1986, in *Applications of Fluorescence in the Biomedical Sciences*, Alan R. Liss, Inc., pp. 129-140, which are incorporated herein by reference) resulted in the successful detection of single molecules of the

highly-fluorescent protein phycoerythrin containing 34 bilin chromophores by both Nguyen et al. (1987, *Anal. Chem.* 59:2158-2161) and Peck et al. (1989, *Proc. Natl. Acad. Sci. USA* 86:4087-4091, which are incorporated herein by reference). Yet further improvements resulted in single fluorophore detection for single molecules of Rhodamine 6G in ethanol by Soper et al. (1991, *Anal. Chem.* 63:432-437, which is incorporated herein by reference). The additional use of pulsed laser excitation with time-correlated single photon counting detection to further eliminate the background from prompt scattering permitted the detection of single molecules of Rhodamine 6G in water by Shera et al. (1990, *Chem. Phys. Lett.* 174:553-557, which is incorporated herein by reference).

Rigler and Widengren (1990, in *Bioscience*, B. Klinge & C. Owmar (eds.), pp. 180-183, which is incorporated herein by reference) used the diffraction limited Gaussian beam waist of a laser focused in a drop of dilute aqueous dye solution to define an excitation volume of only ~6 femtoliters. Using continuous laser excitation and autocorrelation of the fluorescence, they were able to detect the diffusion of single Rhodamine 6G molecules through this excitation volume.

2.5.3. IN SOLID

Detection of single molecules in a solid matrix is similar to detection in liquid, with the added complexity that the individual molecular sites 5 provide heterogeneous local environments which affect the optical properties of the molecule. An approach similar to that of Rigler and Wedengren was employed by Orrit and Bernard (1990, *Phys. Rev. Lett.* 65:2716-2719, which is incorporated herein by reference) to 10 detect the fluorescence from single molecules of pentacene in ultrathin *p*-terphenyl crystals. Further refinements of the method by Ambrose and Moerner (1991, *Nature* 349:225-227; 1991, *J. Chem. Phys.* 95:7150-7163; 1991, SPIE: *Optical Methods for* 15 *Ultrasensitive Detection and Analysis: Techniques and Applications* 1435:244-250, which are incorporated herein by reference) have permitted the recording of the fluorescence excitation spectra of individual pentacene molecules by scanning the *p*-terphenyl 20 crystal with the tightly focused laser beam.

2.6. NATIVE NUCLEOTIDE FLUORESCENCE

In the base-at-a-time single DNA molecule sequencing method proposed by Jett et al. (U.S. Patent 25 No. 4,962,037; 1989, *J. Biomolecular Structure and Dynamics* 7(2):301-309; 1989, *Book of Abstracts, Sixth Conversation in Biomolecular Stereodynamics*, SUNY at Albany, June 6-10, 1989, p. 157; Davis et al., 1991, *GATA* 8(1):1-7; Soper et al., 1991, SPIE: *Optical* 30 *Methods for Ultrasensitive Detection and Analysis: Techniques and Applications* 1435:168-178, which are incorporated herein by reference) it is repeatedly noted that the individual free and bound bases found in DNA have intrinsic fluorescence quantum yields $<10^{-3}$ 35 at room temperature, thus necessitating the use of

tagged nucleotides wherein fluorescent dyes are covalently attached to the individual bases. The method further requires that these dye-tagged nucleotides first be efficiently and accurately 5 incorporated into a synthetic copy of the DNA template by a suitable polymerase, and then subsequently cleaved with high efficiency by a suitable exonuclease. The considerable, if not insurmountable, difficulty in explicitly defining a compatible set of 10 dyes, linker chemistry, polymerase and exonuclease have thus far prevented the successful reduction to practice of their approach, despite a considerable research effort which has been funded at a level in excess of \$1 million per year for many years (1988 15 Jett et al., "Advanced Concepts for Base Sequencing in DNA", In: The Human Genome Initiative of the U.S. Department of Energy, DOE/ER-0382, p. 33; 1990 Jett et al., "Advanced Concepts for Base Sequencing in DNA", In: Human Genome 1989-90 Program Report, DOE/ER-0446P, 20 p. 94; 1991 Davis et al., "Rapid DNA Sequencing Based Upon Single Molecule Detection", S21, p. 24 and Soper et al., "Single Molecule Detection of Nucleotides Tagged with Fluorescent Dyes", P87, p. 103, In: DOE Human Genome Program: Report of the Second Contractor- 25 Grantee Workshop, U.S. Dept. of Energy; 1991 Parker, "Los Alamos, Firm Join in Gene Mapping", Albuquerque Journal, Friday, March 22, 1991; 1992 Jett et al., "Rapid DNA Sequencing Based on Fluorescence Detection of Single Molecules", In: Human Genome 1991-92 Program 30 Report, DOE/ER-0544P, p. 129; 1992 Harding and Keller, "Single-molecule detection as an approach to rapid DNA sequencing", Trends in Biotechnology, 10:55-57, which are incorporated herein by reference).

However, conditions under which the native 35 nucleotides have quantum yields equivalent to highly

fluorescent dyes are known in the prior art. For example, Børresen (1967, *Acta Chemica Scand.* 21:920-936, which is incorporated herein by reference) reports a quantum yield of fluorescence of 0.93 for 5 guanosine excited at 286 nm in 1:9 (v/v) water:methanol 0.01 N H₂SO₄ at 147°K. The major factors contributing to the significant increase in quantum yield are protonation of the base, increase in the viscosity of the solvent and decrease in 10 temperature. A detailed investigation of the effects of both solvent and temperature on the fluorescence quantum yield of adenine was conducted by Eastman and Rosa (1968, *Photochem. Photobiol.* 7:189-201, which is incorporated herein by reference). They also observed 15 a correlation between quantum yield and the viscosity of the solvent with the highest quantum yields recorded from the most viscous solvent tested, glycerol. The authors also noted that an even more viscous solvent matrix, polyvinyl alcohol, yielded 20 observable fluorescence at room temperature. They concluded that the most cohesive and rigid solvent matrix (i.e., the solvent with the maximum extent of intrasolvent hydrogen bonding) produced the highest quantum yield by restricting the mobility of the 25 nucleotide, thereby reducing the opportunity for internal conversion and non-radiative deexcitation. Guéron et al. (1974, in *Basic Principles in Nucleic Acid Chemistry*, Paul O.P. Ts'0 (ed.), pp. 311-398, which is incorporated herein by reference) recorded a 30 three order of magnitude increase in the quantum yield of fluorescence for neutral TMP (thymidine monophosphate) in ethylene glycol:water as the temperature was decreased from room temperature to 77°K.

2.7. FLUORESCENT NUCLEOTIDE ANALOGS

Intermediate between the enhancement of native nucleotide fluorescence described *supra* and the use of dye-tagged nucleotides as proposed by Jett (U.S. Patent No. 4,962,037 which is incorporated herein by reference) in which fluorescent dyes are covalently attached to nucleotide bases by means of linker arms, is the use of fluorescent nucleotide analogs (1975 Leonard and Tolman, In: Chemistry, Biology, and Clinical Uses of Nucleoside Analogs, A. Bloch (ed), Annals of the New York Academy of Sciences, Vol. 255, p. 43-58, which is incorporated herein by reference). Such analogs are obtained by simple chemical modifications of the basic ring structure of the purine or pyrimidine core of the native nucleotides, or by different chemical substitutions on the rings. The resulting nucleotide analogs are similar in size and shape to the native nucleotides, in contrast with the considerable additional mass and steric constraints involved in linkers and covalent attachment of dyes. As a natural consequence of this general conservation of molecular size and shape among the nucleotide analogs, many are substrates for a variety of DNA or RNA polymerases and can be incorporated into polynucleotides. Similarly, many exonucleases can remove such nucleotide analogs when they have been incorporated into polynucleotides. For those analogs where the chemical modifications do not seriously disrupt the normal hydrogen bonding pattern of native nucleotides, the fidelity of such enzymatic incorporation of analogs is maintained. Some nucleotide analogs are highly fluorescent in aqueous solution at room temperature, in contrast with the native nucleotides. In other cases, the fluorescence of nucleotide analogs increases with

decreasing temperature, as observed for native nucleotides, but with increased quantum yields of fluorescence over their native nucleotide counterparts.

5 Ward et al. have studied the fluorescence properties of a number of nucleotide analogs, as well as their incorporation into and removal from polynucleotides (1969 J. Biol. Chem. 244:1228-1237; 1969 J. Biol. Chem. 244:3243-3250; 1972 J. Biol. Chem. 10 247:705-719; 1972 J. Biol. Chem. 247:4014-4020, which are incorporated herein by reference). The analogs investigated included formycin, 2-aminopurine, 2,6-diaminopurine, and 7-deazanebularin.

15 3. SUMMARY OF THE INVENTION

The present invention is a method and apparatus for automated DNA sequencing. As used herein, the term "DNA" or "deoxyribonucleic acid" shall be construed as collectively including DNA containing classical nucleotides, DNA containing one or more modified nucleotides (e.g., dye-tagged nucleotides containing a chemically or enzymatically modified base, sugar, and/or phosphate), DNA containing one or more nucleotide analogs, and combinations of the above, except where clearly or expressly defined otherwise. As used herein, the term "nucleotide" shall be construed as collectively including all of the forms of nucleotides described *supra*, except where clearly or explicitly stated otherwise. In general, the method of the invention comprises the steps of cleaving from a single DNA strand the next available single nucleotide on the strand, transporting the single nucleotide away from the DNA strand and identifying the single cleaved nucleotide. Preferably, the method of the invention

comprises the steps of: a) using a processive exonuclease to cleave from a single DNA strand the next available single nucleotide on the strand; b) transporting the single nucleotide away from the DNA strand; c) incorporating the single nucleotide in a fluorescence-enhancing matrix; d) irradiating the single nucleotide to cause it to fluoresce; e) detecting the fluorescence; f) identifying the single nucleotide by its fluorescence; and g) repeating steps 5 a) to f) indefinitely (e.g., until the DNA strand is fully cleaved or until a desired length of the DNA is sequenced). In the preferred embodiment of the present invention, the nucleotide is not bound to a fluorescent molecule (e.g., fluorescein and other 10 dyes); rather the fluorescence of the nucleotide 15 itself is detected.

In an alternative embodiment of the invention, the natural fluorescent activity of a nucleotide analog cleaved from the DNA is detected; 20 such analogs include but are not limited to 2-aminopurine, formycin, 2,6-diaminopurine, 7-deazanebularin. In another alternative embodiment of the invention, the fluorescence of dye-tagged 25 nucleotides is detected. In yet another embodiment of the invention, sequencing is accomplished by detecting the fluorescence of various combinations of native 30 nucleotides, nucleotide analogs and dye-tagged nucleotides.

Advantageously, the DNA strand is positioned 35 in a flowing aqueous solution and the cleaved nucleotide is transported from the DNA strand by the flowing solution. The flowing solution is then injected into a flowing sheath solution such as propane that is immiscible with the aqueous solution. The flowing solutions are then cooled to a temperature

- 30 -

in the range of 170 to 85°K, vitrifying the aqueous solution but not the sheath solution, before the nucleotide is irradiated. This greatly enhances the natural fluorescent activity of the nucleotide.

- 5 Specific apparatus for implementing the invention comprises a cleaving station, a transport system and a detection station. The cleaving station preferably includes equipment for the extraction and purification of DNA from cells. Such equipment
- 10 advantageously comprises a sample chamber for sorting and isolating cells as well as a culture chamber. Following known methods, an appropriate culture medium can be introduced into the culture chamber to cause a cell to undergo DNA replication but to arrest the cell
- 15 replication cycle in metaphase at a point where the cell can be disrupted and the chromosomes of the cell released. The equipment also comprises a microchannel leading from the culture chamber to additional chambers for isolating the individual chromosomes.
- 20 The chromosome chambers, in turn, are connected to the cleaving station by a microchannel.

 The cleaving station itself is a progressively narrower capillary channel with means for immobilizing the DNA strand in an aqueous solution

25 that flows through the channel and means for introducing a processive exonuclease into the channel at the downstream end of the strand. Illustratively, the DNA strand is immobilized by attaching its upstream end to a substrate and suspending the

30 substrate along the central axis of the capillary channel. For example, the substrate can be a microsphere that is suspended in the entrance to the channel by a focused laser beam. Advantageously, the exonuclease is introduced through a side channel that

- 31 -

enters the capillary channel at a point where the downstream end of the DNA strand is suspended.

The transport system illustratively includes means for flowing an aqueous solution past the suspended DNA strand so as to entrain the nucleotides as they are cleaved and means for injecting the nucleotide-bearing aqueous solution into a flowing sheath solution. Advantageously, the system also includes means for hydrodynamically focusing the aqueous solution within the flowing sheath solution as well as means for cooling the aqueous solution and the sheath solution to a temperature of about 170 to 85 °K, thereby vitrifying the aqueous solution and providing a fluorescence-enhancing matrix for nucleotide detection.

The detection station comprises a source of radiation which preferably is a high repetition rate pulsed laser for stimulating natural fluorescence from the nucleotides, a detection system for detection of fluorescence from the nucleotides, and means for identifying the nucleotide from the detected fluorescence. Advantageously, the nucleotide is identified by a best fit comparison of features of the time-resolved spectrum of the detected fluorescence with previously recorded spectra of the four nucleotides.

4. DESCRIPTION OF THE FIGURES

These and other objects, features and advantages of the invention will be more readily apparent from the following detailed description of the invention in which:

Fig. 1 is a schematic illustration of a double-strand of DNA;

Fig. 2 is a schematic illustration of a segment of DNA;

Fig. 3 is a schematic illustration of the chemical structure of the nucleotides;

5 Figs. 4 and 5 illustrate prior art sequencing methods;

Fig. 6 is a flow chart depicting an illustrative embodiment of the method of the present invention;

10 Fig. 7 is a block diagram of a preferred embodiment of the invention;

Fig. 8 depicts certain details of the embodiment of Fig. 7;

15 Fig. 9 depicts certain other details of the embodiment of Fig. 7;

Figs. 10 and 11 depict alternatives to various aspects of the apparatus of Fig. 9;

Fig. 12 depicts an alternative to the apparatus of Fig. 8;

20 Fig. 13 depicts an alternative to the apparatus of Figs. 8 and 9;

Fig. 14 provides an illustration useful in understanding a portion of the disclosure; and

25 Fig. 15 depicts certain details of the apparatus of Figs 8 and 9.

5. DETAILED DESCRIPTION OF THE INVENTION

In general, the method of the invention comprises the steps of cleaving from a single DNA 30 strand the next available single nucleotide on the strand, transporting the single nucleotide away from the DNA strand and identifying the single cleaved nucleotide. As shown in Fig. 6, a preferred embodiment of the method of the present invention 35 comprises the steps of:

- a) using a processive exonuclease to cleave from a single DNA strand the next available single nucleotide;
- b) transporting the single nucleotide away from the DNA strand;
- c) incorporating the single nucleotide in a fluorescence-enhancing matrix;
- d) irradiating the single nucleotide in said matrix to cause the single nucleotide to fluoresce;
- e) detecting the fluorescence;
- f) identifying the single nucleotide by its fluorescence; and
- g) repeating steps a) to f) indefinitely.

As shown in Fig. 7, apparatus for implementing this method preferably comprises a cleaving station 50, a transport system 70 and a detection station 90. The cleaving station illustratively comprises a sample chamber 52 for sorting and isolating cells, a culture chamber 56 and sample chambers 60 for sorting and isolating chromosomes. The cleaving station further comprises a progressively narrower channel 62 for immobilizing in a flowing aqueous solution the DNA strand that is to be sequenced and a microscope 65 for observing the preparation of cells, chromosomes and DNA molecules. The aqueous solution is supplied to channel 62 from a pressurized reservoir 40 and a metering valve 41, permitting independent adjustment of the flow rate of the aqueous solution. Further details of the cleaving station and its operation are discussed in Sections 5.1 through 5.2.4.

The cleaving station is fabricated from a variety of materials including, but not limited to, single crystal silicon, quartz, glass, metal, ceramic

or plastic. The apparatus materials must be biocompatible with respect to the intended use. A further consideration is that materials or coatings for the channels are such that the DNA strand or the 5 nucleotides do not adhere.

In a particular embodiment, the features of the micromachined body of the cleaving station are fashioned by a combination of lithographic techniques and selective etching. The lithographic methods 10 include photolithography, electron beam lithography or direct ion beam or laser beam etching. Both isotropic and anisotropic etching are employable, and also microscopic abrasive etching. Electrodes are also fashioned in the base material by using standard 15 semiconductor fabrication methods. Once the microchannel network is fabricated in the base material, an optically transparent cover material is hermetically sealed to the base by use of suitable adhesives (including UV-curable adhesives) or by 20 silicon fusion or anodic bonding techniques in the case of silicon/glass bonding. In such an embodiment, the entire micromachined device is mounted on the stage of a microscope such that the cells, chromosomes and DNA molecules which are manipulated in the device 25 are directly observed in real-time. A microscope such as the model MPM 800 Microscope Photometer from Carl Zeiss, Inc., Thornwood, New York, which employs quartz optics throughout is desirable. In one embodiment, the microscope uses low level epi-illumination to 30 minimize photodamage to the sample materials, and therefore uses an intensified high sensitivity charged-coupled device (CCD) detector (e.g., Hamamatsu Photonics model C2400-87, Bridgewater, New Jersey) with video display of the image.

Transport station 70 comprises a first microchannel 72 which is an extension of channel 62, a second surrounding microchannel 75, a nozzle 80 and a common exit microchannel 76. The first microchannel 5 72 guides the flowing aqueous solution to nozzle 80 from the point at which the nucleotides are cleaved from the DNA strand into the flowing solution. Nozzle 80 injects the nucleotide-bearing stream into the center of a coaxial sheath solution flowing in the 10 same direction in a second surrounding microchannel 75. Preferably, the sheath solution is immiscible with the aqueous solution. Illustratively, the sheath solution is propane or propane mixed with ethane. The sheath solution is under sufficient pressure so as to 15 be in the liquid state. All flows are laminar to prevent turbulence which would disrupt the sequential order of the nucleotides entrained in the aqueous sample stream. Careful attention is paid to the shape of all flow channels and to all transitions so as to 20 maintain laminar flow throughout.

Advantageously, the aqueous solution exiting microchannel 72 is then hydrodynamically focused to a stream diameter of approximately one micron and the solutions are then rapidly chilled by a refrigeration 25 system 85 to a temperature of about 170 to 85°K thereby vitrifying the aqueous solution. The surrounding sheath solution remains liquid and non-viscous in this temperature range. As a result, the vitrified aqueous solution continues to be transported 30 to the detection station 90 by the surrounding liquid sheath. Further details of the transport system and its operation are set forth in Fig. 8 below and are described in Section 5.3.

Detection station 90 comprises a source 92 35 of electromagnetic radiation, a detector system 94,

and a computer 96. Source 92 is preferably a high repetition rate pulsed laser such as a frequency-tripled, 76 MHz modelocked Ti:Sapphire laser.

5 Detection system 94 is preferably a fast readout synchroscanned streak camera. Further details of the detection station are set forth in Figs. 9-11 below and are described in Section 5.4.

5.1. OBTAINING DNA FOR SEQUENCING

10 The DNA to be sequenced in the present invention can be obtained in purified form by any method known in the art. Any cell or virus can potentially serve as the nucleic acid source. The DNA may be obtained by standard procedures known in the 15 art from cloned DNA, from amplified DNA, or directly from the desired cells or tissue samples (see, for example, Maniatis et al., 1982, Molecular Cloning, A Laboratory Manual, Cold Spring Harbor Laboratory, Cold Spring Harbor, New York, pp. 86-96 and 280-81, which 20 is incorporated herein by reference). By way of example but not limitation, high molecular weight DNA can be isolated from eukaryotic cells by detergent lysis of cells followed by proteinase K digestion, phenol extraction, dialysis, density gradient 25 centrifugation, and dialysis (see, e.g., *id.* at pp. 280-281). For the DNA thus obtained, the concentration of the DNA should be determined (e.g., by OD₂₆₀ measurement), and the DNA should be appropriately diluted prior to introduction into the 30 apparatus for sequencing so that only a single molecule (or no molecule, in which case introduction will be repeated) is introduced per each event.

If it is desired to amplify any of the isolated DNA or a specific portion thereof, prior to 35 sequencing, polymerase chain reaction (PCR) can be

employed (U.S. Patent Nos. 4,683,202, 4,683,195 and 4,889,818; Gyllenstein et al., 1988, Proc. Natl. Acad. Sci. USA 85:7652-7656; Ochman et al., 1988, Genetics 120:621-623; Loh et al., 1989, Science 243:217-220,

5 which are incorporated herein by reference).

In the processing of the DNA, care should be taken to avoid the introduction of nicks or breaks into the DNA molecule (e.g., by inadvertent exposure to endonucleases, undesirable shearing events, etc.).

10 In addition, processing should be chosen so as to yield a DNA molecule compatible with the specific sequencing method employed according to the instant invention. For example, if a DNA molecule is to be immobilized (see Section 5.1.2, *infra*) by a method 15 comprising linkage of the DNA molecule by reaction with its single-stranded 5' overhang, a single-stranded 3' overhang, or blunt-end, processing events can be chosen accordingly to produce such sites so they are available for reaction e.g., the DNA can 20 be reacted with the appropriate enzyme (restriction enzyme, exonuclease, etc.) to produce such a reactive site. Furthermore, care should be taken to ensure the availability of the appropriate DNA terminus for binding with the exonuclease (see Section 5.2.1, 25 *infra*) chosen for sequential liberation of nucleotides according to the instant invention.

In an alternative embodiment of the instant invention, an RNA molecule can be obtained and sequenced as provided herein. Procedures for 30 isolation and purification of RNA are well known in the art (see e.g., Maniatis et al., *supra*, pp. 187-196). In such an embodiment, the exonuclease used for sequential liberation of nucleotides must have an RNA-dependent processive exonuclease activity. For 35 purposes of convenience of description, the invention

shall be described herein in terms of DNA but is to be construed as applicable to RNA, except where such is clearly or expressly made inapplicable.

In any of the specific embodiments of the
5 invention wherein fluorescence is detected of sequentially cleaved nucleotide analogs and/or dye-tagged nucleotides, rather than that of solely standard nucleotides, the DNA is processed to incorporate such analogs and/or dye-tagged nucleotides
10 prior to sequencing. This is accomplished, for example, by synthesizing a DNA copy of the DNA or RNA to be sequenced, using the appropriate DNA polymerase or reverse transcriptase, respectively, in the presence of the desired nucleotide analog(s) and/or
15 dye-tagged nucleotide(s). Such nucleotide analogs, as used herein, are construed to mean analogs which are not labeled by covalent attachment of specific tags or dyes.

In one embodiment of the instant invention,
20 DNA is isolated, purified, and processed manually prior to introduction into an apparatus for automated sequencing as described hereinafter. In an alternative embodiment, procedures for such isolation, purification and processing are automated. In this
25 latter embodiment, for purposes of clarity but not limitation, the automated steps can be divided into those detailed in the subsections below. It should be understood that the specific procedures described in the subsections *infra* are exemplary, and are subject
30 to modification in accordance with knowledge common in the art. In particular embodiments, all, none, or one or more of the steps described *infra* may be automated. For example, the sequencing apparatus may carry out an automated method commencing with the confinement and
35 immobilization of DNA (see Section 5.1.2), or the

microdissection of a chromosome, or chromosomal separation, or lysis of a single cell, or cell sorting, or cell culture, etc. Any of these procedures can also be performed manually, following 5 procedures known to the skilled artisan.

**5.1.1. OPTIONAL PROCEDURES FOR ISOLATION,
PURIFICATION AND PROCESSING OF DNA**

Sources of Cells:

The DNA to be sequenced can be derived from 10 any type of cell including bacterial cells, yeast cells, insect cells, plant cells or animal cells. Additionally, the DNA or RNA can be isolated from viruses. In a specific embodiment, the complete genome of an organism is sequenced according to the 15 present invention. It is envisioned that the details of sample introduction and cell manipulation will vary from cell type to cell type, with the goal to provide a small sample of isolated single cells in suspension for further processing. In cases where the cells are 20 already in suspension (e.g., blood or cells from suspension culture), further processing will likely be unnecessary. If the sample is a piece of solid tissue or contains aggregates of cells, preprocessing of the sample with enzymes (e.g., by slight trypsin 25 digestion) and/or chemicals can be used to disrupt the intercellular matrix and release cells into suspension, which suspension can then be diluted to the appropriate cellular concentration.

In a preferred aspect, the cells are 30 introduced into sample chamber 52 of Fig. 7 consisting of a small depression in a substrate at the edge of a transparent cover plate. The cells are typically suspended in a buffered physiological saline solution. The volume of the sample chamber is typically on the 35 order of one microliter. Leading from the sample

chamber under a transparent cover is a micromachined channel 53, the width of which is slightly larger than the typical diameter of the cells in the sample.

5 Animal cells are typically 1-30 μ in diameter while plant cells are typically 10-100 μ in diameter.

The cells in the sample chamber can be viewed in real-time by the microscope system 65 which is outfitted with an infrared single-beam gradient optical trap (U.S. Patent No. 4,893,886 by Ashkin and 10 Dziedzic, which is incorporated herein by reference). Such a device permits the non-destructive selection, manipulation and transport of single cells and subcellular particles. As described in Buican et al., 1989, SPIE: New Technologies in Cytometry 1063:190- 15 197 and Ashkin et al., 1987, Science 235:1517, which are incorporated herein by reference, a finely focused laser beam can exert sufficient radiation pressure upon a biological particle to suspend it against gravity and to move it laterally. To a good 20 approximation, this can be explained by considering the particle as a transparent, spherical particle with an internal refractive index higher than the surrounding medium (see Bakker et al., 1991, Cytometry 12:479-485, which is incorporated herein by 25 reference). Due to the change in the momentum of the incident photons at the point of refraction, a net radial force acts upon the particle in a direction toward the beam axis; thus, appearing to attract the particle toward the beam axis. Various alternative 30 configurations that utilize counter-propagating laser beams may also be used to effectuate trapping. However, the net effect is to manipulate the particle by controlling the intensity and position of the laser beams that define the trapping region. Based on this 35 approach, Buican et al. have demonstrated an

instrument or micro-robot capable of analyzing, separating, and further processing selected biological particles.

In an alternative embodiment, the sample 5 chamber can also incorporate an electrode (not shown), preferably provided with a micromachined guard screen to prevent direct contact of the cells with the electrode. Additional electrodes (not shown) incorporated further along the microchannels in the 10 device allow for the application of an electric field to the sample fluid. Typical field strengths would be in the range of 1-10 volts/cm. Application of this field causes the cells to migrate single-file into the exit capillary channel 53.

15

Cell Sorting:

The target cell for sequencing is identified by visual inspection by a human operator using the microscope 65. Alternatively, real time computer 20 image processing techniques similar to those used in high-resolution leukocyte analyzers (see Preston, K., Jr., 1987, *Applied Optics* 26:3258-3265, which is incorporated herein by reference) can be used to automate this step. The target cell is confined in 25 the optical trap and translated along the exit channel 53 to the cell isolation chamber 56. Such techniques are already known in the art (Buican et al., 1987, *Applied Optics* 26:5311-5316, which is incorporated herein by reference).

30

In an alternative embodiment, a bifurcation 54 in the capillary channel allows for the sorting or selection of specific cells for sequencing. As a cell migrates toward the bifurcation under the influence of an applied electric field, it can be identified in the 35 microscope. At the bifurcation, the cell is

selectively diverted into one branch or the other of the capillary channel by applying an electric field along only the selected branch. This low speed fluidic sorting of single cells permits the direct

5 isolation of one or more specific target cells for sequencing from the small initial sample. Such devices are known in the art (see e.g., U.S. Patent No. 4,676,274 by J.F. Brown, which is incorporated herein by reference).

10 In yet another alternative embodiment, the cell sorting step can be eliminated by using a micropipette to select a single target cell and introducing it into the cell isolation chamber 56 directly.

15

Cell Culture Chamber:

Once the desired target cell has been isolated in chamber 56, an appropriate culture medium is introduced into the chamber through another

20 microchannel 57 (see e.g., U.S. Patent No. 4,676,274 by J.F. Brown, which is incorporated herein by reference). The culture medium is designed to cause the cell to undergo DNA replication, but to arrest the cell cycle in metaphase once the chromosomes have

25 condensed. This is accomplished by standard methods (see e.g., Gasser and Laemmli, 1987, Exp. Cell Res. 173:85-98, which is incorporated herein by reference) that incorporate drugs such as colcemid into the culture medium. For example, in a specific

30 embodiment, cells at a concentration of no more than 2 or 3 X 10⁵/ml culture medium are exposed to demecolcine (0.06-0.15 µg/ml) (Colcemid, Sigma, St. Louis, MO) for 12-16 hours, in order to arrest them in metaphase.

The process of metaphase arrest can be directly

35 monitored with the microscope system 65.

Alternatively, cells can be cultured and arrested in bulk, and then either sorted within the instrument or micropipetted as above.

5 Cell Disruption:

Once the cell has been arrested in metaphase, the cell membrane is disrupted. A number of methods can be employed to effect membrane disruption including chemical and physical techniques 10 or their combination. For example, solutions formulated to lyse the cell can be introduced through a microchannel. Such solutions can be hypoosmotic to cause swelling of the cell, and might include enzymes, detergents, solvents and other cofactors to promote 15 gentle disruption of the cell membrane. These lysing solutions can also include various enzyme inhibitors (e.g., for nucleases or proteases, such as Trasylol (FBA Pharmaceuticals), phenylmethyl sulfonylfluoride, EDTA) to preserve the intact state of the chromosomes 20 once the cells have been disrupted. For example, such a lysing solution can consist of 1% Triton X-100, 10% glycerol, 2% Trasylol (FBA Pharmaceuticals), and 20 mM EDTA in phosphate-buffered saline.

Physical means of cell disruption which can 25 be used include but are not limited to a highly focused laser pulse which can be provided by using the microscope system 65 to focus the laser beam (see Tao et al., 1987, Proc. Natl. Acad. Sci. USA 84:4180-4184; Steubing et al., 1991, Cytometry 12:505-510, which are 30 incorporated herein by reference). Another simple method which can be used is to incorporate a pair of electrodes in the culture chamber and to use a short, high voltage pulse (typically ~1kV/cm and ~1 msec duration) to disrupt the membrane as is done in the 35 technique of electroporation (see e.g.,

Zimmerman, 1986, Rev. Physiol. Biochem. Pharmacol. 105:175-256, which is incorporated herein by reference).

5 Separation of Chromosomes:

Once the cell has been disrupted and the chromosomes released, the chromosomes are separated into individual compartments. A microchannel 58 leading from the cell culture chamber has a cross 10 section slightly larger than the diameter of a chromosome. Using the single-beam gradient optical trap, individual chromosomes are captured and transported via microchannel 58 to a chromosome isolation chamber 60. Such techniques are already 15 known in the art (Buican et al., 1989, SPIE: New Technologies in Cytometry 1063:190-197, which is incorporated herein by reference).

In an alternative embodiment, an electric field is applied (~1-10 V/cm) via suitably 20 incorporated electrodes (not shown), to induce the chromosomes to migrate into microchannel 58 single-file, much as is done in the initial step of cell sorting. The individual chromosomes are visualized by the microscope system as they proceed along the 25 microchannel. This step can also be automated by using computer image analysis for the identification of chromosomes (see Zeidler, 1988, Nature 334:635, which is incorporated herein by reference).

Bifurcations in the channel are similarly used in 30 conjunction with selectively applied electric fields to divert the individual chromosomes into small isolation chambers 60. Once individual chromosomes have been isolated, the sister chromatids are separated by either a focused laser microbeam and

optical tweezers, or mechanical microdissection to provide two "identical" copies for sequencing.

Alternatively, chromosomes are prepared in bulk, and then either sorted within the instrument or 5 micropipetted into individual chambers.

Chromosome Fragmentation:

If desired, the DNA in the individual chromosomes (especially the larger ones) can be 10 fragmented to allow for parallel sequencing of individual chromosome fragments or to sequence a smaller portion of the DNA or merely to simplify the handling of large DNA molecules. Such fragmentation is accomplished by methods known in the art, e.g. by 15 restriction endonuclease digestion or cleavage by sequence-specific reagents or, in preferred aspects, by laser microbeam irradiation (see, e.g., Monajembashi et al., 1986, *Exp. Cell Res.* 167:262-265, which is incorporated herein by reference) or 20 mechanical microdissection (see, e.g., Ludecke et al., 1989, *Nature* 338:348-350, which is incorporated herein by reference).

Microdissected fragments from individual chromosomes can then be separated into individual 25 chambers 60 using a single-beam gradient optical trap, as has been demonstrated by those skilled in the art (Seeger et al., 1991, *Cytometry* 12:497-504, which is incorporated herein by reference).

30 Chromosome Unfolding:

After each chromosome or chromosome fragment has been isolated in a separate chamber 60 of the device, the chromatin structure is then unfolded by removing the chromosomal proteins. This is 35 accomplished by methods known in the art. For

example, solutions containing (2 mg/ml) dextran sulfate (or 2 M NaCl) and (0.2 mg/ml) heparin have been shown to selectively remove the histones, leaving extended loops of DNA attached to the nuclear scaffold 5 (see Paulson and Laemmli, 1977, Cell 12:817-828; Adolph et al., 1977, Cell 12:805-816, which are incorporated herein by reference). The nuclear scaffold is then disrupted to release the chromosomal DNA molecule, e.g., by exposure to thiol reagents or 10 by chelating copper ions from the metalloprotein which stabilizes the scaffold (see, Lewis and Laemmli, 1982, Cell 29:171-181, which is incorporated herein by reference). For example, the thiol reagents β -mercaptoethanol (1 mM-140 mM), dithiothreitol, OP (3 15 mM), or neocuproine (3 mM) can be used to dissociate histone-depleted chromosomes (id.). High salt concentrations (e.g., 1 M NaCl) can also be used to disrupt the folded chromosome structure (see, Yanagida et al., 1986, in *Applications of Fluorescence in the 20 Biomedical Sciences*, Taylor, L. et al. (eds.), Alan R. Liss, Inc., New York, pp. 321-345, which is incorporated herein by reference). Illustratively, such solutions are introduced into chambers 60 via microchannels 61.

25 In order to avoid mechanical breakage of the DNA during protein extraction and subsequent manipulation, especially for very high molecular weight DNA, the DNA can be condensed into compact aggregates known as ψ (psi) DNA by incubation with 30 threshold concentrations of polymers such as polyethylene glycol (Laemmli, 1975, Proc. Natl. Acad. Sci. USA 72:4288-4292, which is incorporated herein by reference). Dilution of the polymer below the critical concentration restores the extended DNA 35 strand for subsequent sequencing.

The process of chromosomal unfolding is monitored by the microscope system 65 (see, e.g., Hiraoka et al., 1987, *Science* 238:36-41; Yanagida et al., 1986, in *Applications of Fluorescence in the Biomedical Sciences*, Taylor, D.L., et al. (eds.), Alan R. Liss, Inc., New York, pp. 321-345; Richards, 1989, *Nature* 338:461-462; Smith et al., 1989, *Science* 243:203-206; Schwartz et al., 1989, *Nature* 338:520-522; Morikawa et al., 1981, *J. Biochem.* 89:693-696; 5 Matsumoto et al., 1981, *J. Mol. Biol.* 152:501-516; 10 Yanagida et al., 1983, *C.S.H. Symp. Quant. Biol.* 47:177-187; Hirschfeld, 1976, *Applied Optics* 15:2965-2966). In one specific embodiment, this is accomplished by use of a fluorescent dye that is 15 noncovalently (e.g., by intercalation, 1992 Glazer and Rye, *Nature* 359:859-861, which is incorporated herein by reference) bound to the DNA. Care, however, must be taken to ensure that the absorption spectrum of the fluorescent dye does not overlap with either the 20 absorption or emission spectra of the native nucleotides which would thus interfere with nucleotide identification during sequencing. Furthermore, the dye used must be bound in such a way so as not to interfere with or prevent the processive exonuclease 25 reaction during sequencing (see Section 7.2, *infra*). Alternatively, the fluorescent dye is removed from the DNA prior to sequencing by passing an appropriate solvent or competitive binding agent over the DNA once positioned.

30

5.1.2. IMMOBILIZATION AND MANIPULATION OF DNA

In a preferred embodiment, to facilitate separation of the DNA substrate from the exonucleolytically released nucleotides, the DNA is 35 confined in an extended conformation in a

progressively narrower capillary channel 62 and the terminus of the DNA distal from the exonuclease binding site is immobilized. This is carried out by various methods known in the art. However, whatever 5 the specific method used, care must be taken to leave available the appropriate binding site for exonuclease binding (depending on the specificity of the exonuclease) and to ensure that the method does not interfere with exonuclease digestion or disrupt the 10 sequential order of the released nucleotides.

For example, in a preferred embodiment, a strand of DNA 66 is immobilized by linkage to a microsphere 68 which is manipulated by a single-beam gradient optical trap 69 shown in Fig. 8 (see U.S. 15 Patent No. 5,079,169 by Chu and Kron, which is incorporated herein by reference). Numerous methods exist in the art for attaching the DNA to a microscopic bead. Covalent chemical attachment of the DNA to the bead can be accomplished by using standard 20 coupling agents, such as water-soluble carbodiimide, to link the 5'-phosphate on the DNA to amine-coated microspheres through a phosphoamidate bond. Another alternative is to first couple specific oligonucleotide linkers to the bead using similar 25 chemistry, and to then use DNA ligase to link the DNA to the linker on the bead. Oligonucleotide linkers can be employed which specifically hybridize to unique sequences at the end of the DNA fragment, such as the overlapping end from a restriction enzyme site or the 30 "sticky ends" of bacteriophage lambda based cloning vectors, but blunt-end ligations can also be used beneficially. Homopolymer linkers may also find utility in certain applications. By employing oligo-dT coupled to the bead, it will be possible to 35 hybridize to the poly-A tail found in mRNA as a means

for directly sequencing mRNA isolated from cells (*supra*). Yet another method for coupling DNA to beads would employ specific ligands attached to the end of the DNA to link to ligand-binding molecules attached 5 to the bead. For example, a terminal transferase can be used to incorporate such a ligand onto the end of the DNA, oligonucleotide linkers already containing an appropriate ligand can be ligated to the DNA, or oligonucleotides capable of forming a stable triple-10 helix with a target duplex DNA can be synthesized to incorporate an appropriate ligand. Possible ligand-binding partner pairs include but are not limited to biotin-avidin/streptavidin, or various antibody/antigen pairs such as digoxigenin-anti 15 digoxigenin antibody (1992 Smith et al., "Direct Mechanical Measurements of the Elasticity of Single DNA Molecules by Using Magnetic Beads," *Science* 258:1122-1126, which is incorporated herein by reference). In one particular embodiment in which the 20 DNA contains the appropriate single-stranded telomeric recognition site, telomere terminal transferase (Greider et al., 1987, *Cell* 51:887-898, which is incorporated herein by reference) can be used to incorporate a biotinylated nucleotide at the 3' end of 25 the DNA which can then be bound to avidin immobilized on the bead. (In this embodiment, a 5' to 3' exonuclease would then be used for sequencing, since the 3' end would be the "tethered" end.) In another embodiment, calf thymus terminal transferase (Kato et 30 al., 1967, *J. Biol. Chem.* 242:2780, which is incorporated herein by reference) can be used to incorporate a ligand-linked nucleotide onto the 3' end of any DNA molecule with a free 3' hydroxyl group. In still another approach, a DNA-binding protein can be 35 coupled to the bead by chemistries well known in the

art and in such a fashion that the DNA-binding site is unperturbed. DNA containing the recognition sequence for the DNA-binding protein can thereby be coupled to the bead.

5 As an alternative to coupling to preexisting microscopic beads, bead-like structures, herein referred to as "optical handles," can be chemically synthesized at the end of a DNA molecule in order to provide a particle with dimensions and refractive

10 properties appropriate for manipulation by an optical trap. Such particles can be as small as 10 nm and will have a refractive index as high as possible, but at least greater than the surrounding solvent. It will be recognized by those skilled in the art that

15 the ability to target the synthesis of an optical handle to a specific nucleotide sequence provides a means for identifying and purifying a unique DNA fragment for sequencing from a complex mixture. For example, the total genomic DNA from a single cell can

20 be prepared as described *supra* while under observation by the microscope system 65. An optical handle is then synthesized *in situ* at a unique DNA sequence, such as a single copy gene, by methods described *infra*. Alternatively, an optical handle can be

25 synthesized at the site of a repetitive element in the DNA (e.g., an ALU sequence) which will provide predictable sites distributed throughout the genome. Upon completion of the synthesis of the optical handle, the handle will become visible in the

30 microscope 65, and the unique fragment with the attached handle can be isolated from the remaining DNA by means of the single beam gradient optical trap 69 for subsequent sequencing. Such a process is extremely difficult to accomplish using pre-formed

35 beads and linking technology, due to the very low

diffusivity of both the bead and the high molecular weight DNA, and therefore the very low probability of successfully coupling a bead to the unique target.

Synthesis of such particle-like structures at the end 5 of a DNA molecule can be accomplished by methods known in the art, including the sequential addition of branched oligonucleotides (Urdea et al., WO 90/13667 which is incorporated herein by reference) or by modification of the techniques for the synthesis of 10 starburst dendrimers (Tomalia and Wilson, EP 247629 A2, which is incorporated herein by reference).

In general, the first step in the synthesis of an "optical handle" at a specific target sequence requires the binding of a bifunctional binding agent 15 to the target sequence. The first functionality of the binding agent is to provide a means for uniquely recognizing and binding to the target DNA sequence. Target sequence recognition can be accomplished by means such as hybridization of a region of single- 20 stranded DNA to a complementary oligonucleotide, hybridization of a duplex region of DNA with an oligonucleotide capable of forming a triple helix with the target sequence, complexing with a DNA binding protein which specifically recognizes and binds to the 25 target sequence, or other means known in the art.

Further means for covalently linking the DNA binding oligonucleotide or protein to its target sequence can then be employed as an additional step to prevent dissociation of the target sequence. Such methods 30 might include photochemical crosslinking (1987 LeDoan et al., Nucleic Acids Res. 15:7749-7760, which is incorporated herein by reference). The second functionality of the binding agent is to provide a means for binding or linkage to initiate the first 35 cycle of growth of the optical handle. Such

functionality, for example, can be provided by a biotin group attached to the DNA recognition and binding functionality in such a fashion as to be capable of binding to streptavidin. Adding 5 streptavidin to the bifunctional binding agent already complexed with its target DNA sequence then results in a unique ternary complex composed of one molecule each of target DNA, bifunctional linker-biotin, and streptavidin. Streptavidin contains four binding 10 sites for biotin with two each on opposite sides of the streptavidin protein molecule (1989 Weber et al., Science 243:85-88; 1989 Hendrickson et al., Proc. Natl. Acad. Sci. USA 86:2190-2194, which are incorporated herein by reference). Only one of these 15 sites will be occupied by binding to the biotin group of the bifunctional linker, leaving the three other sites available for binding.

The next step in the growth of the optical handle is to introduce a second linker comprised of 20 two biotin molecules joined by a spacer (1989 Ahlers et al., Thin Solid Films 180:93-99, which is incorporated herein by reference). The spacer couples the two biotin groups in such a manner that each biotin is fully capable of binding to streptavidin, 25 but the length and rigidity of the spacer is selected so that both biotin groups cannot bind to the same streptavidin molecule. Addition of biotin-spacer-biotin to the complex will result in the binding of one, two or three such molecules to the previously 30 unoccupied sites in the single streptavidin molecule, providing one, two or three exposed biotin groups for subsequent binding to additional streptavidin molecules. By alternating the addition of streptavidin and biotin-spacer-biotin with washing 35 steps in between to remove any unbound reagents, the

optical handle is synthesized as an exponentially growing complex of cross-linked streptavidin molecules. A sufficient number of cycles is carried out to provide an optical handle of sufficient size and optical properties for manipulation by optical tweezers. The properties of streptavidin can be modified using genetic engineering techniques in order to improve its properties for the formation of such optical handles (1990 Sano and Cantor, Proc. Natl.

10 Acad. Sci. USA 87:142-146; 1991 Sano and Cantor, Bio/Technology 9:1378-1381, which are incorporated herein by reference). It will also be apparent to those skilled in the art that many other chemistries can be employed to achieve similar results.

15 It will also be recognized by those skilled in the art that methods similar to those described *supra* for the synthesis of "optical handles" can be adapted for the *in situ* synthesis of "magnetic handles" to produce microscopic magnetic particles 20 attached to the end of a specific target DNA molecule for manipulation by magnetic rather than optical forces (1992 Smith et al., Science 258:1122-1126, which is incorporated herein by reference).

For the sequencing of an initially double-stranded DNA molecule, several approaches are possible. In one method shown in Fig. 14, single beads 401, 402 are coupled or synthesized on both ends of the duplex molecule, one per single strand 411, 412. Two independent optical traps 421, 422 are then used to capture the beads, one per trap. The chemical conditions in the microchamber can then be adjusted to denature the duplex by methods well known in the art, and the individual single strands can be separated by manipulation of the optical traps and transported into 35 separate microchambers for subsequent independent

sequencing. Alternatively, the duplex DNA molecule can be extended to its full contour length by separation of the optical traps and positioned orthogonal to the flow axis of the microchannel 62. A 5 double-strand specific exonuclease which recognizes the unlinked free end of the duplex DNA is then used to cleave nucleotides from one strand of the duplex. The orthogonal flow or the application of an electric field will transport the single nucleotides away from 10 the DNA without interference from the growing single-stranded region on the opposite strand. Upon completion of the digestion of the first strand, an appropriate single-strand specific exonuclease can be employed to cleave the individual nucleotides from the 15 remaining single strand which is now extended from the bead colinear with the flow axis in the microchannel either by bulk liquid flow or by the application of an electric field.

Multiple-beam gradient optical traps can be 20 similarly employed for the manipulation and positioning of microspheres with DNA attached as described *supra*.

In yet another specific embodiment, the DNA molecule is immobilized by linkage using any of the 25 methods described *supra* to a microscopic mechanical support such as a glass microneedle which can be positioned in the flow stream. Kishino and Yanagida (1988, *Nature* 334:74-76, which is incorporated herein by reference) have demonstrated similar methods for 30 the attachment of single actin filaments to glass microneedles. Another specific variation on this approach is to attach the DNA by any of the methods described *supra* directly to the wall of the microchannel 62.

Yet another means for immobilizing the DNA molecule for sequencing would be to confine it to a microchannel which has a small enough cross section to retard the mobility of the DNA under the influence of flow or an electric field, without appreciably reducing the mobility of a single, released nucleotide (i.e., comparable to adjusting the effective pore size in a gel matrix). As the chromosome is progressively unfolded, an applied electric field is used both to separate the extracted proteins from the DNA, and to extend and confine the DNA molecule in a progressively narrower capillary channel 62 (see Holzwarth et al., 1987, Nucl. Acids Res. 15:10031-10044; Richards, 1989, Nature 338:461-462; Smith et al., 1989, Science 243:203-206; Schwartz et al., 1989, Nature 338:520-522; Bustamante, 1991, Annu. Rev. Biophys. Biophys. Chem. 20:415-446, which are incorporated herein by reference). The walls of the microchannel will be made of appropriate materials or chemically modified to eliminate both electroendosmosis and nucleotide adsorption by methods known in the art, such as coating with a monolayer of non-cross-linked polyacrylamide (Hjertén, 1985, J. Chromatog. 347:191-198, which is incorporated herein by reference).

The purpose of this stage of the process is to fully extend the linear chromosomal DNA molecule and to confine it physically to a narrow microchannel to prevent the DNA from becoming "tangled". At this point the single isolated DNA molecule from the chromosome is ready for sequencing.

5.2. EXONUCLEASE DIGESTION

Exonuclease digestion of the isolated single DNA molecule is then carried out by use of a DNA-specific exonuclease (deoxyribonuclease) to generate

from the DNA single nucleotides in sequential order. These nucleotides are then identified as described *infra*.

5

5.2.1. PROCESSIVE EXONUCLEASES FOR USE IN THE INVENTION

Once the DNA molecule has been fully extended and confined in a narrow capillary channel, a highly processive exonuclease is introduced, 10 preferably through a side channel 63 near one end of the DNA molecule. Such an exonuclease preferably exhibits the following properties:

15

- The enzyme is strictly exonucleolytic, with no endonucleolytic activity.

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- The enzyme is highly processive (i.e., once a single exonuclease molecule has bound to the terminus of a single DNA molecule, it can completely hydrolyze that strand without dissociating from the DNA).

25

- The enzyme removes only mononucleotides, not dinucleotides or oligonucleotides.
- The enzyme has a high turnover number to maximize the sequencing rate.

30

- The enzyme is highly stable to facilitate handling, improve processivity and allow digestion at elevated temperatures to increase the turnover number.
- The rate of phosphodiester bond cleavage by the enzyme is independent of which nucleotide is being removed or the sequence adjacent to that nucleotide. This results in more

35

uniform generation of nucleotides for detection.

- The enzyme does not require nucleotide cofactors or an energy source.
- 5 - The activity of the enzyme is controllable by a simple ion cofactor such as Mg^{++} to allow for controlled initiation of hydrolysis.

In addition, the enzyme chosen must have a 10 specificity (e.g., 5' to 3' or 3' to 5', single-stranded or double-stranded) that is compatible with the DNA substrate being sequenced.

15 Processive exonucleases suitable for use in the present invention include but are not limited to the following:

- Exonuclease I from *E. coli* (Brody et al., 1986, *J. Biol. Chem.* 261:7136-7143), which is a 3' to 5' single-stranded DNA exonuclease.
- 20 - Lambda (λ) exonuclease (Little, 1967, *J. Biol. Chem.* 242:679-686; Carter et al., 1971, *J. Biol. Chem.* 246:2502-2512; Little, 1981, in *Gene Amplification and Analysis*, Vol. 2., Chirikjian and Papas (eds.), Elsevier/North-Holland, New York, pp. 135-145), which is a 5' to 3' double-stranded DNA exonuclease.
- 25 - Exonuclease VIII from *E. coli* (Joseph and Kolodner, 1983, *J. Biol. Chem.* 258:10418-10424, which is incorporated herein by reference), which is a 5' to 3' double-stranded DNA exonuclease.

30 In addition to any other processive exonucleases identified in the art, processive

exonucleases for use in the present invention can be obtained by genetic engineering so as to modify known exonucleases to optimize desirable properties.

The level of processivity of an enzyme

- 5 needed for use in the present invention will depend on the size of the DNA desired to be sequenced, but generally, the greater the processivity, the more preferred is the enzyme, all other properties being equal. For example, if a DNA molecule is 100
- 10 nucleotides in size, the exonuclease need only have a processivity of 100 bases (i.e., not dissociate until 100 bases have been hydrolyzed). However, since the method and apparatus of the present invention are generally more efficient the longer the DNA strand
- 15 being sequenced, an exonuclease of much greater processivity (e.g., one which remains bound for at least thousands of bases) is preferred. Any method known in the art (see, e.g., Thomas and Olivera, 1978, J. Biol. Chem. 253(2):424-429; Das and Fujimara, 1980,
- 20 Nucl. Acids Res. 8:657-671; Becerra and Wilson, 1984, Biochem. 23:908-914; Joannes et al., 1985, Biochem. 24:8043-8049, which are incorporated herein by reference) can be used to determine whether an exonuclease is processive or not processive (i.e.,
- 25 distributive) or to determine the degree of processing.

Suitable reaction conditions for exonuclease digestion are known in the art. For example, suitable reaction conditions for Exonuclease I are as follows

- 30 (Brody et al., 1986, J. Biol. Chem. 261:7136, which is incorporated herein by reference): 67 mM Tris buffer (pH 8.5 at room temperature), 6.7 mM MgCl₂, 10 mM 2-mercaptoethanol, at 37°C. Suitable reactions conditions for λ exonuclease are as follows (Thomas
- 35 and Olivera, 1978, J. Biol. Chem. 253:424-429, which

is incorporated herein by reference): 67 mM glycine/KOH (pH 9.6), 3 mM MgCl₂, at 37°C. Suitable reaction conditions for Exonuclease VIII are as follows (Joseph and Kolodner, 1983, J. Biol. Chem. 5 258:10411-10417, which is incorporated herein by reference): 20 mM Tris-HCl (pH 8.0), 10 mM MgCl₂, 10 mM 2-mercaptoethanol, at 37°C.

The reaction conditions employed to carry out exonuclease digestion in the method of the present 10 invention can vary widely from those set forth above, in accordance with knowledge common in the art.

In an embodiment of the invention in which the sample of DNA is known to contain or may contain modified bases such as methylated bases (e.g. 5-15 methylcytosine), the processive exonuclease chosen for use should not be inhibited in its activity by such modified bases.

In yet other embodiments of the invention in which fluorescent nucleotide analogs or dye-tagged 20 nucleotides are incorporated into the DNA molecule to be sequenced, the processive exonuclease chosen for use should not be inhibited in its activity by such modified bases, including possible combinations of native nucleotides, fluorescent nucleotide analogs and 25 dye-tagged nucleotides in the same DNA molecule.

While highly processive exonucleases are preferred for use in the present invention, distributive exonucleases can also be utilized with less efficiency. In the worst case, without enzyme 30 recycling, one molecule of exonuclease will be consumed for each nucleotide sequenced, adding significantly to the cost of sequencing. The speed of sequencing will also be reduced because of the time required for each successive exonuclease binding 35 event. In addition, the dissociated exonuclease must

either be removed from the flow stream without disturbing the sequential order of those single nucleotides already released, or have optical properties (e.g., absorption, fluorescence, etc.) such

- 5 that the presence of nuclease molecules does not interfere with the detection and discrimination of individual nucleotides.

In an aspect of the invention involving the sequencing of RNA, a processive exoribonuclease is

- 10 employed (McLaren et al., 1991 J. Mol. Biol. 221:81-95, which is incorporated herein by reference).

Processive exoribonucleases suitable for use in the present invention include but are not limited to the following:

- 15 - Polynucleotide phosphorylase from *Micrococcus lysodeikticus* (Klee and Singer, 1968, J. Biol. Chem. 243:923-927, which is incorporated herein by reference) which is a 3'-5' exoribonuclease.

- 20 - Ribonuclease II from *E. coli* (Nossal and Singer, 1968, J. Biol. Chem. 243:913-922, which is incorporated herein by reference) which is also a 3'-5' exoribonuclease.

Suitable reaction conditions for exonuclease digestion are known in the art. For example, suitable
25 reaction conditions for polynucleotide phosphorylase are as follows (McLaren et al., 1991, J. Mol. Biol. 221:81-95, which is incorporated herein by reference): 50 mM Tris-HCl (pH 7.4), 10 mM K₂HPO₄, 7mM MgCl₂ at 37°C. Suitable reaction conditions for ribonuclease
30 II are as follows ((McLaren et al., 1991, J. Mol. Biol. 221:81-95, which is incorporated herein by reference): 20 mM Tris-HCl (pH 7.9), 100 mM KCl, 4 mM MgCl₂, 100 µM dithiothreitol (prepared *in situ*) at 37°C.

- In a preferred aspect of the invention, after confinement and immobilization of the substrate DNA, the following steps are carried out in the stated order: appropriate reaction components, with the exception of a required cofactor, are introduced to achieve the desired reaction conditions; exonuclease is introduced and allowed to bind to the DNA; excess unbound enzyme is then removed; and the required cofactor is then introduced to initiate digestion.
- These steps are described more fully *infra*.

Temperature and pH of the reaction can be varied in order to optimize the reaction rate for sequencing efficiency. In order to slow the rate of nucleotide cleavage in certain applications, the temperature at nozzle 80 may be as low as 0°C, or just above the freezing point of sample solution 71. In yet other applications where the highest possible rate of nucleotide cleavage is desired or when thermostable exonuclease is employed, the temperature at nozzle 80 may be as high as 100°C, or just below the boiling point of sample solution 71. A suitable temperature control element 73 (Fig. 8) is used to achieve the appropriate temperature.

5.2.2. BINDING OF ENZYME

After confinement and immobilization of DNA as discussed *supra*, a suitable amount of exonuclease is introduced, e.g. via a capillary channel, and allowed to bind to the substrate DNA by incubation for an appropriate time period. For example, such incubation can be carried out for one minute at 37°C, or such other time and temperature as may readily be determined by one skilled in the art. In a preferred embodiment, excess unbound enzyme is then removed so as to minimize interference of residual unbound enzyme

with the flow and detection of the sequentially released nucleotides. In a preferred aspect, the excess enzyme is removed by flowing buffer solution over the immobilized DNA-exonuclease complex, or in 5 another embodiment, electrophoretically removing the excess unbound exonuclease, by applying an electric field across the reaction chamber containing the immobilized DNA-exonuclease complex.

In an alternative embodiment, a single 10 exonuclease molecule can be bound to the DNA under appropriate conditions prior to introduction of such a stable DNA-exonuclease complex into microchannel 72.

5.2.3. COFACTOR "TRIGGERING" OF REACTION

15 In a preferred aspect of the invention, exonuclease digestion commences after removal of residual enzyme by introduction of a required enzyme cofactor into the reaction sample. Such a cofactor is preferably a divalent cation such as magnesium. Thus, 20 for example, an amount of MgCl₂ necessary for exonuclease activity is withheld during the binding of enzyme and removal of excess enzyme (e.g., by chelation with EDTA), but is then introduced in order to start exonuclease digestion and resultant 25 sequential release of nucleotides.

It will also be recognized by those skilled in the art that exonucleases whose catalytic activity cannot be completely regulated as described *supra* can also be utilized in the present invention. In such 30 cases, the exonuclease is bound to the DNA under conditions of minimal catalytic activity (e.g., low temperature or non-optimal pH) and the resulting DNA-exonuclease complex is prepared and positioned for sequencing as rapidly as possible so as to minimize 35 the number of nucleotides which are cleaved during

these steps. Once positioned, the DNA-exonuclease complex is then exposed to optimal conditions for exonuclease activity by increasing the temperature using heater 73 or by altering chemical conditions of
5 the sample stream 71.

5.2.4. RESTARTING EXONUCLEASE DIGESTION

In a preferred aspect, care is taken during the processing of DNA prior to exonuclease digestion
10 so as to avoid defects in the DNA such as breaks, nicks, apurinic or apyrimidinic sites, or chemical modifications that may interfere with enzyme activity and/or the uniform sequential release of nucleotides. However, since such defects can sometimes be
15 unavoidable, in the event that nucleotide release halts prematurely, either due to the presence of such a defect or due to dissociation of the enzyme or loss of activity, exonuclease digestion can be restarted by carrying out the following steps: a washing/removal
20 step (to remove interfering impurities, the cofactor "trigger", etc.) (which can be accomplished, e.g. electrophoretically), introduction of reaction components (i.e., the appropriate buffer, reducing agent) minus cofactor, introduction and binding to the
25 DNA of a fresh sample of exonuclease, removal of excess unbound enzyme, and re-introduction of the necessary cofactor (e.g., MgCl₂). The exonuclease reaction should then commence, but if the DNA defect is such as to prevent such "restarting", sequencing
30 should be attempted on a fresh molecule of substrate DNA.

5.3. TRANSPORT SYSTEM & MATRIX ENTRAINMENT

In general, there are two distinct classes
35 of transport system which can be used with the present

invention. The preferred embodiment is a transport system which provides a continuous transport of single nucleotides for detection by the detection station 90. A second class of transport system allows for the 5 discontinuous transport and detection of single nucleotides. In both classes of transport system, means are provided for incorporating the single transported nucleotides in a fluorescence-enhancing matrix.

10

5.3.1. CONTINUOUS TRANSPORT & DETECTION

Fig. 8 depicts in schematic form an enlarged cross-section of a preferred embodiment of the continuous transport system 70 of the present 15 invention. As indicated previously, the transport system comprises first microchannel 72, second microchannel 76 and nozzle 80. A single molecule of DNA 66 is attached to a microscopic bead 68 which is held in a single-beam gradient optical trap 69 and 20 positioned along the central axis of microchannel 62 in such a manner that the other end of the DNA molecule with a single bound molecule of exonuclease 67 is positioned at the mouth of microchannel 72 at the nozzle 80 as indicated. Nucleotides 64 are 25 cleaved from DNA strand 66 at the nozzle 80 in microchannel 72; and the nucleotides are detected by detection station 90.

Within the first microchannel 72, each nucleotide is processively removed from the DNA 30 molecule and is separated from the DNA. Separation is conveniently and advantageously accomplished by reliance on laminar flow of aqueous solution 71 in microchannel 72. In an alternative embodiment, separation can be achieved by the application of an 35 electric field along the first microchannel 72. The

position of the site of exonuclease action can be maintained constant with respect to the nozzle 80 by moving the optically-trapped bead 68 toward the nozzle at a rate equal to the rate of decrease in the length 5 of the extended DNA molecule 66 due to exonuclease action.

After exiting the nozzle 80 of first microchannel 72, the flowing aqueous solution 71 carrying the nucleotides is introduced along the 10 central axis of a laminar sheath fluid 77 flowing in the same direction. The sheath fluid is immiscible with the aqueous solution and provides a barrier between the aqueous solution and the walls of the second microchannel 76 to prevent absorption or 15 adsorption of the entrained nucleotides 64. The desirable properties for a sheath fluid for use in the present invention are as follows:

- Non-polar;
- Immiscible and chemically inert with 20 the aqueous, nucleotide-containing sample stream, including any polymer-forming, fluorescence-enhancing, or stability-enhancing agents as described *infra*;
- Optically transparent and non-fluorescent in the ultraviolet (~240-300 nm) and near 25 ultraviolet (~300-450) regions where nucleotides absorb and fluoresce respectively;
- Pure with respect to contaminants which might degrade or interfere with the fluorescence of the nucleotides;
- 30 - Liquid and non-viscous at the point of introduction of the nucleotide-containing sample stream under only slight or moderate pressure;
- For those embodiments involving cooling of the nucleotides, the sheath must remain liquid and

non-viscous at the low temperature at which fluorescence is detected; and

- Ideally, the composition of the sheath is selected so as to match the refractive index of the 5 sample stream in order to avoid scattering at their interface.

Typical compounds useful as the sheath fluid are propane (B.P. -44.5°C, M.P. -189.9°C), a mixture of propane and ethane (B.P. -88.6°C, M.P. -182.8°C), 10 or other similar hydrocarbons. Ultrapure propane for use in the present invention can be obtained in 99.99% purity from Specialty Products & Equipment, Houston, Texas. Residual impurities are principally n-butane/isobutane (<30ppm), methane (<20ppm) and 15 propylene (<10ppm). Such sheath fluids are inserted into the microchannel 76 at port 78 under sufficient pressure to be in the liquid state. For example, pure propane is liquid at approximately 10 atmospheres (~130 PSIG) at room temperature. As schematically 20 illustrated in Fig. 7, sheath fluid 77 is provided from a pressurized reservoir 98 by means of a metering valve 99 which is used to adjust the rate of flow of sheath fluid 77 into inlet port 78 of microchannel 75. Advantageously, throughout this system the pressure 25 and temperature of the sheath solution are maintained in the range where the sheath solution is a liquid.

Illustratively, the microchannels are cylindrical in cross section and formed in a suitable substrate. Other cross sections are permissible, so 30 long as all flows are laminar. Methods for fabricating such microchannels and nozzles are known to those skilled in the art, including but not limited to the methods of Ohki et al. (U.S. Patent No. 4,983,038), Sobek et al. (U.S. Patent Application 35 Serial No. 08/012,066, for "Flow Cells, Thin-Film

Windows and Methods for Their Manufacture", filed concurrently herewith), and Little (1984, Rev. Sci. Instrum. 55:661-680, which are incorporated herein by reference).

5 The stream of sheath fluid 77 is inserted into microchannel 76 at port 78 at a constant laminar flow rate. Cleaved nucleotides 64 are entrained in the aqueous solution 71 at the point of exonuclease 67 and inserted by nozzle 80 at a constant laminar flow
10 rate along the central axis of the stream of sheath fluid in such a manner that the combined flow 82 is also laminar. The combined laminar flow 82 is regulated by a third metering valve 91 at the downstream end of the detection station 90.

15 In the preferred embodiment shown in Figs. 7 and 8 the flow rate of the sheath fluid is greater than the flow rate of the aqueous solution. As a result, hydrodynamic pressure reduces the stream of aqueous solution from a cross-section 84 to a cross-
20 section 85. This phenomenon is conventionally called hydrodynamic focusing. Since the aqueous solution is essentially incompressible, the effect of the hydrodynamic pressure is to increase the flow rate of the aqueous solution until it matches that of the
25 sheath fluid (see, for example, F. Zarrin et al., 1985, Anal. Chem. 57:2690-2692; Howard M. Shapiro, 1988, *Practical Flow Cytometry*, Alan R. Liss, Inc., Chap. 4; Van Dilla et al. (eds.), 1985, *Flow Cytometry: Instrumentation and Data Analysis*, Chap. 3,
30 Academic Press, which are incorporated herein by reference). Illustratively, hydrodynamic focusing achieves a 10-to-1 reduction in diameter of the aqueous solution with a 100-to-1 increase in the speed of flow of the aqueous solution relative to the sheath
35 fluid (see, for example, H.B. Steen, 1990,

"Characteristics and Flow Cytometers," in *Flow Cytometry and Sorting*, M.R. Melamed et al. (eds.), pp. 11-25, which is incorporated herein by reference). With reference to Fig. 8, hydrodynamic focusing takes 5 place in the region between lines 86 and 87. Downstream of line 87 the flow rates of the aqueous solution and the sheath solution are the same.

In the embodiment where the cleaved nucleotides are separated from the DNA by application 10 of an electric field (*supra*), the interaction of the sheath flow 77 with the aqueous nucleotide-containing flow is as described by Cheng et al. (1990, *Anal. Chem.* 62:496-503, which is incorporated herein by reference).

15

5.3.2. FLUORESCENCE ENHANCING MATRIX

After the aqueous solution 71 is focused and before the point at which nucleotide detection occurs, it is solidified into a solid, fluorescence-enhancing 20 matrix 88 by, for example, vitrification, polymerization or polymerization and cooling. In addition, the nucleotides may also be oriented in the stream to enhance detection of their fluorescence (*infra*). As will be apparent, orientation must be 25 accomplished before the aqueous solution solidifies. Typically an electrostatic field is used to orient the nucleotides. Illustrative apparatus for applying such an electric field comprises an array of electrodes 89 surrounding the microchannel in the region where 30 hydrodynamic focusing occurs.

Illustrative apparatus for solidifying the aqueous solution is a microminiature cryogenic refrigeration system 85 which comprises a countercurrent heat exchanger, an expansion nozzle, 35 and a reservoir for the liquified refrigerant gas.

Cooling is obtained through the Joule-Thomson effect from the expansion of high-pressure gas. For example, when nitrogen or argon is used at 200 to 400 atm, the refrigeration system 85 can attain temperatures

5 between 77 and 87° K. See, for example, W.A. Little, 1984, "Microminiature Refrigeration," *Rev. Sci. Instrum.* 55:661-680; and W.A. Little, 1990, *Advances in Cryogenic Engineering*, Vol. 35, R.W. Fast (ed.), Plenum Press, New York, pp. 1305-1314, which are

10 incorporated herein by reference. The refrigeration system 85 is arranged with respect to the flow channels so as to establish a very steep temperature gradient between the nozzle 80 and the point of fluorescence excitation in the detection station 90.

15 The temperature at the nozzle 80 is the temperature desired for the exonuclease reaction. Typically this temperature is 37°C. The temperature at the point of fluorescence detection is the temperature of maximum enhancement of native nucleotide fluorescence which

20 will typically be in the range of 85-170°K. In the preferred embodiment, the distance between the nozzle 80 and the point of fluorescence excitation is the minimum distance achievable, and typically is in the range of 1-3 cm, preferably 1 cm. Refrigerator

25 designs which can provide such steep temperature gradients are known in the art (see Little *supra*).

Fig. 15 depicts an exploded view of an illustrative embodiment of a flow cell 500 which incorporates the foregoing elements of transport system 70 and provides access to the nucleotide-containing matrix 88 for purposes of detection and identification at detection station 90. The flow cell is made by joining together sheets of material in which are defined the various channels of the

35 transport system 70, the refrigeration system 85 and

other elements. Advantageously, these features are defined in the sheets using conventional photolithographic techniques such as are used in the manufacture of integrated circuits. Details 5 concerning the use of such techniques to fabricate a refrigeration system in semiconductor materials such as silicon and non-conducting materials such as glass are set forth in the W.A. Little papers cited immediately above. Details concerning the use of such 10 techniques to fabricate a flow cell in semiconductors or in non-conductors are set forth in Sobek et al., U.S. Patent Application filed concurrently herewith.

Flow cell 500 comprises three sheets 510, 520, 530, illustratively made of glass. Refrigeration 15 system 85 is implemented in the upper sheet 510. As shown in the case of sheet 510, the refrigeration system comprises a gas inlet 511, a gas outlet 512, a countercurrent heat exchanger 514, an expansion capillary 516 and a reservoir 518. For purposes of 20 illustration, no attempt has been made to illustrate the depth of the channels in the heat exchanger or expansion capillary. Cooling is effected by supplying a high pressure gas to inlet 511 which passes through the countercurrent heat exchanger to the expansion 25 capillary where it expands and cools. It then enters reservoir 518 and the cooled vapor passes back up the heat exchanger to outlet 512, precooling the incoming gas. A temperature gradient is thereby established 30 between the cooled reservoir and the warm gas inlet and outlet. For simplicity the refrigeration system is operated in an open cycle with the pressurized gas being supplied from a high pressure tank.

Microchannel 76 is implemented in sheets 520, 530. The upper half of the channel is defined in 35 sheet 520 and the lower half in sheet 530.

Also shown in Fig. 15 are nozzle 72 and heating element 73 which have been withdrawn from the opening of microchannel 75 for purposes of illustration, lines 86 and 87 which identify the 5 region where hydrodynamic focusing takes place, and electrodes 89 which are used to orient the nucleotides in matrix 88. Additional electrodes (not shown) may also be used across the top and bottom sheets.

Radiation from radiation source 92 is 10 directed to matrix 88 in microchannel 76 through the bottom of sheet 530 by an appropriate external lens (not shown). Similarly, the fluorescent emission from individual nucleotides 64 in matrix 88 is collected by the same external lens. Optical access to matrix 88 15 in the detection station may also be provided on the opposite side of flow cell 500 by imaging through the glass refrigerator 510 and the upper sheet of the flow channel 520. Optical access to matrix 88 in the detection station may also be provided through sheets 20 520, 530 by means of one or more waveguides 95 defined in the sheets.

The entire flow cell 500 is contained within a stainless steel vacuum dewar in order to thermally isolate the flow cell from the ambient environment 25 (1982 Yakushi et al., Rev. Sci. Instrum. 53:1291-1293, which is incorporated herein by reference). The dewar is provided with optical windows positioned over the flow cell so as to provide optical access to the device for purposes of fluorescence detection of the 30 nucleotides 64 and manipulation of the DNA molecule 66 by means of the optical trap 69 operating on the optical handle 68. In order to maximize the light collection efficiency of the objective lens, a high numerical aperture is desired. A high numerical 35 aperture is also desired to form the optical trap 69.

It is therefore desirable to minimize the working distance between the objective lens and the matrix 88. This can be achieved by using a minimal thickness window in the vacuum dewar, minimizing the vacuum gap 5 between the inside surface of the window and the surface of the flow cell 500, and minimizing the thickness of the sheet 530 in which microchannels 75 and 76 are formed, and minimizing the depth of microchannel 76 itself. In an alternative embodiment 10 of the invention, the flow cell 500 and the vacuum dewar are both fashioned from glass as a single monolithic structure.

By using photolithographic techniques it is possible to make the flow cell with microminiature 15 dimensions. For example, microchannel 76 may have a cross-section on the order of 100 micrometers or less and a length of only a few centimeters. Similarly the channels of the heat exchanger may have cross-sections of 250 micrometers or less and the entire longitudinal 20 length of the refrigeration system along microchannel 76 may be one or two centimeters.

In those embodiments where the individual nucleotides are vitrified into a solid, glassy matrix by rapid cooling, the sample stream may include 25 various chemical agents to facilitate vitrification by raising the glass transition temperature above that for pure water and/or to provide a more rigid and cohesive matrix for incorporation of the nucleotides and fluorescence enhancement. The glass transitions 30 and other phase and mechanical properties of such glass forming solutions are well known in the art for agents including methanol, glycerol, ethylene glycol, polyethylene glycol, propylene glycol, polyvinyl-pyrrolidone, sucrose, glucose, and dimethylsulfoxide 35 (Luyet and Kroener, 1966, Biodynamica 10:33-40;

Kroener and Luyet, 1966, Biodynamica 10:41-45; Kroener and Luyet, 1966, Biodynamica 10:47-52; Luyet and Rasmussen, 1967, Biodynamica 10:137-147; Luyet and Rasmussen, 1968, Biodynamica 10:167-191; Rasmussen and 5 MacKenzie, 1968, Nature 220:1316-1317; Rasmussen and MacKenzie, 1971, J. Phys. Chem. 75:967-973; and MacFarlane et al., 1986, Cryo-Letters 7:73-80, which are incorporated herein by reference).

Another manner of solidifying the aqueous 10 solution is by polymerization. Polymerization may be accomplished in two main ways. First, the polymerizing compounds may be incorporated in the aqueous solution if they do not interfere with the action of the exonuclease. Polymerization can then be 15 initiated either by irradiation of the aqueous polymer-containing solution upon exiting the nozzle 80 (1993 Misawa et al., Macromolec. in press, which is incorporated herein by reference), or by incorporation in the sheath liquid 77, of a chemical initiator which 20 can diffuse into the hydrodynamically-focused sample stream. Second, a modified transport system 70 can be employed which incorporates a second sheath flow as depicted in Figure 12. Multiple sheath flow devices are already known in the art (Fox and Coulter, 1980, 25 Cytometry 1:21-25; Steinkamp et al., 1973, Rev. Sci. Instrum. 44:1301-1310, which are incorporated herein by reference). With such a dual-sheath transport system, it is possible to employ polymerizing compounds which are incompatible with the exonuclease. 30 Such compounds are dissolved in an appropriate solvent which is miscible with the aqueous sample stream 71 and introduced under laminar flow in an inner sheath microchannel 76A. During a first stage of hydrodynamic focusing, the polymerizing compounds 35 diffuse into the nucleotide-containing sample stream.

An immiscible outer sheath is then introduced through an outer microchannel 76B to provide a second stage of hydrodynamic focusing. Polymerization can be initiated as described *supra*. In both cases, the 5 polymerization conditions are selected to accomplish two goals. The first goal is to ensure that insufficient polymerization occurs in the region upstream of line 87 so as not to interfere with hydrodynamic focusing. The second goal is to ensure 10 that sufficient polymerization has occurred by detection station 90 to solidify the nucleotide in the solid matrix 88'.

Representative compounds useful in polymerizing the aqueous solution include, for 15 example, polyvinyl alcohol, polymethylmethacrylate (PMMA), polyacrylamide, or silica glass (1988 S. Luo and K. Tian, "Low Temperature Synthesis of Monolithic Silica Glass from the System $\text{Si}(\text{OC}_2\text{H}_5)_4-\text{H}_2\text{O}-\text{HCl}-\text{HOCH}_2\text{CH}_2\text{OH}$ by the Sol-Gel Method," *J. Non-Crystalline 20 Solids* 100:254-262, which is incorporated herein by reference).

In yet another embodiment of the present invention, the fluorescence-enhancing matrix is achieved in two steps, by first polymerizing the 25 nucleotide containing sample stream as described *supra*, and then subsequently cooling the polymerized sample stream with a temperature gradient as also described *supra*.

In any of the possible methods which might 30 be utilized to solidify the nucleotide-containing sample stream, the outer sheath will remain fluid and non-viscous while the viscosity of the core will increase substantially during cooling and/or polymerization. It is well known in the art that when 35 immiscible liquids with different viscosities are

forced to flow through a channel, the more viscous liquid tends to concentrate in the center (Stockman et al., 1990, *Nature* 348:523-525; Karagiannis et al., 1988, *Polymer Engineering and Science* 28:982-988; 1991 5 Brauner, *Int. J. Multiphase Flow* 17:59-76, which are incorporated herein by reference). The flow properties of the instant invention are therefore known to be stable (1992 Brauner and Maron, *Int. J. Multiphase Flow*, 18:123-140, which is incorporated 10 herein by reference).

The incorporation of the individual nucleotides into a solid matrix provides a number of distinct and important advantages for the subsequent steps of rapidly and accurately detecting and 15 identifying each individual nucleotide. Hydrodynamically-focused flow cells known in the prior art have employed miscible sheath and sample solutions wherein the sample analyte is soluble in both liquids. Typically the outer sheath liquid is either water or 20 the same aqueous buffer solution that is used to introduce the sample. Even though it is possible to hydrodynamically focus the sample stream to a cross-section on the order of ~1 micrometer or less (i.e., the flow lines for the inner stream are reduced to 25 that dimension), analyte molecules entrained in the flow are not restricted in their diffusion and therefore increase the effective diameter of the actual sample stream over the theoretically predicted diameter. The magnitude of this diffusional 30 broadening of the sample stream is dependent on the diffusion constant of the analyte molecule, the temperature and viscosity of the solution, and the residence time in the flow from the point of mixing of the sample and sheath streams. Such diffusional 35 broadening can substantially limit the effectiveness

of hydrodynamic focusing and requires the excitation of a significantly larger volume in order to insure that a single analyte molecule is contained within that volume, as has been observed in the prior art by 5 Nguyen et al. (1987, J. Opt. Soc. Am. B 4:138-143, which is incorporated herein by reference). As a consequence, Rayleigh and Raman scattering as well as background emission from any fluorescent impurities are increased, degrading the performance of the 10 detection system.

In the novel design of the present invention, the sample and sheath liquids are immiscible and the single nucleotides are insoluble in the sheath (e.g., charged nucleotides are insoluble in 15 a non-polar propane sheath). As a consequence, the nucleotide is limited in its lateral diffusion to remain within the sample liquid, and hydrodynamic focusing can therefore achieve theoretically predicted cross sections.

20 The solidification by cooling and/or polymerization of the hydrodynamically-focused, nucleotide-containing sample stream confers yet additional advantages. A single analyte molecule in solution undergoes rotational diffusion which 25 constantly changes the orientation of the molecule. As a consequence, for a molecule which is undergoing repeated cycles of fluorescence, the photons are emitted into 4π steradians. Efficient collection of emitted photons is crucial for detection and 30 discrimination of single nucleotides. A single, high numerical aperture objective lens of the type typically used to collect the fluorescent emission from sheath flow cuvettes might have a collection efficiency of only ~10% (Wu and Dovichi, 1989, J. 35 Chromatog. 480:141-155, which is incorporated herein

by reference). Nine out of ten photons are simply missed. More elaborate optical collection schemes have been devised, including the incorporation of a concave retroreflective mirror to effectively double 5 the collection efficiency of a single objective lens (Nguyen et al., 1987, J. Opt. Soc. Am. B 4:138-143), the addition of a planoconvex lens to the flow cell (Fox and Coulter, 1980, Cytometry 1:21-25), ellipsoidal flow chambers (Skogen-Hagenson et al., 10 1977, J. Histochem. Cytochem. 25:784-789), spherico-ellipsoidal flow chambers (Watson, 1989, Cytometry 10:681-688), as well as other methods (Watson, 1985, Br. J. Cancer 51:433-435; Leif and Wells, 1987, Applied Optics 26:3244-3248, which are incorporated 15 herein by reference), but none of them have proved practical.

In the novel design of the present invention, the single nucleotides are oriented by electrodes 89 and incorporated into a solid matrix as 20 described *supra*, which limits the diffusion of an individual nucleotide such that it can be considered to be in a fixed and known orientation during the time required for fluorescent detection and identification (infra). A molecule can only absorb a photon if the 25 instantaneous electric field vector of the incident light is parallel to the internal molecular dipole. For a molecule with a fixed and known orientation, it is therefore possible to choose the alignment and polarization of the incident beam for maximal 30 efficiency of excitation.

Similarly, a molecule with a fixed and known orientation in the excited state will emit a fluorescent photon in a particular vector direction with respect to its internal dipole, allowing one to 35 position a collecting lens with a sufficiently large

angle of acceptance in such a position and orientation with respect to the molecule so as to efficiently collect all of the emitted photons. Essentially the fluorescence is restricted to a cone of emission 5 rather than a sphere, greatly enhancing the efficiency of photon collection, which in turn results in superior photon counting statistics (*infra*) and increased speed and accuracy of sequencing.

Another major factor which affects the 10 photon counting statistics is the photostability of the nucleotides. Fluorescent organic compounds such as nucleotides have finite photobleaching half-lives, and cannot undergo an infinite number of cycles of fluorescent excitation and emission. In order to 15 maximize the number of detected photons per nucleotide and thereby the accuracy of the nucleotide identification, conditions which provide the maximum photostability are desired. The instant invention provides such conditions by incorporating the 20 nucleotide in a rigid, solid matrix which greatly restricts the translational, rotational and vibrational degrees of freedom of the molecule and provides isolation from other nucleotides, impurities, and photodecomposition products. Such solid matrices 25 are known in the prior art to enhance the quantum yield of fluorescence while at the same time reducing the quantum yield of photobleaching for organic dyes (Avnir et al., 1984, J. Phys. Chem. 88:5956-5959; Gromov et al., 1985, J. Opt. Soc. Am. B 2:1028-1031; 30 Rodchenkova et al., 1986, Opt. Spectrosc. (USSR) 60:35-37; Bondar et al., 1987, Opt. Spectrosc. (USSR) 62:798-800; Reisfeld, 1987, Journal de Physique 48:C7-423-426; Reisfeld et al., 1988, SPIE: French-Israeli Workshop on Solid State Lasers 1182:230-239, which are 35 incorporated herein by reference). Cooling of the

nucleotide-containing matrix provides other advantages for photostability by further reducing the translational, rotational and vibrational degrees of freedom of the nucleotide and greatly reducing or 5 eliminating any thermal processes which might contribute to photoinstability.

In certain embodiments, it will be advantageous to introduce other chemical compounds in the nucleotide-containing sample flow to yet further 10 enhance both fluorescence and photostability, and to enable the discrimination of the different nucleotides by virtue of their fluorescence properties. Such compounds might include acids or bases which will alter the pH to produce protonated or deprotonated 15 forms of the nucleotides, or triplet state quenching compounds to reduce or eliminate the time a nucleotide might spend in the triplet state, thereby improving the speed of sequencing. It will also generally be advantageous to deoxygenate all solutions and reagents 20 which come in contact with the individual nucleotides, to further reduce possible sources of photooxidation. Compounds which can scavenge free radicals can similarly be added to the nucleotide-containing sample stream to reduce radical-initiated photoinstability. 25 In those cases where any of these chemical additives (*supra*) are incompatible with the desired activity of the nuclease, they can be introduced by means of a dual-sheath flow cell (Figure 12) as described for incompatible polymerizing agents (*supra*). In another 30 embodiment of the present invention, chemical agents are included in the sample flow which cause the chemical and/or photochemical conversion of individual nucleotides entrained in the flow into compounds with superior fluorescence properties for detection and 35 discrimination. An example of such photochemical

conversion would include but not be limited to the conversion of guanines in the presence of diols when irradiated at wavelengths below 300 nm at temperatures between 140-190°K (1979 J.P. Morgan and P.R. Callis,

- 5 "Photochemistry and Photophysics of Guanine-Containing Dinucleotides," Photochem. Photobiol. 29:1107-1113, which is incorporated herein by reference.) It will be recognized by those skilled in the art that any chemical additive described *supra* must also be
10 compatible with the fluorescent detection of the nucleotides.

• 5.3.3. DISCONTINUOUS TRANSPORT & DETECTION

The second class of transport system

- 15 provides for the discontinuous transport and detection of individual nucleotides as illustrated in Figure 13. In such transport systems, the individual nucleotides generated by the processive exonuclease are entrained in a hydrodynamically focused flow by any of the
20 methods described *supra*, and are then deposited by a nozzle 300 in a thin continuous liquid film 305 or as discrete droplets on a transparent support 310. The liquid film or droplets are then solidified on the solid support by cooling the support and/or
25 polymerization to provide the fluorescence-enhancing matrix as described *supra*. Finally, the film is transported by movement of support 310 through a detection station 90 where it is irradiated by a radiation source 92; and the resulting fluorescence is
30 detected by detection system 94 and identified by computer 96 as described in more detail below.

The support can take the form of any surface geometry which can be moved with respect to the output nozzle 300 so as to allow for the deposit of the

- 35 nucleotide containing liquid stream in such a manner

that the position of deposit of each nucleotide 308 is both unique and known (Merrill et al., 1979, J. Histochem. Cytochem. 27:280-283, which is incorporated herein by reference). Uniqueness requires that 5 individual nucleotides are deposited on the surface with sufficient distance between each nucleotide and any other nucleotide so as to be isolated in an optically-resolvable volume element during the subsequent step of nucleotide detection and 10 identification *infra*. The sequential position of deposit of each nucleotide 308 must be known with sufficient accuracy so as to be able to position the volume element containing each nucleotide with respect to the excitation volume of the detection system 15 *infra*. Although a random pattern of nucleotide deposition on a surface of arbitrary geometry is possible, preferred embodiments employ regular patterns of deposition on simple surface geometries. Examples include linear deposition on a moving tape 20 (Schildkraut et al., 1979, J. Histochem. Cytochem. 27:289-292), deposition in a spiral pattern or concentric circles on a rotating disk, deposition by translational movement in a two-dimensional grid on a rectilinear surface (Stovel and Sweet, 1979, J. 25 Histochem. Cytochem. 27:284-288, which are incorporated herein by reference), or by deposition in spiral or circumferential tracks on the cylindrical surface of a rotating drum.

30 5.4. DETECTION STATION

In accordance with the invention, individual nucleotides in solid, fluorescence-enhancing matrix 88 are identified at detection station 90 by stimulating and detecting their natural fluorescence. At room temperature in aqueous solution, individual native

nucleotides found in DNA have intrinsic fluorescence quantum yields less than 10^{-3} making detection of a single nucleotide inherently difficult if not impossible. Low quantum yields are largely due to

- 5 efficient non-radiative deexcitation pathways for a nucleotide under these conditions. Upon exciting the nucleotide with an appropriate wavelength of light, it is more probable that the nucleotide will return to the ground state by such a non-radiative internal
10 conversion process, accounting for the weak fluorescence observed and reported in the literature. Accordingly, other proposed fluorescence techniques for the rapid sequencing of single large fragments of DNA are typically based upon the prior labeling of
15 each nucleotide with specific tags or fluorescent dyes that have large fluorescence quantum yields, typically ~0.9. See, for example, U.S. Patent No. 4,962,037 issued to Jett et al., which is incorporated herein by reference.

- 20 In accordance with the present invention, the nucleotides are contained in a solid matrix 88 that enhances the fluorescence of the nucleotides to levels near or comparable to those of fluorescent dyes used for tagging. For example, Børresen reported a
25 quantum yield of fluorescence for guanosine in 1:9 v/v water:methanol 0.01 N H_2SO_4 at 147°K of 0.93 (1967, Acta Chemica Scand. 21:920-936, which is incorporated herein by reference). Placing the individual nucleotides in an appropriate solid matrix has the
30 effect of limiting the internal degrees of freedom of motion of the nucleotide, increasing the probability of fluorescent emission and therefore quantum yield. Advantageously, the composition and temperature of the nucleotide-containing matrix is selected to both
35 maximize the fluorescence of the nucleotides and to

facilitate the differentiation of one type of nucleotide from another as described *infra*.

The four native nucleotides found in DNA have first excited singlet states which may be 5 populated by irradiation with ultraviolet light, typically between 240-300 nanometers. In accordance with the invention, the wavelength of an irradiating laser beam is matched to the maximum in the nucleotide excitation spectrum that yields the strongest 10 fluorescence or highest quantum yield. For example, adenine at 77°K has a quantum yield at an excitation wavelength of 282 nm that is twice the value for a wavelength of 270 nm. Fluorescent emission from the first singlet state to the ground state results in 15 fluorescence in a wavelength band of 300-450 nm for native nucleotides (see, for example, Gueron et al., 1974, "Excited States of Nucleic Acids", in *Basic Principles in Nucleic Acid Chemistry*, Vol. 1, Academic Press, New York, pp. 311-98, which is incorporated 20 herein by reference).

In operation, a laser beam optically excites each nucleotide that has been cleaved from the DNA strand. In a preferred embodiment, each nucleotide is excited repeatedly during its transit time through the 25 laser beam by using temporally short excitation pulses from a mode-locked laser. The fluorescence or transition from the excited state to the ground state is then detected by a suitable detector. Advantageously, the spectroscopic emission has a 30 characteristic fluorescence band and decay half-life that may be used to identify each type of nucleotide. Various detectors such as streak cameras or multichannel time-correlated single-photon counting systems and the like are used to detect the time- 35 resolved fluorescent emission spectrum.

As shown in Fig. 9, solid matrix 88 is carried by sheath fluid 77 into an excitation region 100 in detection station 90. There, a highly focused laser beam 105 intersects the solid matrix at right angles. More particularly, the waist of laser beam 105 is centered on the axis of the solid matrix. In this manner, a probe volume of about a few tenths of a picoliter to as little as one femtoliter results. The extremely small probe volume is desirable to maximize the ratio of the fluorescence signal from the nucleotide to the background Rayleigh and Raman scattering or fluorescence from contaminant molecules in the probe volume. Since the background signal scales linearly with probe volume, the background signal can be decreased by decreasing the probe volume while the fluorescence signal of a single nucleotide contained in the probe volume remains constant.

The detection of nucleotides in a continuous film 305 or in discrete droplets on a support 310 is similar to the detection of nucleotides in matrix 88. As indicated in Fig. 13, film 305 (or droplets) is moved through a beam of radiation from a radiation source 92 and fluorescence is detected by a detector system 94. However, in this case the cross-sectional dimension of film 305 (or of the droplets) is almost certain to be much greater than the one micron diameter of matrix 88. In such case it will be advantageous to scan the laser beam transversely to the direction of motion of the film (or droplet) through the detection station. Such scanning motion can readily be implemented by directing the laser beam at a rotating mirror such that the reflected beam sweeps across the path of the moving film.

The intensity of each laser pulse is appropriately chosen so as to insure saturation of the

fluorescence excitation as individual nucleotides traverse laser beam 105. Excitation intensity which exceeds that required for saturation of fluorescence is undesirable from the standpoint of minimizing 5 photobleaching and avoiding 2-photon processes. Laser power is adjusted by varying the angle of a half-wave plate 113 with respect to polarizer 112, or by other appropriate means. Advantageously, the laser polarization is also chosen so as to minimize Rayleigh 10 and Raman scattering into the detector field of view. This is accomplished by appropriately rotating polarizer 112.

The shape and dimensions of excitation region 100 are chosen so as to provide uniform 15 irradiation of solid matrix 88 as it passes through laser beam 105. It is desirable to avoid or minimize any irradiation of the nucleotide-containing matrix 88 upstream of the point of fluorescence detection so as to avoid or minimize undesirable photobleaching of 20 those nucleotides which are next to be detected. For a simple Gaussian focused beam, the $1/e^2$ intensity occurs at a beam waist w_0 and the intensity as a function of the radius from the central beam axis is given by $I(r)=I(0)\exp(-2r^2/w_0^2)$. For example, if solid 25 matrix 88 is approximately 1 μm in diameter and laser beam 105 is focused by lens 125 to a waist diameter of approximately 5 μm , then the matrix will be within the >90% intensity region of the beam. In more complex geometries, lens 125 is a cylindrical lens which 30 focuses laser beam 105 to an ellipsoid whose major axis is coaxial with the central axis of solid matrix 88.

Lens 125 may be a refracting microscope objective or a reflecting objective such as those made 35 by Ealing Electro-Optics, Holliston Massachusetts.

Laser beam 105 is generated by radiation source 92 which preferably is a mode-locked laser 110. In a preferred embodiment, laser 110 comprises an argon ion pumped, mode-locked Ti:sapphire laser whose 5 output is frequency tripled to provide tunable femto- or picosecond pulses over the wavelength range of 240-300 nm at a mode-locked rate of 76 MHz. Suitable argon and mode-locked Ti:sapphire lasers are available as models INNOVA 420 and MIRA 900 respectively from 10 the Laser Products Division of Coherent, Inc., Palo Alto, California. Devices suitable for generating second and third harmonic output from the Ti:sapphire laser are available using appropriate thickness beta barium borate (BBO) crystals (typically 1.0-2.0 mm) in 15 two Model Ti:Sapphire Autotracker II units with a Model BC-BH1000/TS polarization rotation assembly between them, which are available from INRAD in Northvale, New Jersey. In an alternative embodiment, laser 110 comprises a mode-locked Nd:YAG laser 20 ($\lambda = 1064$ nm) whose output is frequency-tripled to pump a laser dye such as Coumarin 500 in a dye laser whose output is frequency-doubled to produce tunable picosecond, ultraviolet excitation pulses in the wavelength range of 240-300 nm and at a repetition 25 rate of 76 MHz. Preferably, mode-locked laser 110 is tuned at a wavelength of ~260 nm, with an average power of 1-2 mW and a pulse width of about 1 psec. Suitable Nd:YAG lasers, mode-lockers, third harmonic generation devices, Coumarin 500 tunable dye lasers, 30 and second harmonic generation devices are available as models ANTARES 76-S, 468-ASE, 7950, 701, and 7049 respectively, from the Laser Products Division of Coherent, Inc., Palo Alto, California.

In those alternative embodiments of the 35 present invention described *supra* in which fluorescent

nucleotide analogs, dye-tagged nucleotides or various combinations of native nucleotides, fluorescent nucleotide analogs, and/or dye-tagged nucleotides are incorporated into the DNA to be sequenced, it will be 5 obvious to one skilled in the art that the laser excitation source will need to be modified from that described *supra* so as to provide optimal excitation wavelengths for the types of nucleotides employed. Fluorescent nucleotide analogs and dye-tagged 10 nucleotides typically have excitation maxima in the near UV or visible range, unlike native nucleotides. In general, such wavelengths are easier to generate with available laser technology than the deeper UV. In the most complex situation, four discrete laser 15 sources may be required to provide optimal excitation for four different types of nucleotides.

Time-correlated single photon counting (TCSPC) is used to detect the individual nucleotides (see, for example, O'Connor et al., 1984, *Time- 20 Correlated Single Photon Counting*, Academic Press, New York; Rigler et al., 1984, "Picosecond Single Photon Fluorescence Spectroscopy of Nucleic Acids," in *Springer Series in Chemical Physics*, Vol. 38, pp. 472-476, which are incorporated herein by reference). 25 With time-correlated single photon counting, the delay in the arrival time of a single fluorescent photon after a very short laser pulse is measured. By repeating this process many times in rapid succession, it is possible to accumulate a large statistical 30 sample of single fluorescent photon events from which the fluorescent half-life of the nucleotide can be determined. Those skilled in the art will realize that single photon counting inherently provides greater noise immunity than other detection techniques 35 (1972 H.V. Malmstadt, M.L. Franklin, G. Horlick,

"Photon Counting for Spectrophotometry," Anal. Chem. 44:63A-76A, which is incorporated herein by reference).

In a preferred embodiment, the full time-
5 resolved emission spectrum of each individual nucleotide is recorded by employing a streak camera 150. This arrangement provides a measurement of the 3-D contour of the fluorescence intensity versus time and wavelength. At the time solid matrix 88 is
10 irradiated by laser beam 105, a signal 137 is generated indicating the onset of a laser pulse. Illustratively, signal 137 is generated by inserting a beam-splitter 115 into the path of laser beam 105 so as to split off an auxiliary laser beam 107. Beam 107
15 is incident on a fast photodiode 120 which produces an output signal that is supplied to discriminator 122. Discriminator 122 is set to generate an output signal 137 representing the occurrence of an excitation pulse from laser 110 only when the number of photoelectrons
20 incident on photodiode 120 exceeds a threshold value, thereby eliminating false detection.

Fluorescence emission 130 from the nucleotide is collected by a high numerical aperture lens 145, spatially and spectrally filtered, directed
25 through a prism 170, or other dispersive element such as a monochromator, and focused onto a photocathode 175. It will be recognized that lenses 145 and 125 can be a common lens which both focuses the exciting laser beam 105 and collects fluorescent emission 130
30 as is commonly practiced in epifluorescence microscopy. If such a common lens is used, an additional dichroic beam splitter (not shown) must be included to combine and separate the two optical paths. Prism 170 disperses incident photons,
35 deviating the path of the photons along the x-axis

according to their wavelength. Wavelengths outside of the fluorescent emission band of the nucleotides are excluded by such means.

- Signal 137 is used to synchronize the mode-
5 locked frequency of the laser with a sinusoidal voltage generator 180 to trigger high voltage sweeps across orthogonal electrode pairs, one pair of which is shown as electrodes 182A and B in Fig. 9 and the other pair of which is at right angles thereto.
- 10 Advantageously, the sweep frequency is such that only a single sweep takes place between successive laser pulses. The single photo-electron emitted when the single fluorescent photon strikes photo-cathode 175 is accelerated in the high vacuum inside the streak tube
15 by extraction grid 177 and experiences a unique electrical field that is a function of the time of emission of the single photon after the laser pulse. As a result, the single photo-electron strikes microchannel plate 185 at a point along the y-axis
20 proportional to its emission time. Accordingly, the spatial coordinates of the photoelectron incident on micro-channel plate 185 are representative of the delay time and wavelength of each detected photon. These coordinates are digitized by digitizer 190 and
25 provided to computer 96.

As long as the nucleotide remains within excitation region 100, the nucleotide goes through repeated cycles of excitation and emission. For each fluorescent photon that is detected, the time of
30 detection is converted to a spatial coordinate along the y-axis and the wavelength is converted to a spatial coordinate along the x-axis. These spatial coordinates are digitized by digitizer 190 and provided to computer 96. As a result, for a large
35 number of detections, a histogram is developed which

records the number of photons detected in appropriate time intervals after irradiation and appropriate wavelengths. For each of the four nucleotides, these histograms are characteristic.

- 5 Accordingly, to identify each nucleotide, the histogram that is generated for each detected nucleotide is compared with the previously recorded reference histograms of each of the four nucleotides. To this end, the previously recorded reference
10 histograms are stored in computer 96; and as each histogram of a detected nucleotide is generated, it is compared by computer 96 with the stored histograms.

More particularly, when the nucleotide has completed the transit of the laser beam, as evidenced
15 by a reduction below a predetermined threshold in the rate of total photon counting indicative of the nucleotide-free matrix between successive nucleotides, the histogram that has just been recorded in memory is processed by computer 96 while a second bank of memory
20 is used to record the next histogram. Various computer algorithms, including neural networks, may be employed to identify the best match of the sampled single nucleotide histogram to the reference histograms. In addition, the recorded histogram of
25 the single nucleotide may be archived for off-line analysis by transferring the data to a high capacity disk drive, such as a write-once read many (WORM) optical drive. In making comparisons of the recorded single nucleotide histogram with reference histograms
30 of the different native and modified nucleotides (e.g., 5-methylcytosine), it will also be possible to perform a comparison with reference histograms for known fluorescent contaminants which are present in the system. Such histograms can be previously
35 obtained by recording the transit of single

fluorescent contaminant molecules through the excitation volume when no nucleotides are present in the system. By recording histograms on the blank solid matrix and sheath it is possible to develop 5 fingerprints for contaminants which are characteristic of the system, and to thereby increase the accuracy of nucleotide identification. Such information about fluorescent contaminants in the blank solid matrix and sheath can also be utilized to refine purification 10 schemes designed to further reduce or eliminate such contaminants from the system. For certain fluorescent contaminants, an alternative means of eliminating their contribution to the background will be to irradiate the sample and/or sheath liquids with 15 ultraviolet light of sufficient intensity and duration to bleach the contaminants upstream of their point of introduction into microchannels 62 or 77. Such bleaching of fluorescent contaminants may be accomplished by using the 254 nm line of a mercury 20 lamp or other similar sources.

For optimal use in the present application, the streak camera has several features. The streak camera window 152 must be highly transmissive in the near ultraviolet region of fluorescent emission by 25 native nucleotides between 300-450 nm. Windows of MgF_2 , provide ideal transmission characteristics, but windows of sapphire, fused silica or UV-transmitting glass may also be employed. Alternatively, a windowless streak tube may be employed, requiring a 30 vacuum to be maintained between the photocathode 175 and at least the next preceding optical element in the collection system such as prism 170.

The photocathode 175 should have the highest possible quantum efficiency for photons in the range 35 of 300-450 nm. Bialkali photocathodes with quantum

efficiencies exceeding 25% are available commercially (Hamamatsu Photonics, Bridgewater, New Jersey). Even higher quantum efficiencies are possible using specifically designed super lattice photocathodes

- 5 (Howorth et al., 1989, SPIE: New Methods in Microscopy and Low Light Imaging 1161:189-196, which is incorporated herein by reference). In those embodiments of the present invention which employ fluorescent nucleotide analogs and/or dye-tagged 10 nucleotides, it will be obvious to those skilled in the art that the specific properties of the streak camera described *supra* will need to be modified to accomodate the fluorescent emission properties of these nucleotides. In general, the emission bands for 15 such nucleotides will be in the visible range.

As indicated above, it is desirable to synchronize the mode-locked laser with the sweep frequency of the streak tube, such that a single sweep is recorded between successive laser pulses. It is 20 also desirable that the return sweep be deflected by an orthogonal synchronous sweep to provide blanking. Such synchroscan streak cameras with synchronous blanking have been developed (Tsuchiya et al., 1986, SPIE: High Speed Photography, Videography, and 25 Photonics IV 693:125-133, which is incorporated herein by reference) and commercial units which can be synchronized to the 76 MHz mode-locked frequency of the Ti:sapphire laser are available from Hamamatsu Photonics, Bridgewater, New Jersey as Model C1587 30 Universal Streak Camera with M1955 Synchroscan Unit and M2567 Synchronous Blanking Unit.

Since single photoelectrons are being recorded by the streak camera, a microchannel plate electron amplifier 187 is incorporated in the streak 35 tube to provide for single photon counting. Such

photon-counting streak cameras have been developed (Urakami et al., 1986, SPIE: High Speed Photography, Videography, and Photonics IV 693:98-104, which is incorporated herein by reference), and will preferably 5 employ a two-stage, proximity-focused microchannel plate with 6 micrometer diameter channels.

The coordinates of the amplified electron pulse must be rapidly digitized at the output anode of the microchannel plate. In conventional streak 10 cameras, a phosphorescent screen is typically employed to convert the electrons back to photons which can then be recorded by photographic film or by a charge-coupled device (CCD) or other video camera. For use in the current invention, the streak camera preferably 15 is able to record the time-resolved fluorescent emission spectrum of a single nucleotide, digitize the spectrum and transfer it to a computer for identification of the nucleotide, and record the spectrum of the next nucleotide in sequence. At a 20 sequencing rate of 100 nucleotides per second, each nucleotide will spend 10 msec transiting the excitation volume of the focused laser beam. At a 76 MHz repetition rate for the mode-locked Ti:sapphire laser, each single nucleotide will be excited 760,000 25 times. When the single nucleotide has completed the transit of the excitation volume, the accumulated time-resolved spectrum is compared to reference spectra to identify the nucleotide. Accordingly, the computer has 10 msec to perform this identification, 30 during the collection of the spectrum of the next sequential nucleotide, if the sequencing is to be done in real time.

Two methods for high-speed readout and digitization of the streak camera output are possible. 35 In one embodiment, the output phosphor screen of the

microchannel plate of the streak tube is replaced with a two-dimensional array of discrete output anodes.

Each anode is in turn connected to a pulse discriminator and pulse counter which are capable of

5 operating at the data rates required. The output of the pulse counter is used to increment the content of the appropriate address in fast solid-state memory corresponding to the delay time and wavelength of that anode, thereby accumulating the digitized time-

10 resolved spectrum. Ultrafast, two-dimensional, multianode microchannel plate devices have been developed (Kume et al., 1988, Applied Optics 27:1170-1178, which is incorporated herein by reference) and can be incorporated into streak tubes. An alternative

15 method for high-speed readout of the streak tube is to directly replace the output phosphor with a two-dimensional charge-coupled device (CCD) which can be read out at appropriate rates. Such streak cameras have also been developed (Cheng et al., 1978, J. Appl.

20 Phys. 49:5421-5426; 1991 J.M. Bernet, G. Eumurian, C. Imhoff, "Streak cameras applied to spatial chronometry," SPIE Vol. 1539 Ultrahigh-and High-Speed Photography, Videography, and Photonics, pp. 89-99, which are incorporated herein by reference).

25 In an alternative embodiment shown in Fig. 10, the delay in arrival time of the fluorescent photon is measured directly. The excitation system is the same as that of Fig. 9. During a single excitation cycle, a single nucleotide absorbs a photon

30 and undergoes a transition to the first excited singlet state. Simultaneously, photodiode 220 which monitors the excitation pulses of laser beam 105 by monitoring laser beam 107 is triggered. The output from photodiode 220 is fed to a discriminator 222

35 which is set to record the occurrence of an excitation

5 pulse from mode-locked laser 110 only when the number of photoelectrons incident on photodiode 220 exceeds a threshold value, eliminating false detection. Upon the detection of an excitation pulse, the output of discriminator 222 is provided to delay means 235, and the output of delay means 235 is provided as a start signal 237 to trigger a time-to-amplitude converter (TAC) 240. Converter 240 is essentially a ramp generator.

10 Radiation from the irradiated matrix 88 is collected by a lens 245 and directed through a filter 247 and a polarizer 248, and a vertical slit to a microchannel plate (MCP) 250. Filter 247 has a transmissive peak centered near the wavelengths of 15 fluorescence of the nucleotides. Scattered light, both Rayleigh and Raman, which are instantaneous and present only while laser beam 105 irradiates the sample, is collected by lens 245. Most of these scattered photons are filtered by wavelength filter 247 since the wavelengths of most of these photons 20 differ from those of fluorescence from the nucleotides. Emitted fluorescence photons collected by lens 245 are spatially filtered by vertical slit 249 and detected by micro-channel plate 250.

25 Scattered photons not blocked by filter 247 may be discriminated from the longer lived fluorescence photons by techniques such as time-gated detection and polarization filtering. Time gating exploits the temporal difference between Rayleigh and 30 Raman scattering and the fluorescence signal. Employing a fast MCP detector, such as MCP 250, it is possible to determine whether detected photons are coincident or delayed with respect to excitation pulses from laser beam 105. Photons that are 35 coincident with the excitation pulses are due mainly

to Rayleigh and Raman scattering while fluorescent photons are delayed due to the longer half-lives of the nucleotides. By gating or time-gating a window to observe and measure only those photons which are 5 delayed with respect to the excitation pulses from laser beam 105, the scattered light can be completely rejected.

If the nucleotides are oriented in solid matrix 88 in substantially the same direction, 10 scattered radiation may also be reduced by polarization filtering since the fluorescence photons from the nucleotides are polarized along one substantially fixed direction while the scattered light is randomly polarized. Polarizer 248 is aligned 15 with the polarization of the fluorescence from the nucleotides. As a result, it passes the fluorescence photons but blocks that portion of the scattered light which is not polarized in the direction of the polarizer.

20 Depending on the quantum efficiency of MCP 250, some fraction of photons collected by MCP 250 will emit a photoelectron and cause a signal 252 to be generated. Signal 252 is passed through a constant fraction discriminator (CFD) to eliminate background 25 counts, and the output of the CFD is applied to TAC 240 to terminate its time-to-amplitude conversion. As a result, TAC 240 outputs a signal 242 proportional to the time delay between the moment of excitation and the moment of emission of the fluorescent photon from 30 the excited nucleotide. Signal 242 is then digitized by an analog-to-digital (A/D) converter 260 and stored in the appropriate time channel of a multichannel analyzer (MCA) 265.

In an alternative mode of operation, it is 35 possible to take advantage of the regular timing of

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the pulses from laser 110 and use signal 252 to initiate the time-to-amplitude conversion and signal 137 to terminate the conversion. In this case, signal 242 is inversely proportional to the time delay 5 between emission and excitation. Advantageously, by operating TAC 240 in this inverted mode, the dead time associated with resetting the electronics is minimized, providing the maximum counting rate (G.R. Haugen, B.W. Wallin and F.E. Lytle (1979) Rev. Sci. 10 Instrum. 50:64-72, which is incorporated herein by reference).

Identification of the nucleotides is similar to the procedures followed in the embodiment of Fig. 9. As long as the nucleotide remains within 15 excitation region 100, the nucleotide goes through repeated cycles of excitation and emission. For each fluorescent photon that is detected, the time of detection is recorded in MCA 265. As a result, for a large number of detections, a histogram is developed 20 which records the number of photons detected in appropriate time intervals after irradiation. For each of the four nucleotides, these histograms have characteristic decay times. Accordingly, to identify each nucleotide, the histogram developed by MCA 165 is 25 compared by computer 96 with previously recorded reference histograms of each of the four nucleotides.

During each excitation cycle (about 13 nsec) of mode-locked laser 110, a single nucleotide will only be capable of emitting a single fluorescent 30 photon. For a sample flow velocity of about 0.5 mm/sec, the transit time through a 5 μm excitation region is 10 msec. For a pulse repetition rate of 76 MHz, in 10 msec, a nucleotide will be excited a total of approximately 760,000 times.

Advantageously, the transit time is determined in combination with the repetition rate of the mode-locked laser and the fluorescent lifetimes of the nucleotides under the conditions of measurement to 5 be approximately twice the photo-bleaching half-life of the single nucleotides under those same conditions. This provides, on average, the maximum possible number of collected photons per nucleotide, thereby providing the maximum statistical accuracy for nucleotide 10 identification. Other flow rates and repetition rates may be also be used if fewer collected fluorescent photons are desired, resulting in an increase in the speed of sequencing and a reduction in the accuracy. Such a high-speed scanning mode of sequencing may 15 prove useful in searching for genes in anonymous regions of genomic DNA. Considerable sequence error can be tolerated in some classes of sequence analysis (1991 States and Botstein, Proc. Natl. Acad. Sci. USA, 88:5518-5522, which is incorporated herein by 20 reference).

The average number of photons that can be obtained by repeatedly exciting the nucleotide is the quantum yield (Q) x the total number of excitations per nucleotide, limited by the quantum yield of 25 photobleaching. The photostability of the nucleotides is generally A>G>>T>C. The purines are generally much more stable than the pyrimidines. The primary photoproducts which will result in the loss of fluorescence from the pyrimidines under the conditions 30 of excitation employed in the present invention are reversible photohydrates (1976 Fisher and Johns, In: Photochemistry and Photobleaching of Nucleic Acids, S.Y. Wang (ed.) Academic Press, New York, Vol. 1, p. 169-224, which is incorporated herein by reference). 35 For expected quantum yields of photobleaching for the

four native nucleotides, it is anticipated on average that between 5×10^4 and 8×10^5 photons will be emitted by each nucleotide during a 10 msec transit time through laser beam 105. The statistical variation 5 in the number of emitted photons will of course be the Poisson distribution $P(n, \bar{n}) = (\bar{n})^{n e^{-\bar{n}}}/n!$, where \bar{n} is the average photon count expected, and $P(n, \bar{n})$ the probability that n photons are emitted by the nucleotide.

10 For an estimated collection efficiency of 10%, between 5,000 and 80,000 photons should be detected for each nucleotide. As with any detection system, the sensitivity is ultimately limited by the signal-to-noise ratio. Based on experience with 15 similar time-correlated fluorescence detection systems, it is anticipated that fewer than one photon from background emission will be detected during the 10 msec transit time. Such a low background count is attributed to the utilization of pulsed laser 20 excitation, time-gating and single photon counting.

For each laser excitation pulse, the delay time for each photon is measured by correlating the arrival of the photon to signal 137 which is locked to the repetition rate of mode-locked laser 110. The 25 time resolution is ultimately limited by the pulse width of laser beam 105 as well as the transit time spread of MCP 150 and jitter time of TAC 140. Typical jitter times are on the order of a few psec. With micro-channel plates having a transit time spread of 30 approximately tens of psec, it is contemplated that the photon delay time can be measured to within 50 psec. Those skilled in the art will readily note that the pulse width of laser beam 105 (about 1 psec) does not affect the resolution because it is substantially 35 less than the transit time spread and jitter time.

In an alternative embodiment, detection station 90 may employ fiber optics or other optical waveguides in place of lenses to illuminate and collect emitted photons from solid matrix 88. As 5 illustrated in Fig. 11, excitation pulses from laser beam 105 are coupled by a lens 225 into a single mode optical fiber 270 that is optimized for transmission near a wavelength of 260 nm. End 272 of optical fiber 270 is disposed orthogonal to sheath flow stream 77 10 such that laser beam 105 uniformly illuminates solid matrix 88. Similarly, multi-mode optical fibers 280 are positioned around sheath flow stream 77 in order to maximize the collection solid angle of the 15 fluorescence emission. Appropriate lenses such as self-focusing (SEFOC) or gradient refractive index (GRIN) lenses (not shown) may also be used to improve the collection efficiency of fibers 280.

Fibers 270 and 280 are fixed into a plate 290 having perpendicular grooves fashioned into the 20 surface of the plate. With a hole of the appropriate diameter drilled through plate 290 at the point of intersection of the grooves, micro-channel 76 is inserted through the hole. In this manner, each 25 nucleotide may be observed during its transit in the micro-channel as it traverses through the intersection point of fibers 280 and 290.

Alternatively, the function of one or more 30 of fibers 270, 280 may be achieved using optical waveguides fabricated in the flow cell through which sheath flow stream 77 and solid matrix 88 flow. See Sobek et al., U.S. Patent Application filed concurrently herewith, which is incorporated herein by reference.

When employing fibers, each fiber preferably 35 terminates in either a multiple-anode, micro-channel

plate or a fast photodiode. It is anticipated that collection efficiency as high as 50% may be realized with the above design. Note that fibers 280 may be judiciously selected, such as by the appropriate 5 selection of fiber material, to spectrally block Raman scattering from reaching the micro-channel plate.

The choice of fiber for the fluorescence collection is not affected by any requirement that the fibers preserve the modal structure of the collected 10 light. High numerical aperture fibers may therefore be used for this purpose so long as their ends are close enough to the point of observation to subtend a solid angle equal to or larger than its corresponding numerical aperture.

15 In another embodiment, multichannel TCSPC is used to record the full time-resolved emission spectrum in a manner analogous to the streak camera supra. In a similar manner as above, dispersive elements such as prisms, gratings, holograms and the 20 like, redirect the emitted photons to a linear array of fibers according to their wavelength. Each fiber is coupled to a micro-channel plate which generates fast timing pulses using a constant fraction discriminator. Each discriminator provides two 25 coincident timing pulses, one to serve as a multiplexed stop signal and one to route the time-amplitude conversion to the appropriate memory segment of the multi-channel analyzer. Accordingly, the fluorescence decay rate for the discrete wavelengths 30 are acquired simultaneously in separate segments of the MCA memory on a statistical time-sharing basis.

Other methods of multichannel TCSPC are known in the art and may be employed to measure the emission spectra of each nucleotide. (D.J.S. Birch, 35 A.S. Holmes, R.E Imhof and J. Cooper (1988) Chem.

- Phys. Lett. 148:435-444; D.J.S. Birch, A.S. Holmes, R.E. Imhof, B.Z. Nadolski (1988) "Multiplexed time-correlated single photon counting," SPIE Vol. 909 Time-Resolved Laser Spectroscopy in Biochemistry, pp. 5-14; J.R. Knutson (1988) "Fluorescence Detection: Schemes to Combine Speed, Sensitivity and Spatial Resolution," SPIE Vol. 909 Time-Resolved Laser Spectroscopy in Biochemistry, pp. 51-60; and J.M. Beechem, E. James, L. Brand (1990) "Time-resolved fluorescence studies of the protein folding process: New instrumentation, analysis, and experimental approaches," SPIE Vol. 1204 Time-Resolved Laser Spectroscopy in Biochemistry II, pp. 686-698; 1991 Courtney and Wilson, Rev. Sci. Instrum., 62:2100-2104, 15 which are incorporated herein by reference).

In conventional time-correlated single photon counting, multiple photons are emitted during each excitation pulse, with only the first photon emitted by the sample detected and timed. Because of 20 the inherent "dead time" required to reset the electronics, there results a bias in the counting statistics for photons emitted at short times after excitation when operating at high counting rates. Typically to avoid this problem, which is commonly 25 known as "pulse pile-up", single photon counting instruments operate only at a fraction of the maximum data collection rate. For example, it is not uncommon that the ratio of the number of detected photons to the number of excitation cycles to be as low as 0.001.

30 In the present invention, there is only one nucleotide present in the detection region at any given instant. As such, a maximum of one photon is emitted for each excitation pulse or cycle, completely eliminating pulse pile-up. It is therefore possible 35 to operate at the limit set by the counting rate of

the electronics. For excitation rates that exceed the capabilities of the electronics, it will be necessary, however, to employ some type of rate reduction scheme, such as described in W. R. Laws et al., 1984, Rev.

5 Sci. Instrum. 55:1564-1568, which is incorporated herein by reference.

It is known in the art that under certain physical and chemical conditions, native nucleotides have a significant intersystem crossing rate. This 10 means that a nucleotide which has been excited to the first singlet state by absorption of a photon of appropriate wavelength will cross to the spin-forbidden triplet state with some frequency. The lifetime of the triplet state is significantly longer 15 than the lifetime of the singlet state. Relaxation from the triplet state can occur by both radiative (phosphorescence) and non-radiative mechanisms. If a nucleotide is in the triplet state, it is not able to undergo repeated cycles of fluorescence until it has 20 returned to the ground state, which slows the rate of accumulation of photon counts, thereby reducing the sequencing rate.

In the current invention, it is highly desirable to reduce the frequency of intersystem 25 crossing in order to obtain the highest possible sequencing rate. Chemical and physical conditions for fluorescence measurement in the solid matrix are therefore selected with this feature in mind. In addition, methods can be employed to reduce the time 30 spent in the triplet state by incorporation of suitable chemical quenching agents, or by active optical quenching.

Chemical quenching of phosphorescence is well known in the art. Suitable quenching agents may 35 be selected based on the known photophysical

properties of the nucleotides. Such a quenching agent will have a first singlet energy level which is equal to the first triplet energy level of the nucleotide. It is thereby possible for the energy of the triplet 5 state nucleotide to be transferred by a non-radiative mechanism to the first singlet state of the quencher, thereby returning the nucleotide to the ground state. The quenching agent is further chosen such that it rapidly undergoes a non-radiative deexcitation from 10 the first singlet state to the ground state. Other desirable properties of the chemical quenching agent are that it be chemically inert with respect to reaction with the nucleotide, photostable, non-fluorescent and non-absorbing in the wavelength region 15 for nucleotide excitation and fluorescent emission.

An alternative means for quenching the triplet state of the nucleotide is to employ an optical quenching mechanism. In optical quenching, each laser excitation pulse is followed immediately by 20 a second pulse of similar duration and at a wavelength which corresponds to the energy level of the first triplet state. If the single nucleotide is excited by the first pulse to the first singlet state, the second pulse will not be absorbed and the fluorescent 25 emission of the nucleotide will not be disturbed. If, however, the nucleotide has crossed to the triplet state, the second pulse which is matched in energy to the triplet state will cause stimulated emission from the triplet state, returning the nucleotide to the 30 ground state. No fluorescent photon will be recorded during that excitation cycle, but the nucleotide will be available for excitation by the next pulse. In effect, every time the nucleotide crosses to the triplet state, it is stimulated back to the ground 35 state by the secondary pulse.

While the various embodiments described above have been based on irradiating the nucleotide with pulses having a photon energy equivalent to the energy of the first singlet energy state, other means 5 of excitation are contemplated. For example, it is expected that two photon excitation may be utilized as described in S. A. Williams, 1989, "Polarized One- and Two-Photon Fluorescence Excitation Spectroscopy On Selected Nucleic Acid Bases", Doctoral Thesis, Montana 10 State University, which is incorporated herein by reference. Rather than exciting the nucleotide with a single photon having an energy equal to the first singlet energy state, two photons coincident in time and each having half the singlet state energy may be 15 used to excite the nucleotide. Desirably, this means of excitation requires photons in the wavelength range of 480-600 nm rather than the 240-300 nm range, which because of the wavelength dependence reduces the background from fluorescent impurities and Raman and 20 Rayleigh scattering. Suitable laser sources are available by frequency doubling the output of a femtosecond or picosecond Ti:sapphire laser (Nebel and Beigang, 1991, Optics Lett. 16:1729-1731, which is incorporated herein by reference) such as the MIRA 900 25 Dual Femto and Picosecond Modelocked laser with Model 4500 Frequency-doubling assembly from Coherent Laser Group, Palo Alto, California.

In considering the accuracy of the current sequencing method, it is necessary to analyze the 30 photon counting statistics. In the simplified case where discrimination of nucleotides is based solely on the difference in measured fluorescent half-life, the precision in lifetime measurement is approximated by $1/\sqrt{N}$ where N is the number of detected photons. 35 Therefore 100 detected photons are required for a ~10%

precision in lifetime. Similar estimates are obtained from a Monte Carlo simulation of the sampling of the emitted photons. For two nucleotides which differ in fluorescent half-life by only 0.4 nsec, (e.g., 1.1 vs. 5 1.5 nsec), recording of only 50 photons results in a ~2% error in identification, whereas 100 recorded photons produces no errors in 200 trials (<0.5% error).

It will be recognized by one skilled in the 10 art that a critical requirement for base-at-a-time single-molecule DNA sequencing is the ability to detect and discriminate individual nucleotides. This is best accomplished by recording the time-resolved fluorescence emission spectra of each successive 15 nucleotide, and comparing it with previously measured reference spectra for each of the nucleotides. The accuracy with which a nucleotide can be detected and discriminated will depend on the number of fluorescent photons which can be recorded from that nucleotide. 20 The upper limit on the number of possible photons which can be recorded will be dependent on the time integrated fluorescent emission under the conditions of measurement (1976 Hirschfeld, Applied Optics 15:3135-3139, which is incorporated herein by 25 reference). For purposes of the present invention it will therefore be desirable to provide measurement conditions which maximize both photostability and the quantum yield of fluorescence for each of the nucleotides which will affect the rate and efficiency 30 of photon detection.

6. ALTERNATIVES

In the preferred embodiment of the present invention, operating parameters are provided which 35 allow for the accurate detection and discrimination of

each of the native nucleotides. It will be recognized that there are many alternative embodiments where, for various reasons (e.g., increasing the rate of sequencing or simplifying the instrumentation), these 5 ideal conditions cannot be achieved. Nonetheless, it is possible to practice numerous variations of the present invention which still allow practical sequencing.

In general, there are three categories of 10 nucleotides which can be employed in the practice of the present invention. Native nucleotides are the preferred form, which provide the only opportunity for direct genomic sequencing and further eliminate possible sources of error, time and expense involved 15 in the incorporation of non-native nucleotides into synthetic templates for sequencing. The second class of nucleotides are the fluorescent nucleotide analogs as described *supra* (Section 2.7), while the third class involves covalent attachment of fluorescent 20 chromophores to nucleotides by means of linkers as explored by Jett et al., (U.S. Patent No. 4,962,037). It must be recognized that in the latter two cases, it is necessary to first synthesize a copy of the DNA to be sequenced using an appropriate polymerase which is 25 able to incorporate the nucleotide analogs or the dye-tagged nucleotides. Furthermore, it is necessary to employ an exonuclease which can cleave such synthetic templates containing nucleotide analogs or dye-tagged nucleotides.

30 In addition to methods which utilize only native nucleotides, nucleotide analogs, or dye-tagged nucleotides, there are four general possibilities for using combinations of these nucleotides: native nucleotides plus nucleotide analogs, native 35 nucleotides plus dye-tagged nucleotides, nucleotide

analog plus dye-tagged nucleotides, and native nucleotides plus nucleotide analogs plus dye-tagged nucleotides. Within each of these four categories, all possible combinations are possible (e.g., 3 native 5 plus 1 analog, 2 native plus 2 analogs, 1 native plus 3 analogs, etc.). The ability to combine various classes of nucleotides overcomes many of the difficulties encountered by others in attempting to incorporate dye-tagged nucleotides exclusively (1992 10 Harding and Keller, Trends in Biotechnology 10:55-57, which is incorporated herein by reference).

Further possibilities are provided by multi-pass sequencing, wherein the sequence is derived by sequencing the same strand multiple times. In each 15 separate pass, information is obtained about one or more nucleotides by changing the operating parameters of the instrument and/or by employing different combinations of detectable nucleotides. The final sequence is obtained by combining information from 20 such multiple passes. This method is further enhanced and extended by including the sequence of the complementary DNA strand. The exact combinations required for multi-pass sequencing will depend on whether: (a) the nucleotide can be uniquely 25 discriminated from the other three nucleotides, (b) the nucleotide can be discriminated as either a purine or pyrimidine, (c) the nucleotide can be detected as a nucleotide, or (d) the nucleotide cannot be detected at all. It will be obvious to those skilled in the 30 art that there are many combinations of these conditions for detection and discrimination which will allow sequencing to be carried out by the present invention. Several general examples are provided below for illustration, but they are not meant to 35 limit the scope of possible combinations.

For example, if only one of each of the complementary pairs of the nucleotides can be discriminated (e.g., A and C) and their complements (e.g., G and T) can be detected as nucleotides but 5 cannot be discriminated, then sequencing of both complementary strands will provide sufficient information to reconstruct the full sequence as illustrated below. This is independent of whether the 10 nucleotides are native, analogs, dye-tagged or any combination thereof.

5'-ACGTTTCAG-3'
3'-TGCAAGTC-5'
5'-ACXXXCAX-3'
3'-XXCAAXXC-5'

In a case where only one nucleotide can be 15 discriminated and the other three are detectable as nucleotides, at least three and preferably four separate sequences will need to be combined to reconstruct the final sequence. The ability to discriminate a different nucleotide in each separate 20 pass can be accomplished by adjusting the operating parameters of the nucleotide-containing matrix 71 and/or the operating parameters of the detection station 90 and/or by incorporating a different 25 discriminateable nucleotide into a separate copy of the DNA template for each separate pass.

Even in cases where one or more nucleotides cannot be detected, it will be possible to sequence if the rate of cleavage of the exonuclease employed is sufficiently uniform. With a uniform generation of 30 single nucleotides, the arrival time of the next nucleotide in the excitation region 100 can be predicted. Nucleotides which are not detectable will therefore show up as gaps in the sequence. Such gaps can then be filled in either by sequencing the 35 complementary strand, if the nucleotide which is

complementary to the undetectable nucleotide is itself detectable and discriminateable, or if the undetectable nucleotide can be made detectable and discriminateable in a subsequent pass by any of the 5 methods indicated *supra*.

It is apparent that many modifications and variations of this invention as hereinabove set forth may be made without departing from the spirit and scope thereof. The specific embodiments described are 10 given by way of example only and the invention is limited only by the terms of the appended claims. As used in the claims, the term "DNA" or "deoxyribonucleic acid" shall be construed as collectively including DNA containing native 15 nucleotides, DNA containing one or more modified nucleotides (e.g., dye-tagged nucleotides containing a chemically or enzymatically modified base, sugar, and/or phosphate), DNA containing one or more nucleotide analogs, and combinations of the above 20 unless expressly stated otherwise. As used in the claims, the term "nucleotide" shall be construed as collectively including native nucleotides, nucleotide analogs, modified nucleotides (e.g., dye-tagged nucleotides containing a chemically or enzymatically 25 modified base, sugar and/or phosphate), and combinations of the above, unless stated otherwise.

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WHAT IS CLAIMED IS:

1. A genome sequencer comprising:
means for separating nucleotides from a
5 strand of DNA;
means for confining the separated
nucleotides in their original sequence in a solid
matrix;
means for exciting each separated
10 nucleotide;
means for detecting the spectroscopic
emission of each separated nucleotide; and
means for identifying each separated
nucleotide according to its spectroscopic emission.

15 2. The genome sequencer according to claim 1
wherein means for exciting each separated nucleotide
includes a laser system.

20 3. The genome sequencer according to claim 2
wherein the laser system includes a mode-locked laser.

25 4. The genome sequencer according to claim 3
wherein the mode-locked laser operates in tunable
wavelength region from approximately 240 nm to 300 nm.

30 5. The genome sequencer method according to
claim 4 wherein the mode-locked laser operates at a
repetition rate of 76 MHz.

6. The genome sequencer according to claim 5
wherein the mode-locked laser operates with a pulse
width of approximately one picosecond.

7. The genome sequencer according to claim 1 wherein means for detecting the spectroscopic emission of each separated nucleotide includes means for measuring by single photon counting the fluorescence spectrum of each separated nucleotide.

8. The genome sequencer according to claim 7 wherein means for measuring by single photon counting the fluorescence spectrum of each separated nucleotide includes a monochromator.

9. The genome sequencer according to claim 7 further comprising means for time gating the single photon counting.

15

10. The genome sequencer according to claim 1 wherein means for detecting the spectroscopic emission of each separated nucleotide includes means for measuring by single photon counting the fluorescence lifetime of each separated nucleotide.

11. The genome sequencer according to claim 10 further comprising means for time correlating the single photon counting.

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12. The genome sequencer according to claim 11 wherein means for time correlating includes a time-to-amplitude converter.

30 13. The genome sequencer according to claim 12 wherein means for time correlating further includes a multi-channel analyzer.

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14. The genome sequencer according to claim 1 wherein means for detecting includes a micro-channel plate photomultiplier.

5 15. The genome sequencer according to claim 1 wherein means for detecting includes a single-photon avalanche diode.

10 16. The genome sequencer according to claim 1 wherein means for detecting includes a streak camera.

15 17. The genome sequencer according to claim 1 further comprising optical fibers for collecting the spectroscopic emission.

18. A method of DNA sequencing comprising the following steps in the order stated:

- a) cleaving from a DNA strand a single nucleotide which is next in order in the strand;
- b) transporting the single nucleotide away from the DNA strand;
- c) irradiating the single nucleotide to cause the single nucleotide to fluoresce;
- d) detecting the fluorescence with the proviso that the detected fluorescence is not fluorescence from a dye-tag bound to the single nucleotide;
- e) identifying the nucleotide by its fluorescence; and
- f) repeating steps a) to e) until a desired length of the DNA strand is sequenced.

19. The method of claim 18 wherein a processive exonuclease is used to cleave the DNA strand.

20. The method of claim 18 wherein the DNA strand is suspended in a flowing aqueous solution.

21. The method of claim 20 wherein the DNA strand is attached to a substrate and is positioned in the flowing aqueous solution.

22. The method of claim 21 wherein the substrate is a microsphere and is positioned in the flowing aqueous solution by laser beams.

23. The method of claim 18 wherein the single nucleotide is transported away from the DNA strand in a capillary.

15 24. The method of claim 23 wherein the capillary has an internal diameter of 0.5 to 300 μm .

25 25. The method of claim 18 wherein the single nucleotide is transported away from the DNA strand in a flowing aqueous solution.

26. The method of claim 25 further comprising the step of injecting the aqueous solution into a flowing sheath solution immiscible with the aqueous solution to form a sample stream.

30 27. The method of claim 26 wherein the aqueous solution and the sheath solution are cooled to a temperature in the range of 85 to 170°K whereby the single nucleotide is frozen in the aqueous solution while the sheath solution remains fluid.

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28. The method of claim 26 wherein the aqueous solution carrying the single nucleotide is cooled to a temperature in the range of 85 to 170°K.

5 29. The method of claim 26 wherein the sheath solution comprises a fluid selected from the group consisting of propane, ethane, and mixtures thereof.

10 30. The method of claim 26 wherein the aqueous solution is hydrodynamically focused by the sheath solution.

15 31. The method of claim 27 wherein the single nucleotides are oriented prior to being frozen in the aqueous solution.

32. The method of claim 31 wherein the single nucleotides are oriented by an electrostatic field.

20 33. The method of claim 30 wherein the aqueous solution is hydrodynamically focused to a diameter of about 0.5 to 20 microns.

25 34. The method of claim 30 wherein the aqueous solution is hydrodynamically focused within a centimeter after it is injected into the sheath solution.

30 35. The method of claim 30 wherein the focused aqueous solution is frozen to a temperature in the range of 85 to 170°K.

36. The method of claim 26 wherein the aqueous solution further comprises a hydrophilic fluid.

37. The method of claim 36 wherein the hydrophilic fluid is selected from the group consisting of water, heavy water, methanol, ethanol, propanol, glycerol, ethylene glycol, propylene glycol, 5 polyethylene glycol, and mixtures thereof.

38. The method of claim 27 wherein the cooled aqueous solution is a vitreous glass.

10 39. The method of claim 25 further comprising the step of polymerizing the flowing aqueous solution carrying the single nucleotide.

15 40. The method of claim 39 wherein the single nucleotides are oriented prior to the polymerization of the aqueous solution.

20 41. The method of claim 40 wherein the single nucleotides are oriented by an electrostatic field.

42. The method of claim 39 wherein the aqueous solution includes compounds capable of polymerization to form polymers selected from the group consisting of polyvinyl alcohol, polymethylmethacrylate, 25 polyacrylamide.

43. The method of claim 42 further comprising the step of injecting the aqueous solution into a flowing sheath solution which contains compounds 30 capable of diffusing into the aqueous solution to thereby cause polymerization of the aqueous solution.

44. The method of claim 42 wherein the sheath fluid comprises compounds capable of diffusing into 35 the aqueous solution, and the aqueous solution

comprises other compounds wherein a sufficient amount of the compounds from the sheath fluid can diffuse into the aqueous solution to react with the other compounds to thereby polymerize the aqueous solution.

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45. The method of claim 39 wherein the solidified aqueous solution is cooled to 85 to 170°K.

10 46. The method of claim 39 wherein the aqueous solution is hydrodynamically focused prior to being solidified by polymerization.

15 47. The method of claim 46 wherein the solidified aqueous solution is cooled to 85 to 170°K.

15

48. A method of DNA sequencing comprising the steps of:

20 isolating a DNA molecule;
sequentially separating single nucleotides from a strand of the DNA;
confining the single nucleotides in their original sequence in a solid matrix;
exciting the nucleotides;
detecting the spectroscopic emission of the
25 nucleotides; and
identifying each nucleotide according to its spectroscopic emission.

30 49. The method according to claim 48 wherein the DNA is isolated from a single cell.

35 50. The method according to claim 49 wherein the step of isolating the DNA comprises the steps of inducing the single cell to initiate cell division and

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arresting the cell division at metaphase to obtain condensed chromosomes.

51. The method according to claim 50 wherein the
5 step of isolating the DNA comprises the step of
disrupting the single cell in metaphase to release the
condensed chromosomes.

52. The method according to claim 51 wherein the
10 step of isolating the DNA comprises the step of
separating the individual chromosomes.

53. The method of claim 48 wherein the
sequential separation of the single nucleotides is
15 carried out using a processive exonuclease.

54. The method of claim 53 in which the
processive exonuclease is selected from the group
consisting of Exonuclease I, λ Exonuclease, and
20 Exonuclease VIII.

55. The method according to claim 48 wherein the
step of sequentially separating single nucleotides
includes the step of introducing the nucleotides along
25 the central axis of a flowing sheath solution to form
a sample stream.

56. The method according to claim 55 wherein the
sheath solution hydrodynamically focuses the sample
30 stream.

57. The method according to claim 56 wherein the
sheath liquid stream is hydrodynamically focused to a
diameter of 1 micron.

58. The method according to claim 48 wherein the step of confining the nucleotides in a solid matrix includes the step of cooling the sheath solution and sample stream so that the sample stream solidifies to 5 a vitreous glass.

59. The method according to claim 48 wherein the step of confining the nucleotides in a solid matrix comprises the step of polymerizing the sample stream.

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60. The method according to claim 48 wherein the step of exciting the nucleotide comprises irradiating the nucleotide with a laser beam.

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61. The method according to claim 60 wherein the laser beam is generated by a mode-locked laser.

62. The method according to claim 61 wherein the mode-locked laser operates in tunable wavelength region from approximately 240 nm to 300 nm.

63. The method according to claim 62 wherein the mode-locked laser operates at a repetition rate of 76 MHz

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64. The method according to claim 63 wherein the mode-locked laser operates with a pulse width of approximately one picosecond.

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65. The method according to claim 48 wherein the step of detecting the spectroscopic emission of each nucleotide includes the step of measuring by single photon counting the fluorescence spectrum of each nucleotide.

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66. The method according to claim 48 wherein the step of detecting the spectroscopic emission of each nucleotide includes the step of measuring by single photon counting the fluorescence lifetime of each 5 isolated nucleotide.

67. The method according to claim 65 wherein the single photon counting employs time gating.

10 68. The method according to claim 48 wherein the spectroscopic emission is detected by a micro-channel plate photomultiplier.

15 69. The method according to claim 48 wherein the spectroscopic emission is detected by a single-photon avalanche diode.

70. The method according to claim 48 wherein the spectroscopic emission is detected by a streak camera.

20 71. The method according to claim 48 wherein the spectroscopic emission is collected by optical fibers.

25 72. The method according to claim 48 wherein the solid matrix comprises non-cojoined nucleotides embedded in a non-inter-rotatable matrix.

73. An entrained matrix of nucleotides comprising:

30 a solid matrix; and
separate single nucleotides sequentially embedded in the solid matrix having the same sequence of a DNA fragment.

74. A sequence of a human genome formed by the steps of:

- a) isolating a strand of DNA;
- b) cleaving from the strand a single nucleotide which is next in order in the strand;
- c) transporting the single nucleotide away from the strand;
- d) irradiating the single nucleotide to cause the single nucleotide to fluoresce;
- 10 e) detecting the fluorescence with the proviso that the detected fluorescence is not fluorescence from a dye-tag bound to the single nucleotide;
- f) identifying the nucleotide by its fluorescence; and
- 15 g) repeating steps b) to f) until a desired length of the DNA strand is sequenced.

75. A flow cell comprising:

- 20 first, second and third layers, each having first and second major surfaces, that are joined together at their major surfaces to form a unitary structure;
- 25 a first portion of a capillary channel being defined in a lower surface of said second layer;
- 30 a second portion of the capillary channel being defined in an upper surface of said third layer, said second and third layers being oriented so that said first and second portions of the capillary channel are aligned with one another and combine to form a single capillary channel when the second and third layers are joined together, said capillary channel having an inlet and an outlet;
- 35 an exchanger and expansion means being defined in the first layer using photolithographic

techniques, said heat exchanger and expansion means having channels that are defined photolithographically; and

5 at least one window being defined in said second layer for irradiating the contents of the capillary channel with radiation having a wavelength of interest.

10 76. The flow cell of claim 75 further comprising at least a second window being defined in said layers for transmitting from the capillary channel radiation that is stimulated when the contents of the capillary channel are irradiated.

15 77. The flow cell of claim 75 wherein the inlet to the capillary channel has a greater cross-section than that of the remainder of the capillary channel and the channel tapers from the cross-section at the inlet to the cross-section of the remainder.

20 78. The flow cell of claim 77 further comprising means for introducing into the inlet a sheath solution and means for introducing a sample solution into the middle of the sheath solution, whereby hydrodynamic focusing of the sample solution occurs where the capillary channel tapers.

30 79. The flow cell of claim 78 wherein the heat exchanger is located downstream of the region where hydro-dynamic focusing occurs and operates so as to solidify the sample solution but not the sheath solution.

35 80. The flow cell of claim 79 further comprising means for applying an electric field to the region

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where the channel tapers so as to orient charged
particles in said sample solution.

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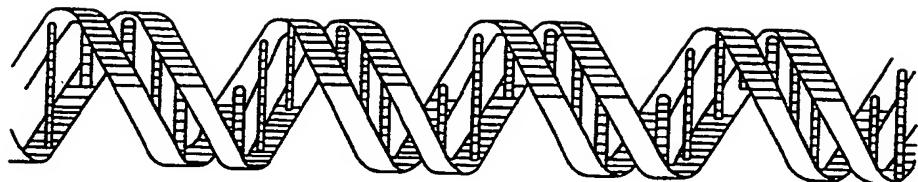


FIG. 1

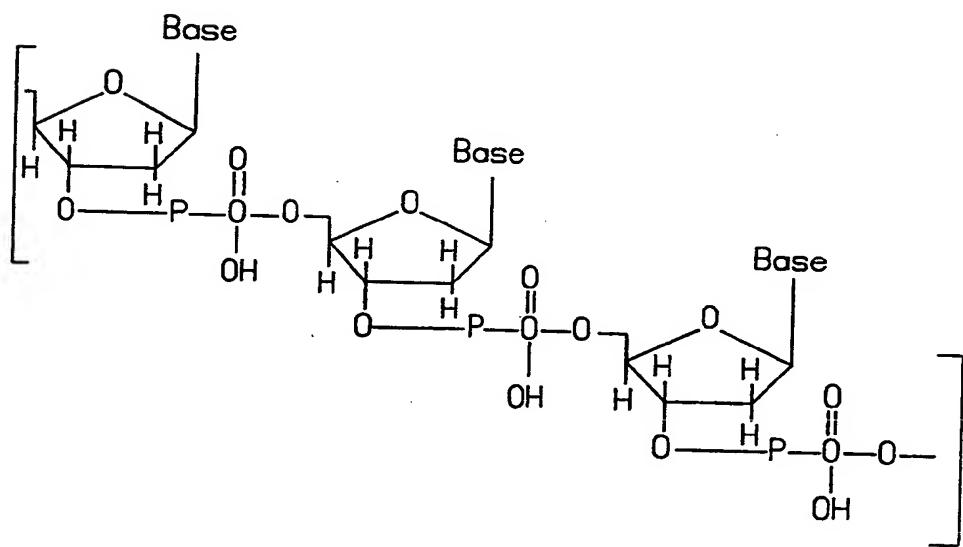


FIG. 2

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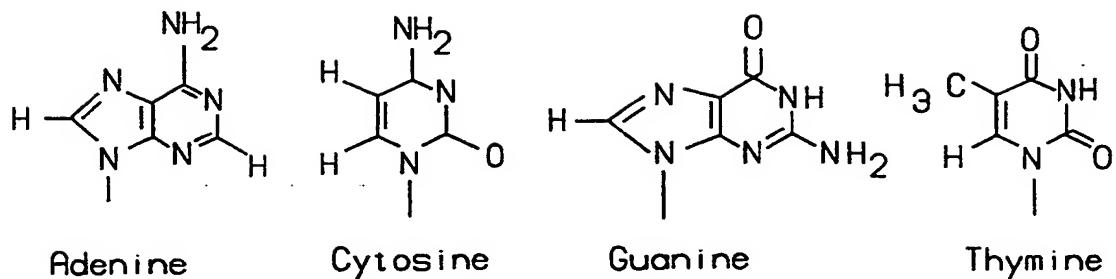


FIG. 3

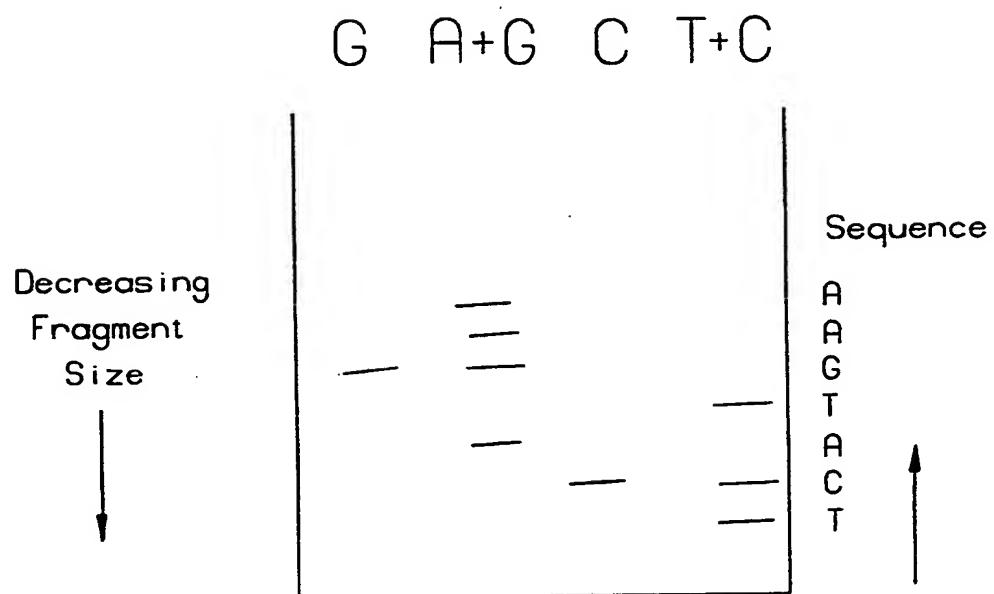
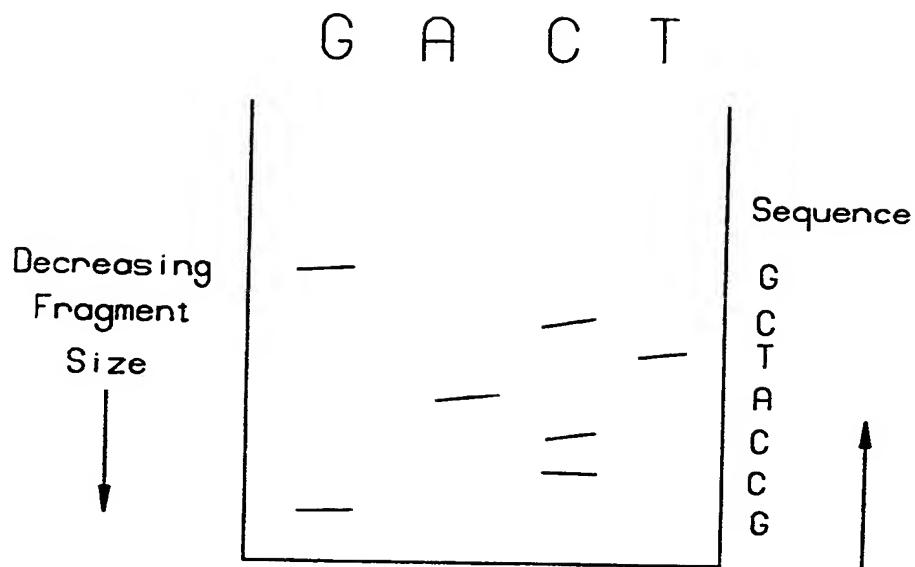


FIG. 4

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Schematic diagram of a gel

FIG. 5

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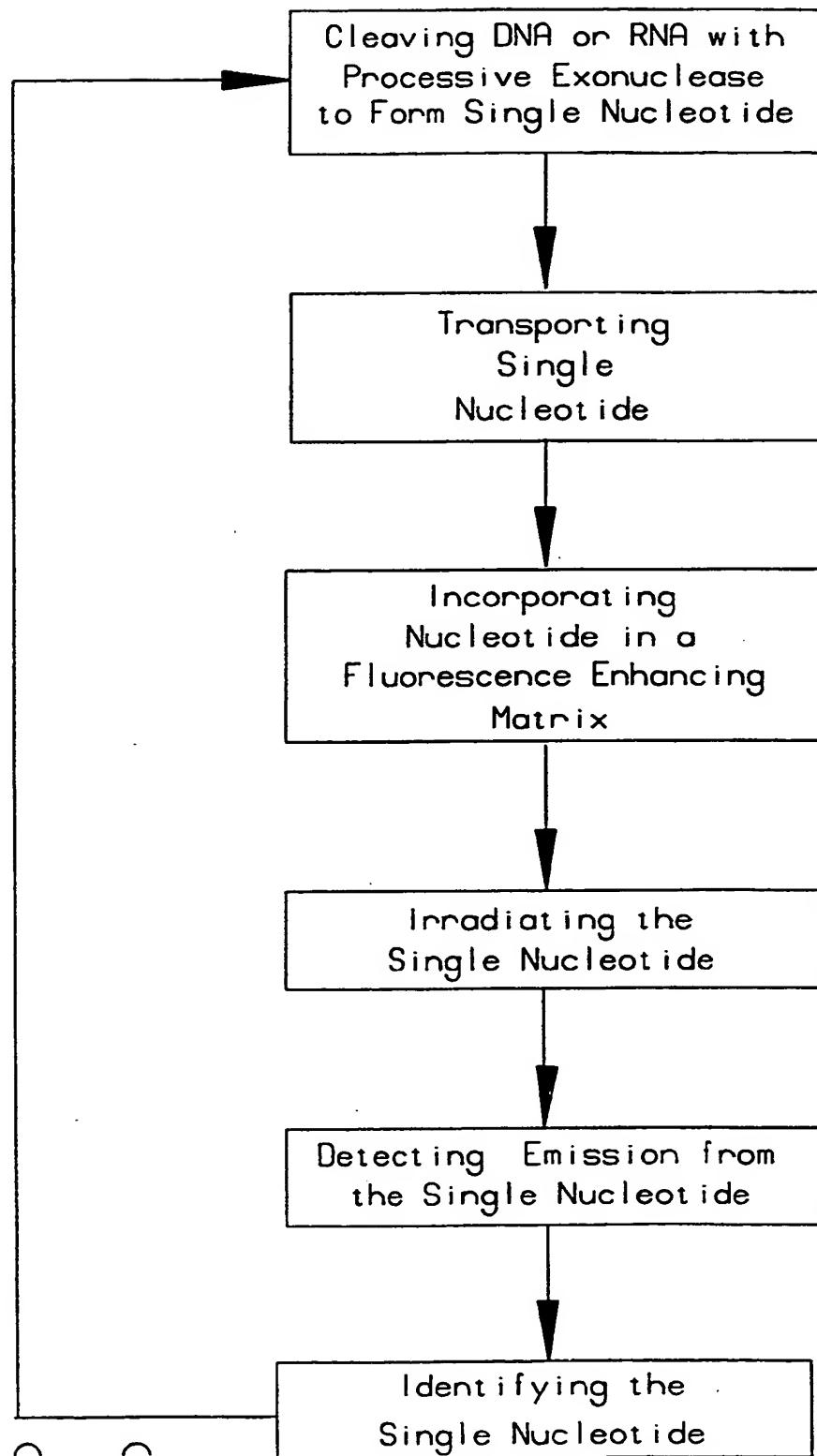


FIG. 6

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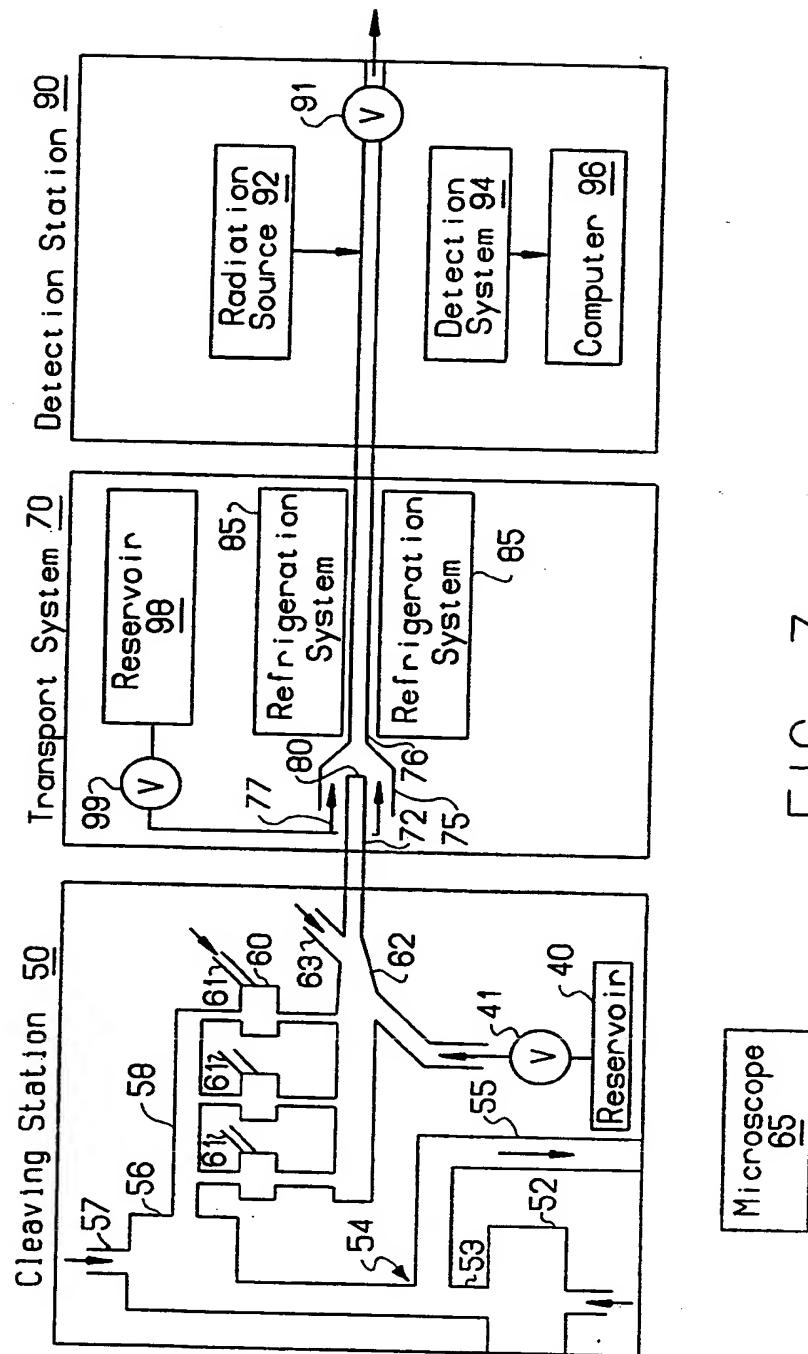


FIG. 7

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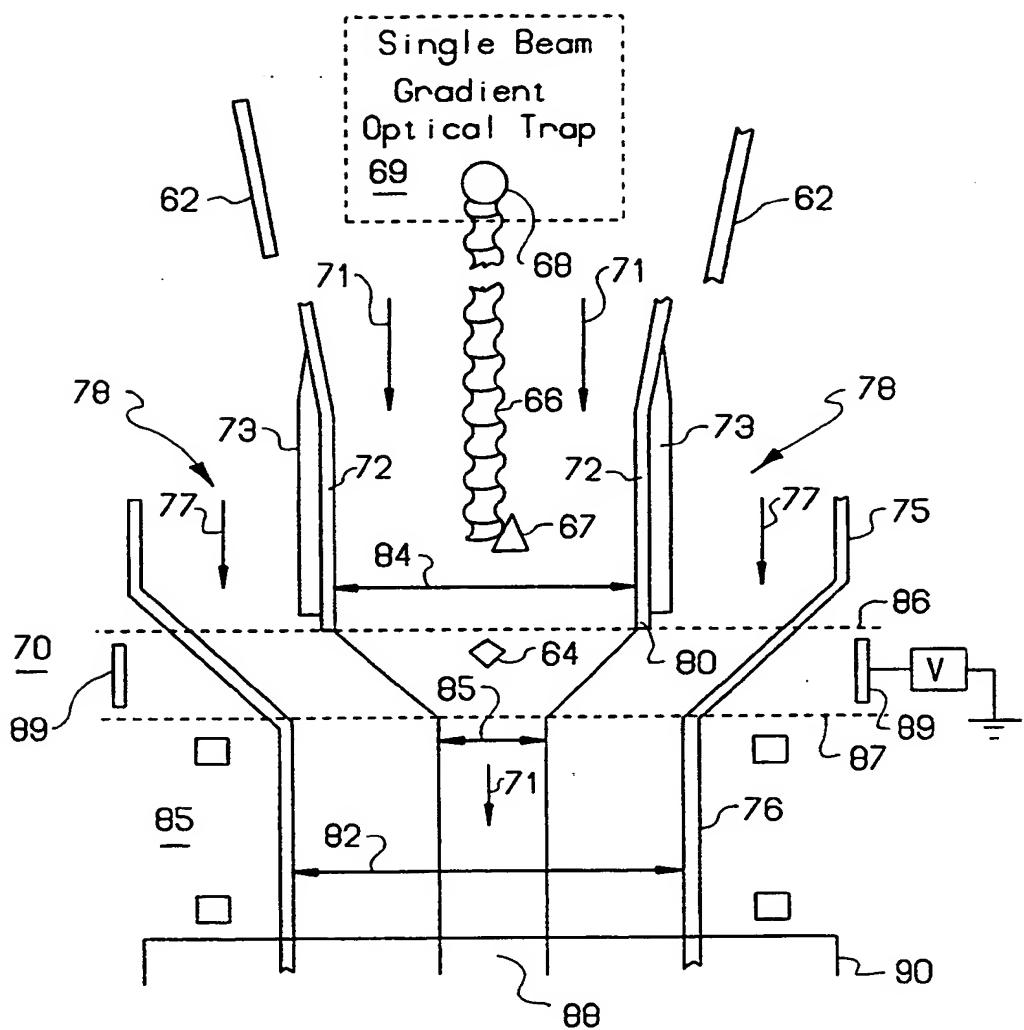
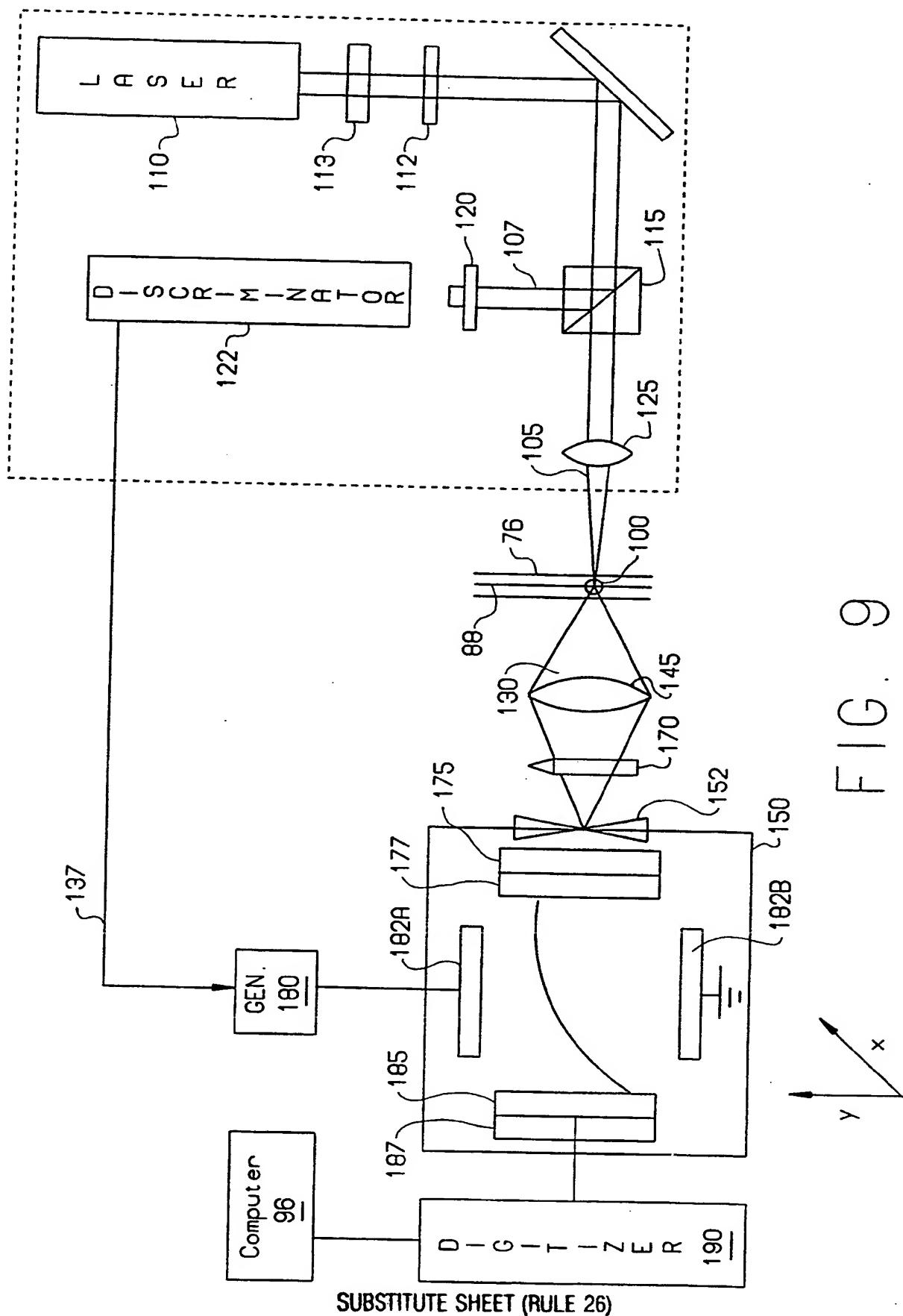


FIG. 8



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FIG.

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FIG. 10

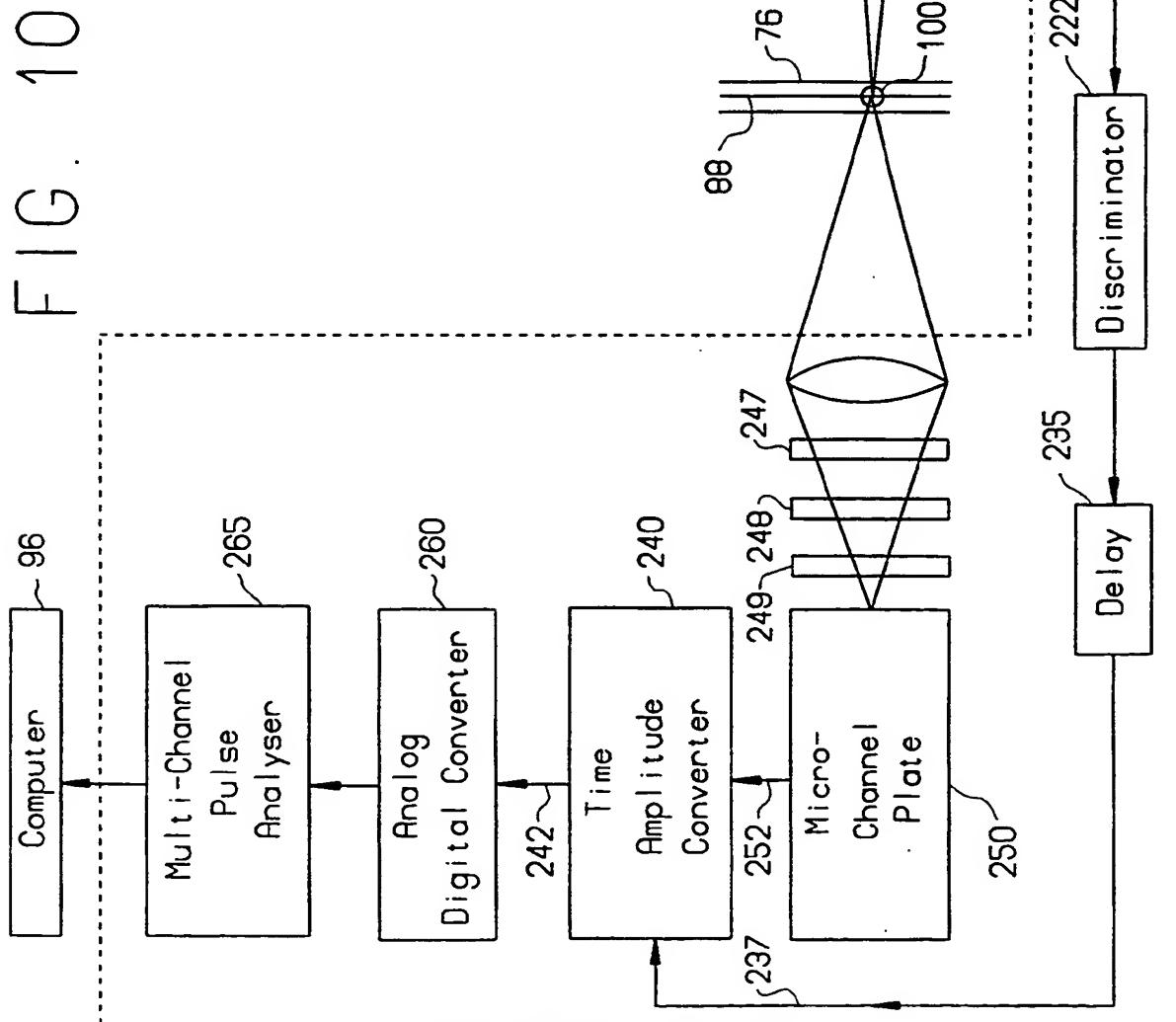
96 Computer

265 Multi-Channel Pulse Analyser

260 Analog Digital Converter

240 Time Amplitude Converter

250 Micro-Channel Plate



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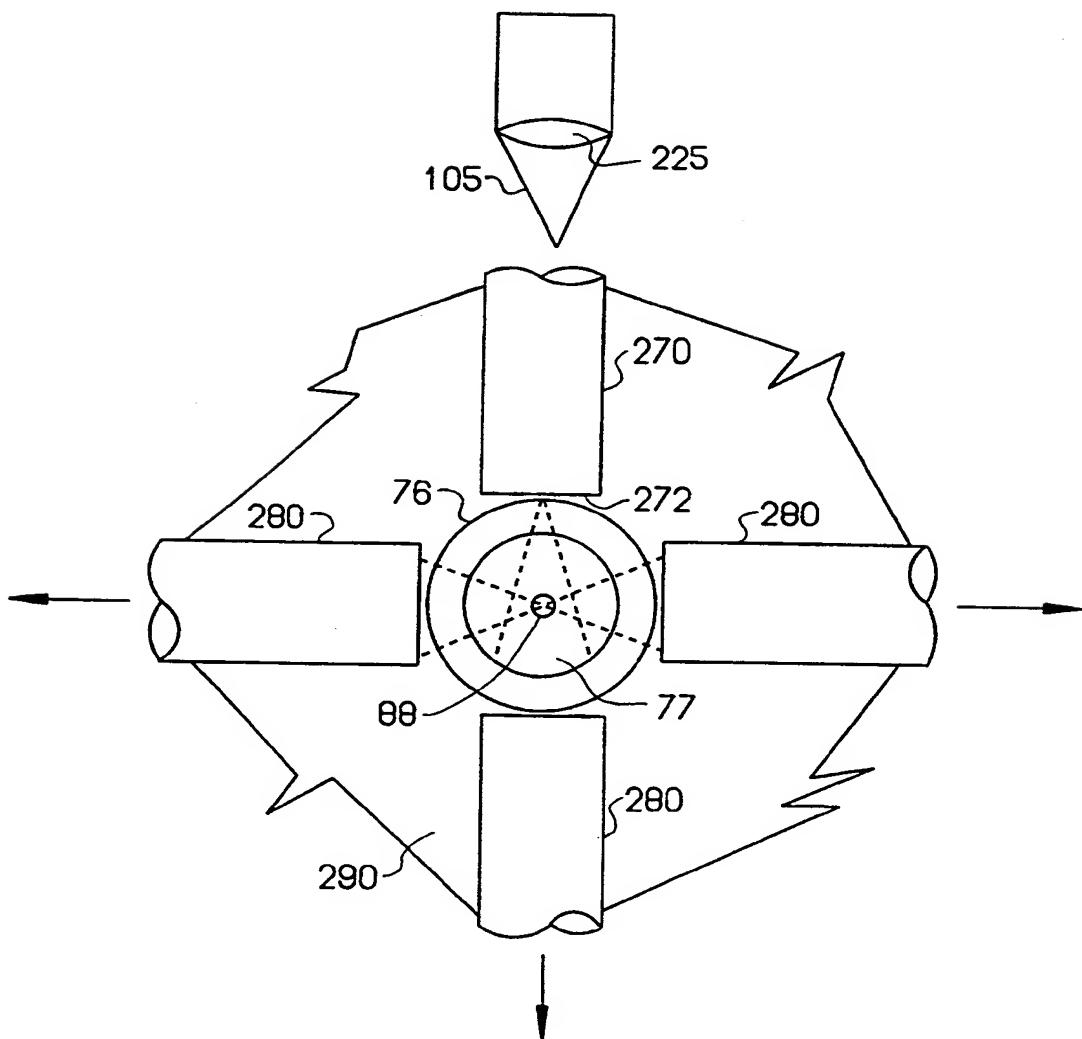


FIG. 11

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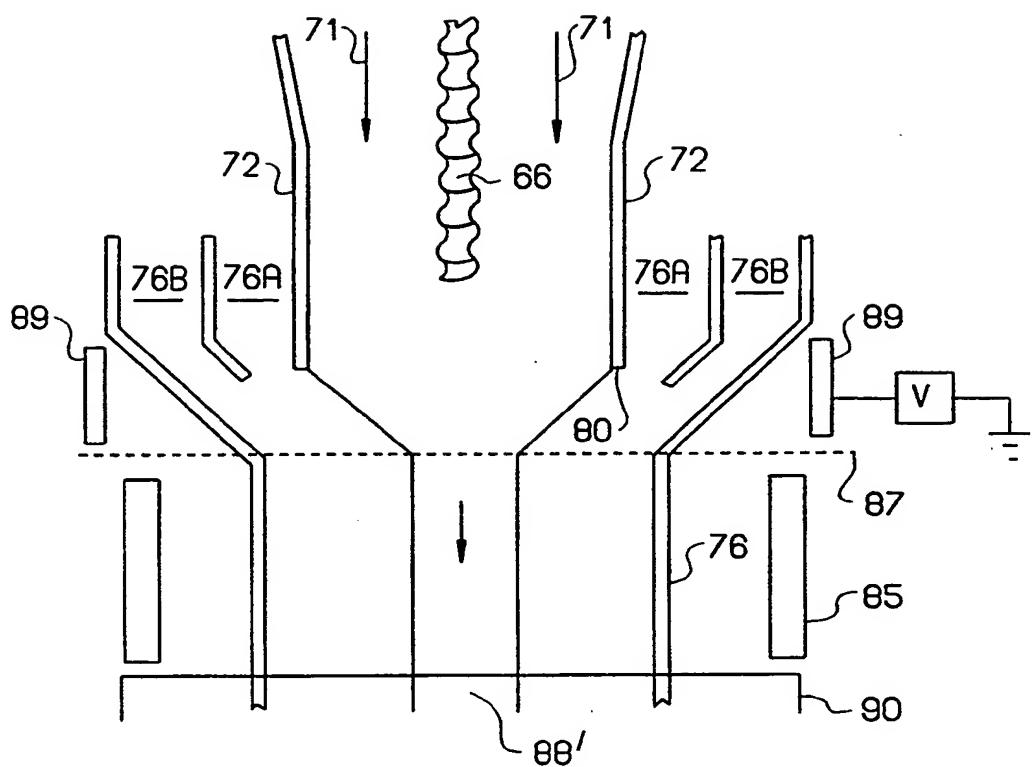


FIG. 12

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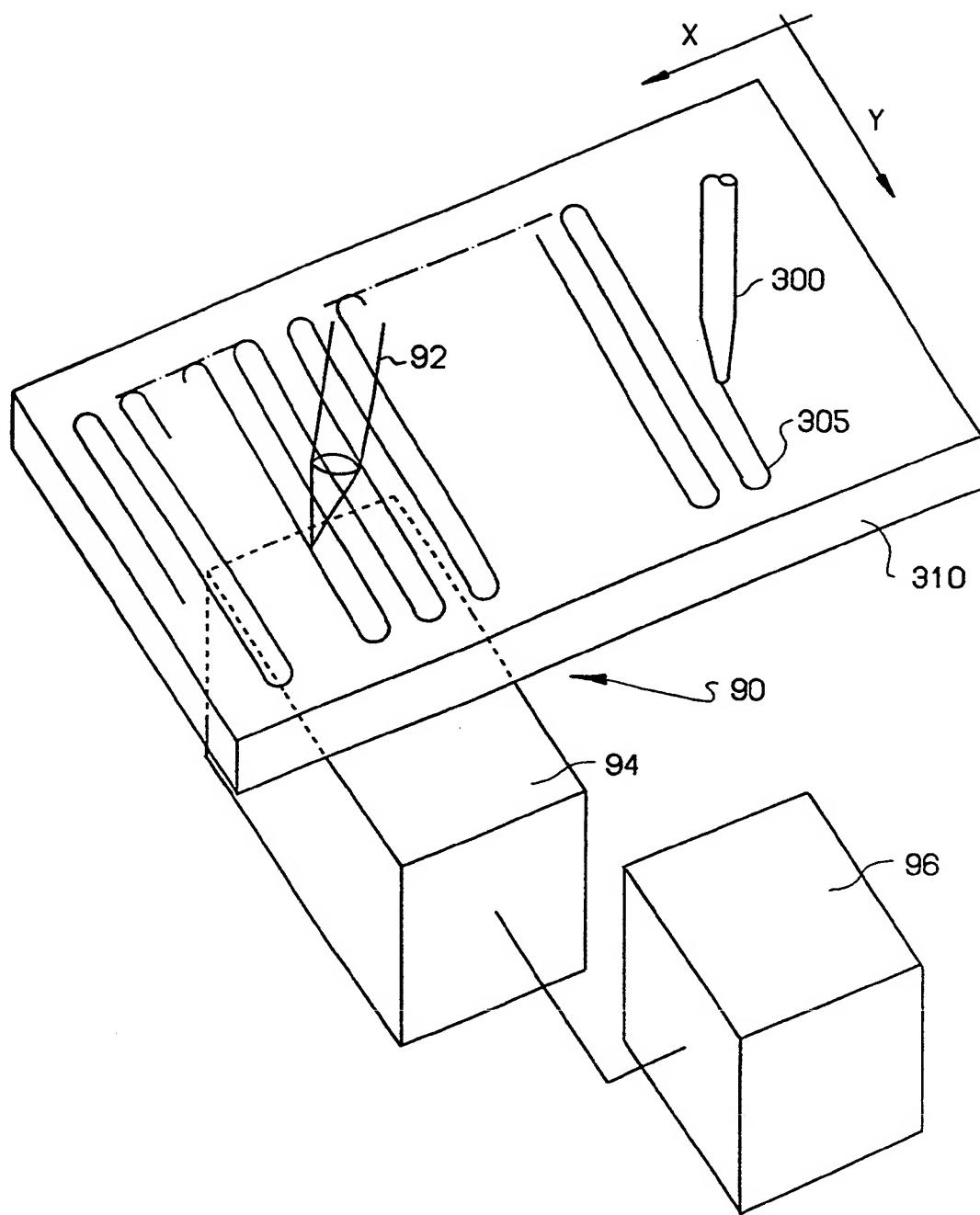


FIG. 13
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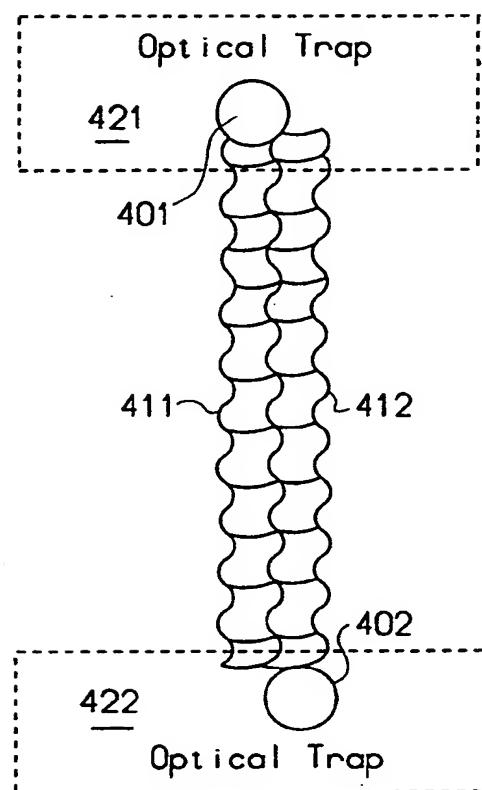


FIG. 14

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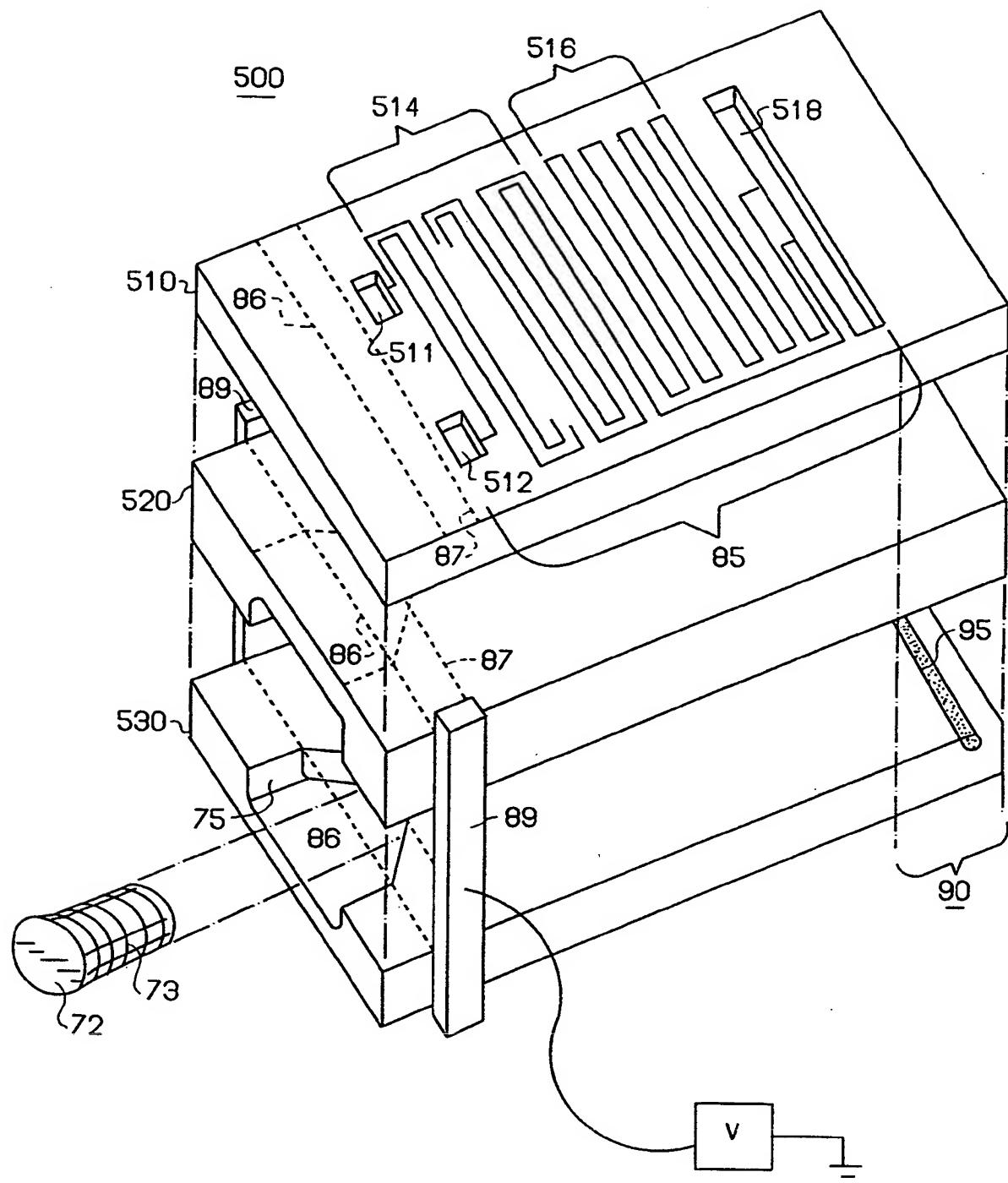


FIG. 15
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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/01156

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) :C07H 21/04; C12Q 1/68; G01N 21/64
US CL :422/82.08; 435/6; 536/23.1

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 422/82.08; 435/6; 536/23.1

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS, MEDLINE, BIOSIS
DNA sequencing, exonuclease

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GATA, Volume 8, No. 1, issued 1991, Davis et al., "Rapid DNA Sequencing Based Upon Single Molecule Detection", pages 1-7, see entire document.	1-80
A	US, A, 4,793,705 (SHERA) 27 December 1988, see entire document.	1-80
A	US, A, 4,962,037 (JETT et al.) 09 October 1990, see entire document.	1-80

 Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:		
A document defining the general state of the art which is not considered to be part of particular relevance	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
E earlier document published on or after the international filing date	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
O document referring to an oral disclosure, use, exhibition or other means	"&"	document member of the same patent family
P document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

14 March 1994

Date of mailing of the international search report

MAR 25 1994

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